VIN: XXXUT71XXXXXXXXXX REP-REP-RAE9051-5141000 V - 1

# REP-REP-RAE9051-5141000 REP-REP-RAE9051-5141000 - Removing and installing left or right front door trim panel - V.1, VIN: XXXXXXX

ISTA system version	4.19.40.18949	Data version	R4.19.40	Programming - data
VIN	XXXXXX	Vehicle	3'/E91/Sports Wagon/325i/N53	/MANUAL/ECE/LL/2010/12
Int.lev.works	-	Int.lev. (cur.)	-	Int.lev.(tar.) -
Mileage	-			

51 41 000 Removing and installing

left or right front door trim

panel



# Special tools required:

• 00 9 317



## Necessary preliminary tasks:

## Driver's side only:

 Remove <u>decorative strip from door trim</u> <u>panel</u>

## Passenger side only:

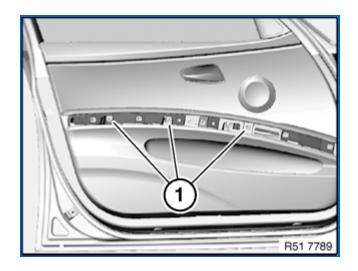
• Remove cover on door handle

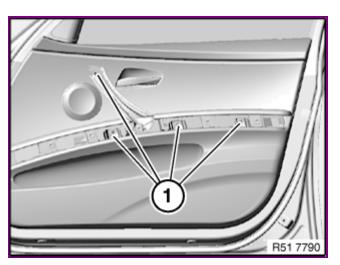
### **Driver's side only:**

Release screws (1).

Tightening torque 51 41 1AZ.

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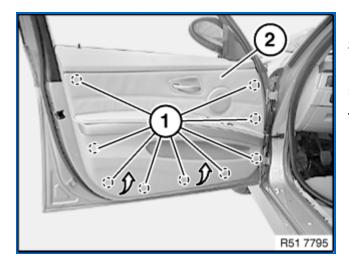




# Passenger side only:

Release screws (1).

Tightening torque 51 41 1AZ.



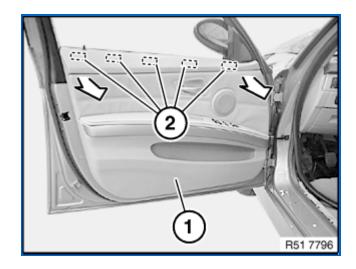
## Note:

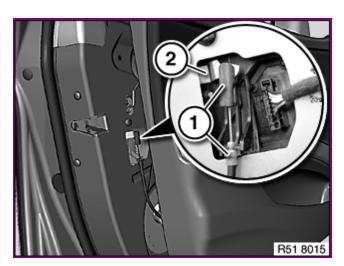
Start by unclipping door trim panel (2) at bottom.

Unclip clips (1) for door trim panel (2) with special tool  $\underline{00\ 9\ 317}$ .

Carefully unclip door trim panel (1) at top from retainers (2).

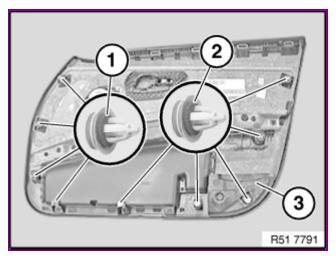
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Unhook Bowden cable (1) from door lock (2).

Disconnect all plug connections and remove door trim panel.



#### Installation:

If necessary, replace faulty clips.

Fit all clips with sealing ring.

Make sure clips are installed in correct position.

- 1 Grey clip
- 2 White clip

# **US/CND** version:

Crashpad (3) must be correctly fitted.

(see Replacing door trim panel)



#### Installation:

After assembling the door trim panel proceed as follows:

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- Open door window.
- Lock with vehicle key.
- Check for ease-of-movement on retaining button linkage
- If necessary, align linkages