

GARDENIA KEY ACCORD

(MEASURED IN GRAMS)

<u>INGREDIENT NAME</u>	<u>KILO</u>	<u>GALLON</u>
METHYL ANTHRANILATE EXTRA	5	20
INDOLENE 50 (I)	10	40
JAVANOL	10	40
ETHYL VANILLIN	15	60
FLORHYDRAL (G)	15	60
METHYL BENZOATE	20	80
DIHYDRO EUGENOL	25	100
METHYL LAITONE 10% DPG	50	200
PHENYLACETAL- DIMETHYL ACETAL	50	200
HELIOTROPIN	70	280
BENZYL ACETATE	110	440
CITRONELLYL ACETATE	120	480
PHENYL ETHYL ALCOHOL	500	2000
TOTAL # OF GRAMS	1000	4000