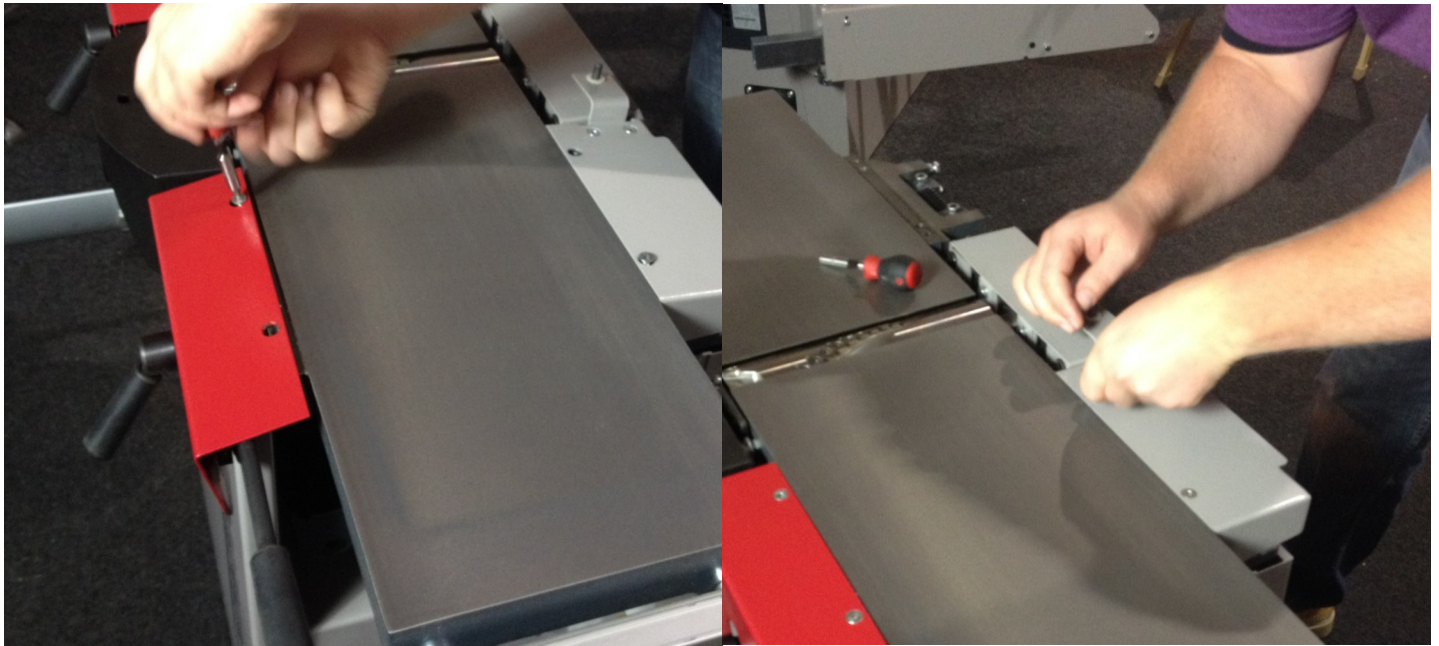


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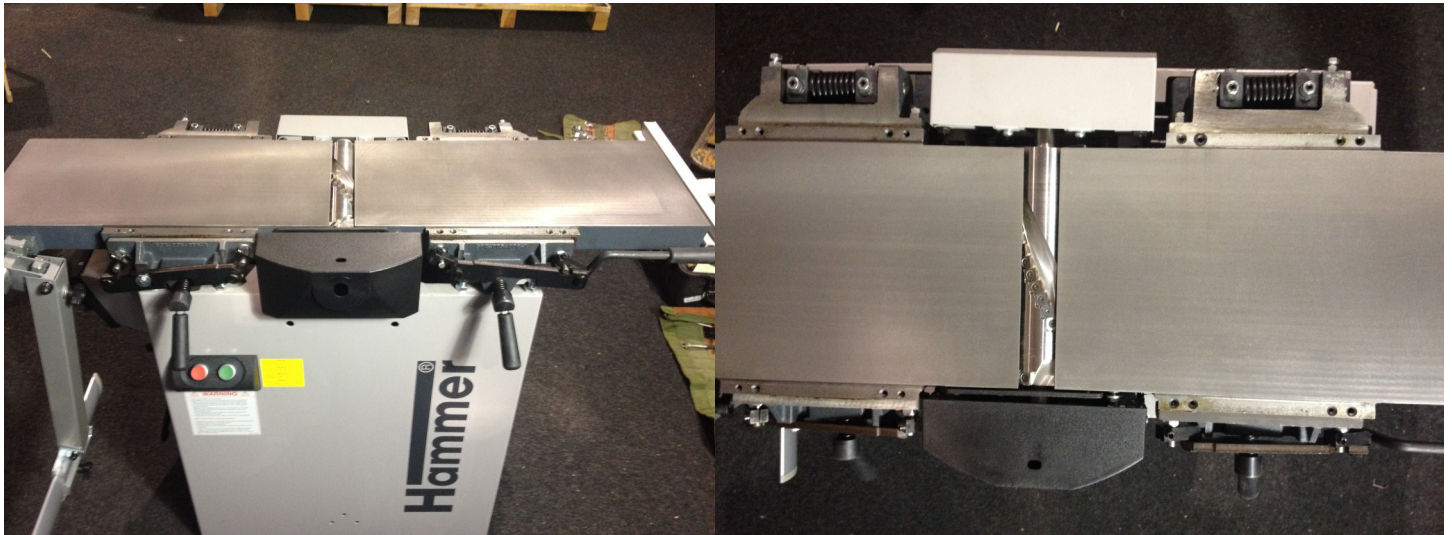
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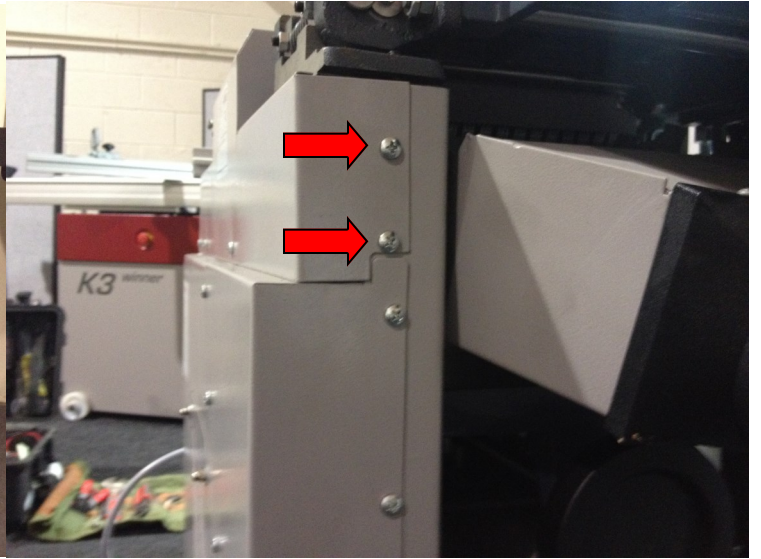
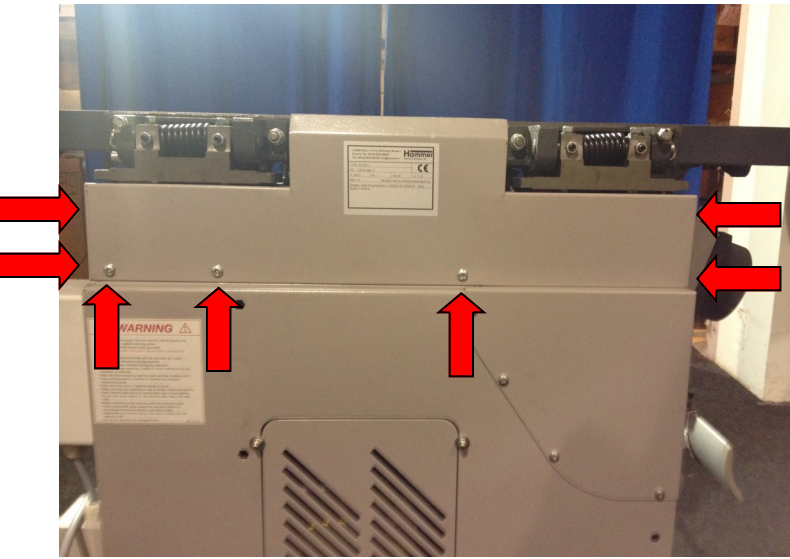
A3-31 Adjustment Guide



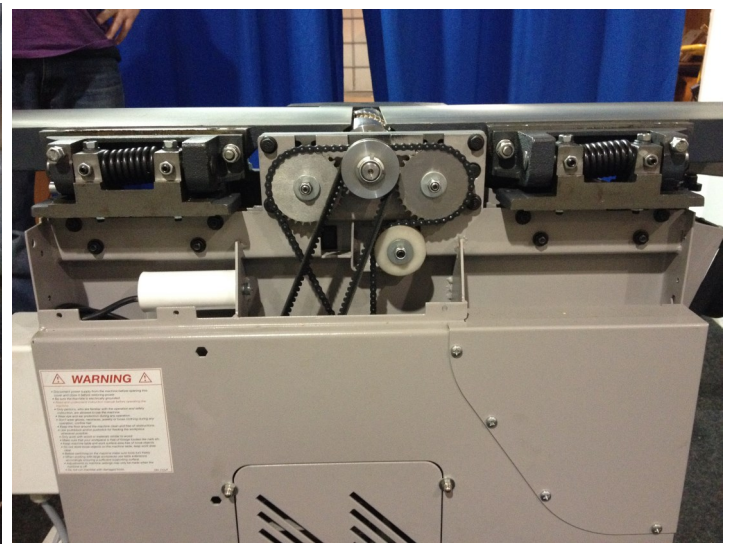
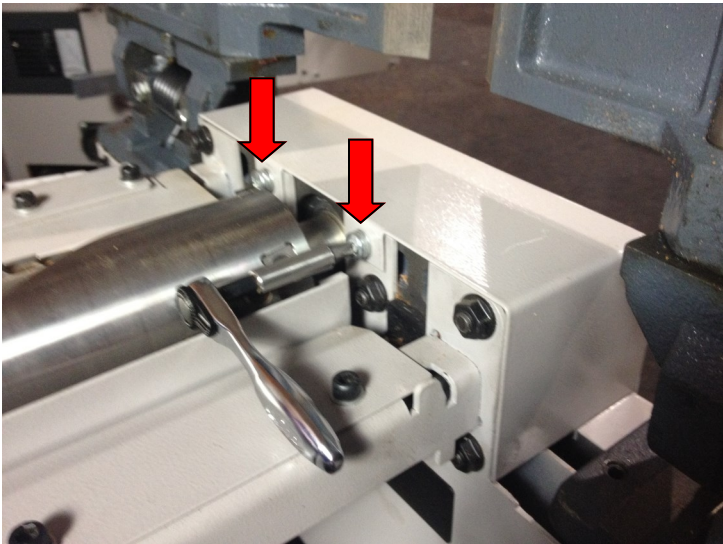


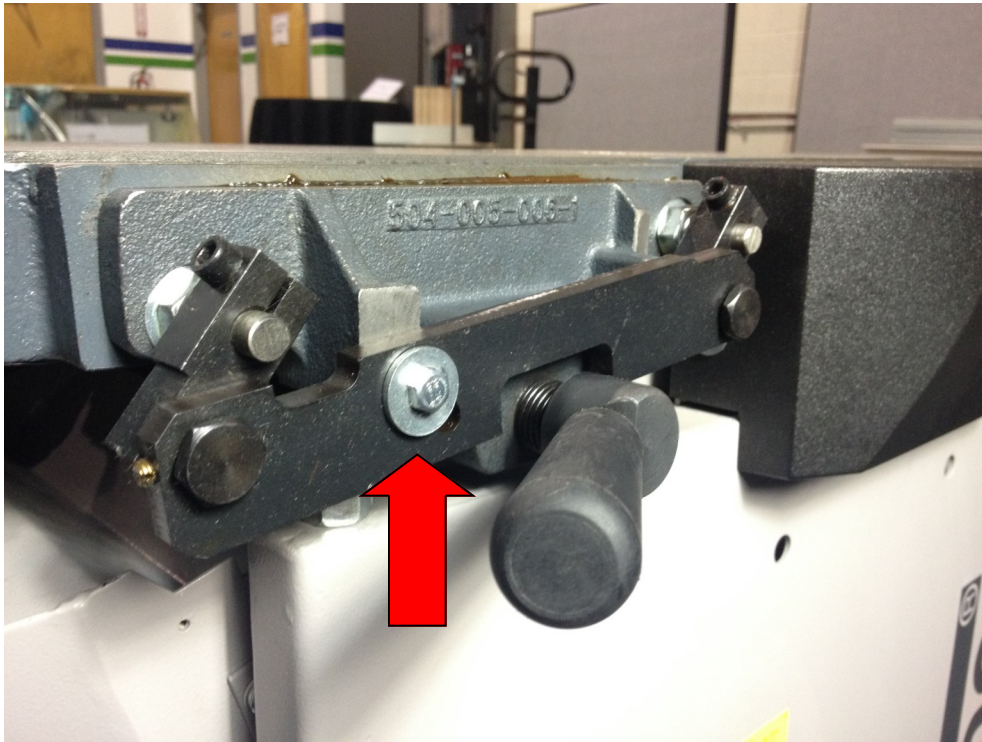
There are four panels that can be removed from the top side: two covering the hinges, and two covering the kip levers.



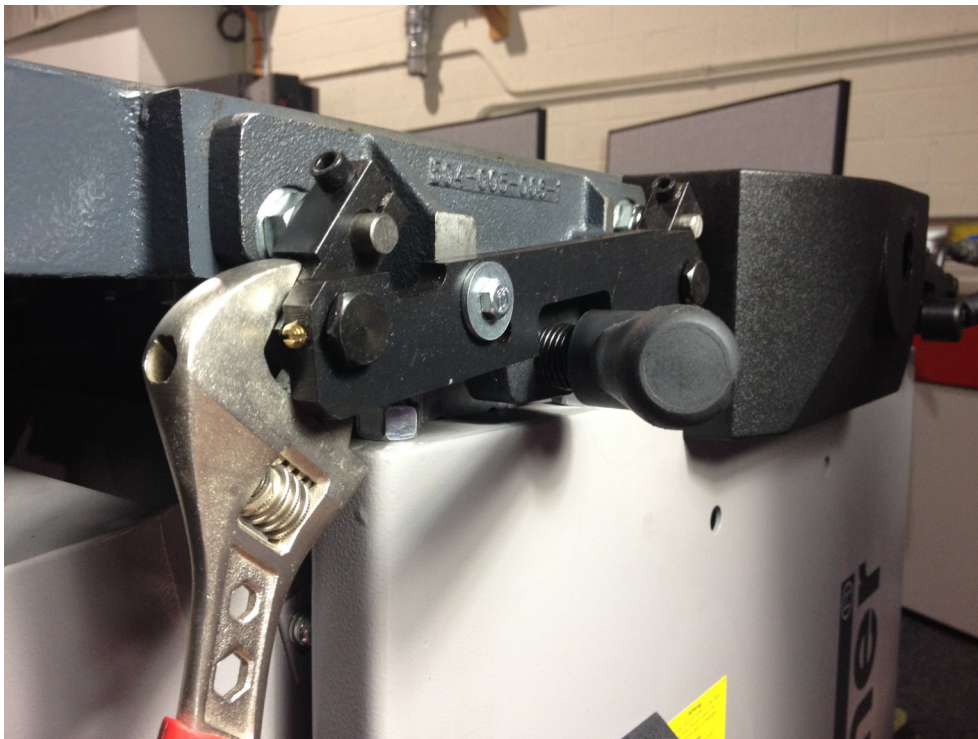


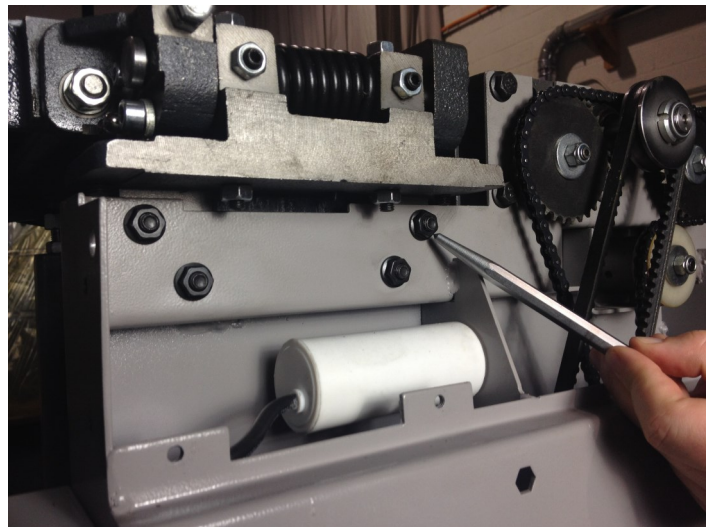
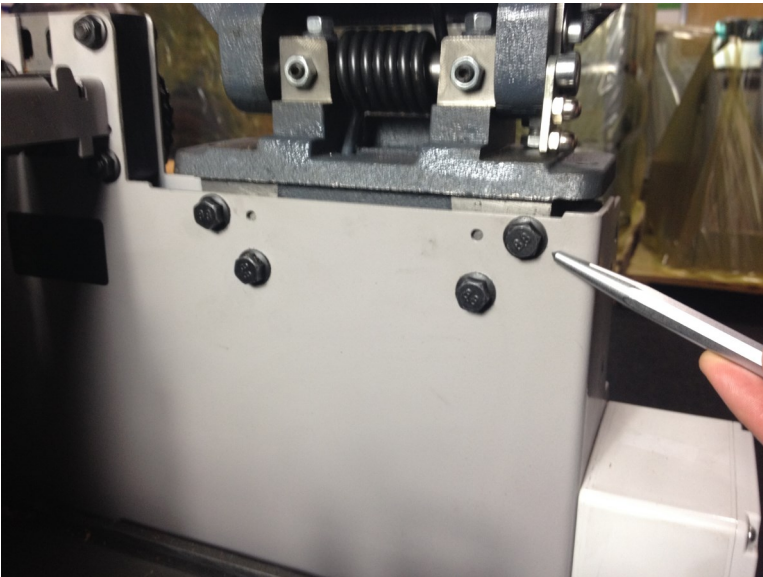
To access the adjustment bolts on the hinges, remove the back panel comprising of nine screws. (Two screws are not shown as they are located on the opposing side)



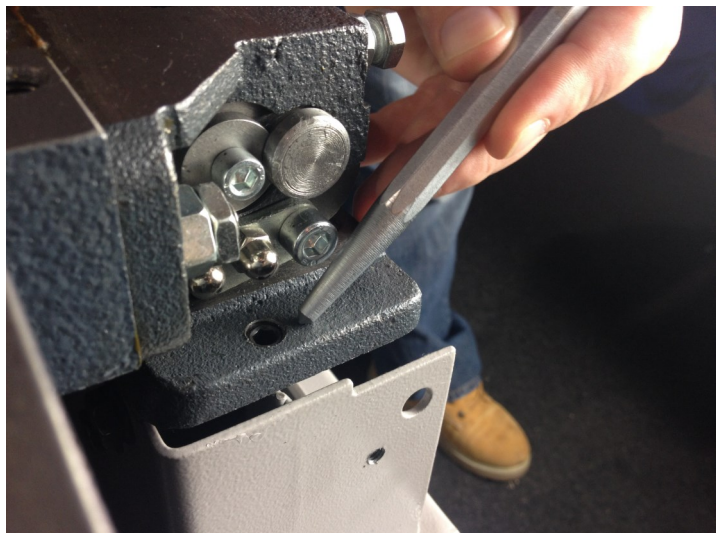
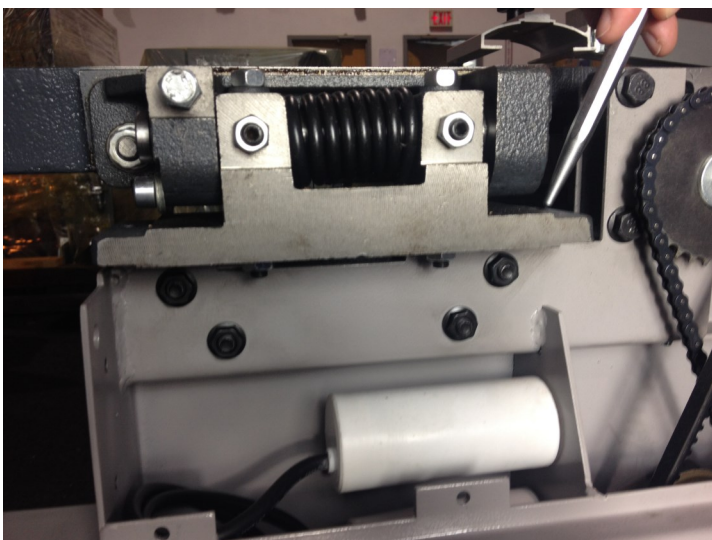


Loosen bolt (indicated above) to adjust the outfeed table up and down. Adjust table, using wrench, until bolt is set within the middle of its guide.

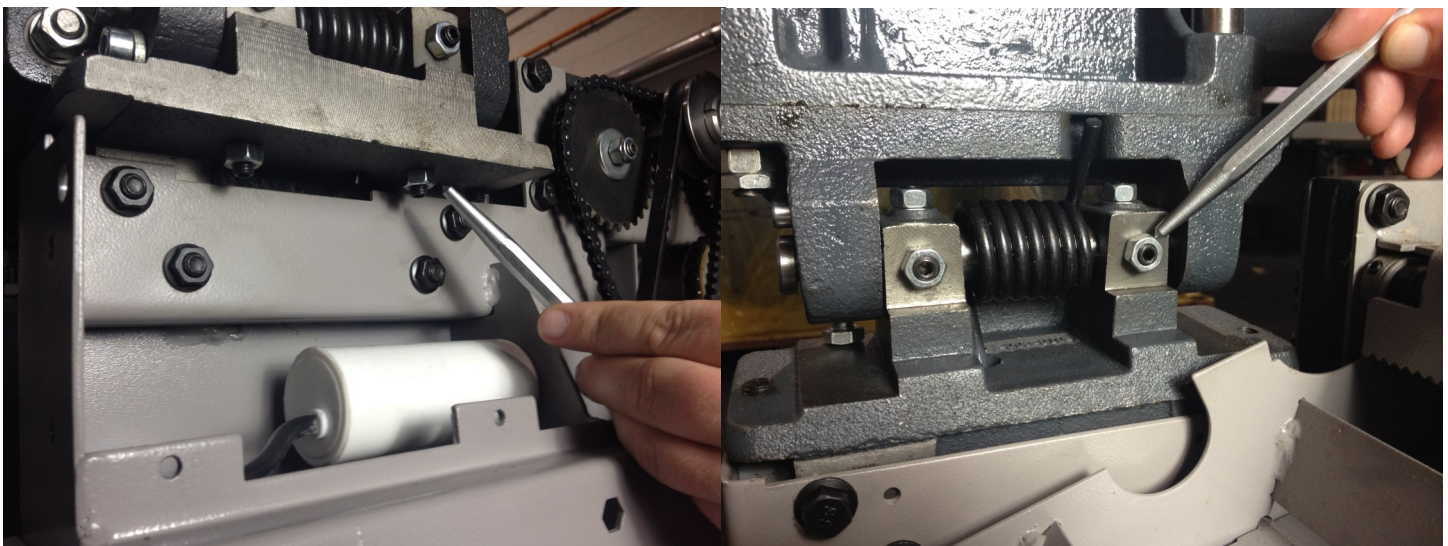
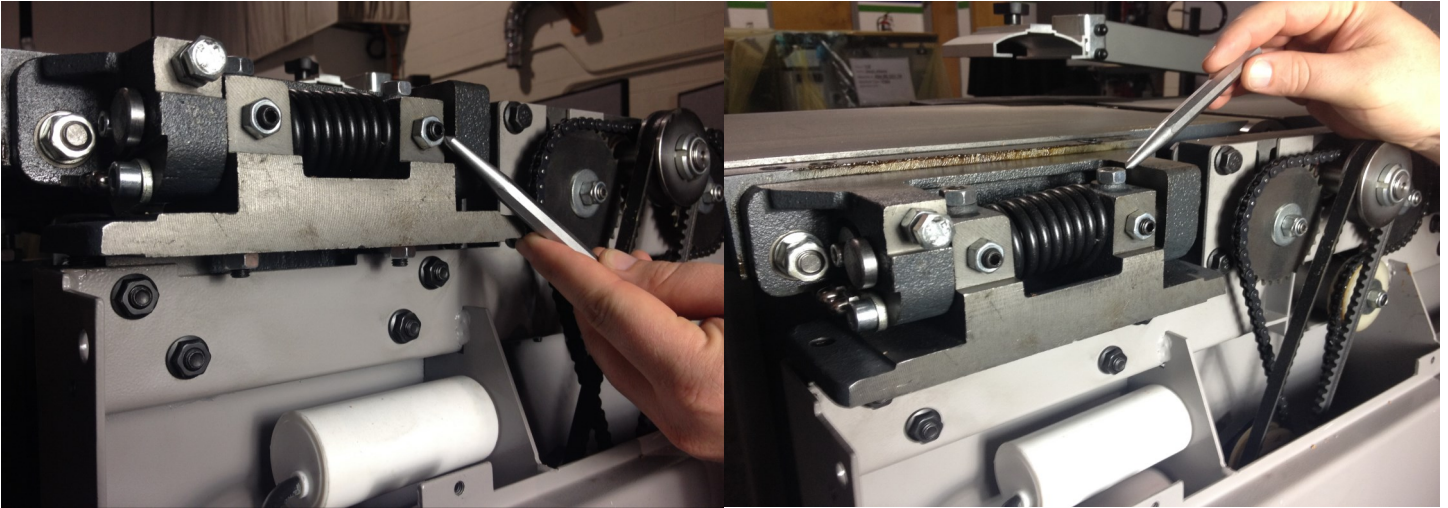




Loosen the four bolts and use the two worm screws to adjust the height of tables.

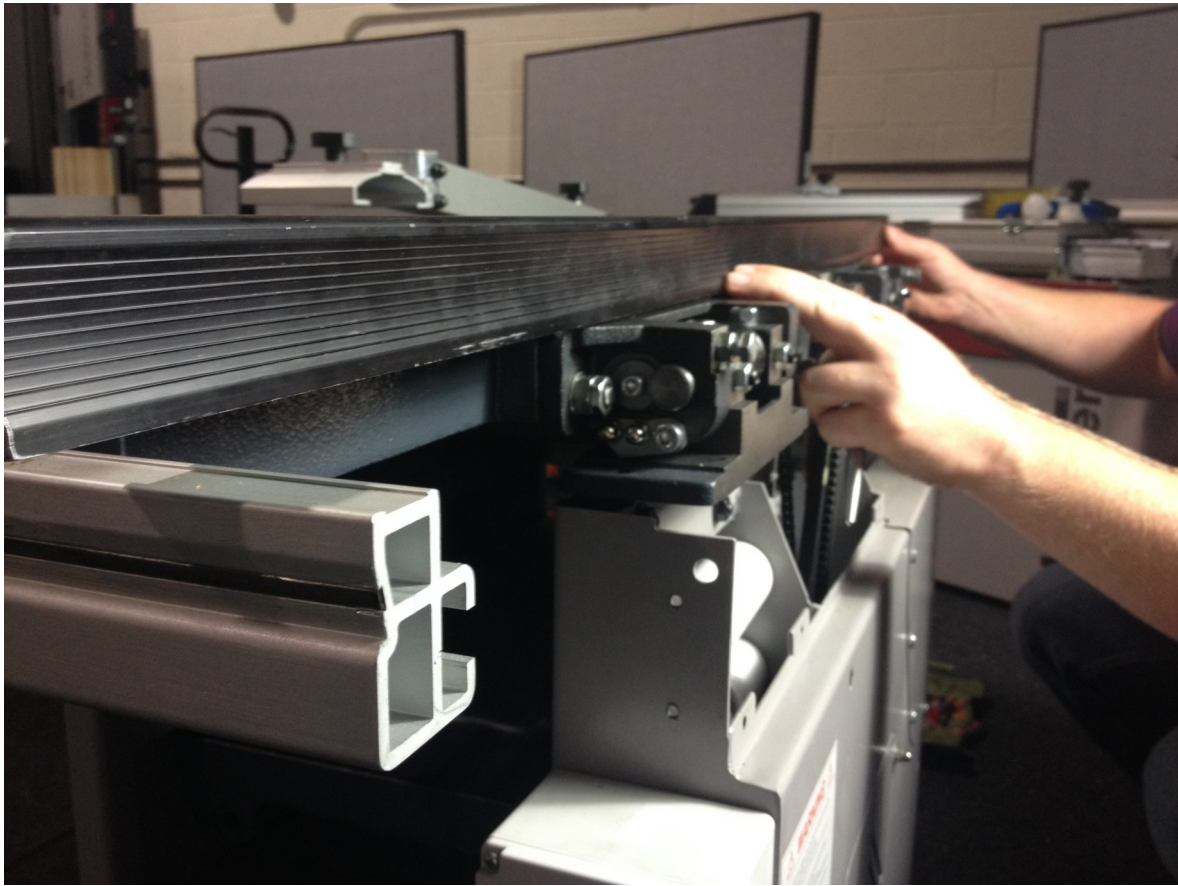


Use the four set screws on the hinge-pin to make fine adjustments and to make the infeed and outfeed tables parallel to the cutterblock.



Adjust the castle nuts in relation to the hinge adjustments so that the cast-iron tables are even across the cutter block.





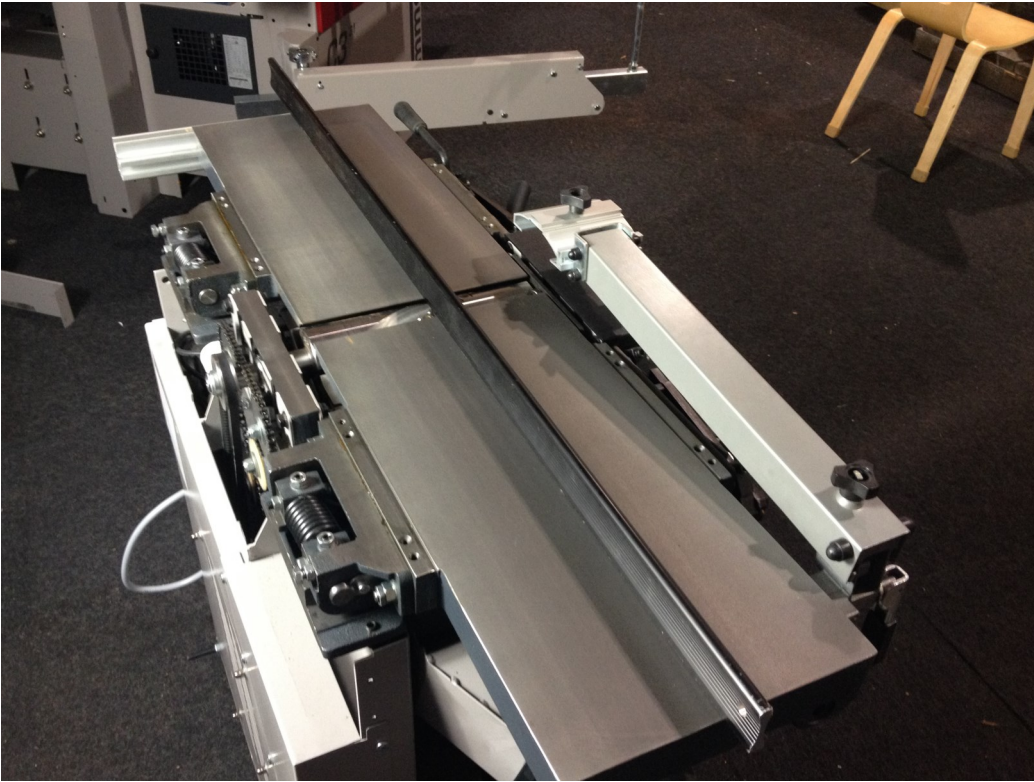
Place the straightedge on the cutter block assembly and confirm that the tables are coplanar with the cutter block assembly.



Measure the cast-iron to the cutterblock on the hinge-side first and the front side second.

NOTE: After each adjustment, open and close the tables, and re-check measurements.





Once the outfeed table is level and parallel to the cutter block, use a straightedge to level the infeed table.

