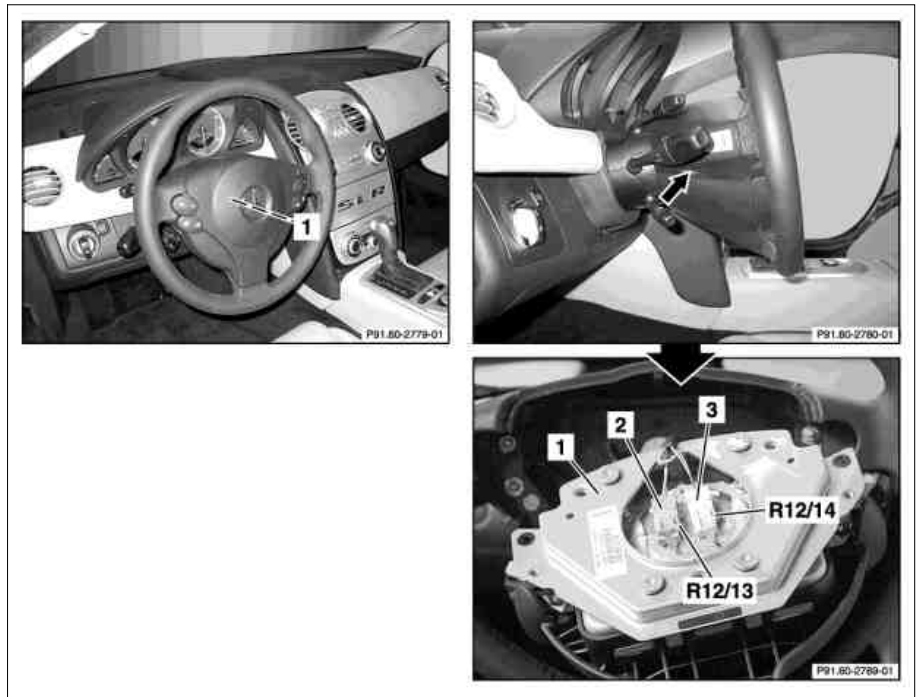


## MODEL 199

- 1 Driver airbag unit  
2 Electrical connector  
3 Electrical connector

- R12/13 Left airbag squib 1  
R12/14 Left airbag squib 2



P91.60-2778-06

|                |  |  |                     |
|----------------|--|--|---------------------|
| <b>Danger!</b> | <b>Risk of injury</b> caused by performing testing or repair work on airbag or emergency tensioning retractor units. | Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.  | AS91.00-Z-0001-01A  |
|                | Notes on performing repair, body work and welding on vehicles with airbags and ETR units                             | Model 199, 203, 209, 211, 215, 220, 230, 240<br>Model 463.243/244/245/246/247/248/<br>249/250/254/309/322/323/332/333  | AH91.00-P-0002-01M  |
|                | Assessment of airbag and belt tensioner units in accident vehicles   | Model 129 as of 1.7.93, 163, 168, 170,199,<br>202 as of 1.7.93, 203, 208, 209, 210, 211,<br>215, 220, 230, 240, 414, 461, 463, 638, 901,<br>902, 903, 904, 905<br>Model WD141, WD241, WD341, WD641,<br>WD741, XD141, XD241, XD341, XD441,<br>XD541, XD641, XD741, YD141, YD241,<br>YD341, YD441, YD541, YD641, YD741 | AH91.00-P-0006-01B  |
| 1              | Remove transmitter key   |  |                     |
| 2              | Disconnect battery ground line   |  | AR54.10-P-0003SLR   |
| 3              | Remove bolts (arrow)   | Remove bolts on left and right on steering wheel while holding the driver airbag unit (1).<br>   | *BA91.60-P-1001-01E |
| 4              | Disconnect electrical connectors (2, 3)  | Lift driver airbag unit (1) from steering wheel and disconnect the electrical connectors (2, 3) from squib 1 for the left AB (R12/13) and squib 2 for the left AB (R12/14).<br><b>Installation:</b> Electrical connectors (2, 3) must latch audibly when connecting.   |                     |
| 5              | Remove driver airbag unit (1)  | The steering wheel must always be replaced after the driver airbag unit has deployed.  |                     |
| 6<br>OS        | Dispose of driver airbag unit (1)<br>Notes on disposing of airbag and emergency tensioning retractor units           | Only when replacing.   | OS91.00-P-0001-01A  |
| 7              | Install in the reverse order   |  |                     |
| 8              | Read out fault memory and erase  | Stored faults which may be caused by assembly work, test work, removed lines or a simulation, must be processed and erased in fault memories after completing the work.<br>STAR DIAGNOSIS diagnosis system   |                     |

Airbag

| Number             | Designation                    | Type<br>199 |
|--------------------|--------------------------------|-------------|
| BA91.60-P-1001-01E | Bolt, airbag to steering wheel | Nm 8        |