# Yard-Man

-> outling deck engagement pop LEVET deck PS

# Owner's Manual

- ·SET-UP
- · OPERATION
- MAINTENANCE

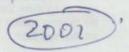
IMPORTANT Read Safety Rules and **Instructions Carefully** 

#### IMPORTANT!

Record the Model No. and Mfg. Code which appear on your unit in the space provided. You must have these numbers, along with the date of purchase, in order to receive warranty or service.

DATE PURCHASED: - 09/30/01

B1210







TRANSMATIC LAWN TRACTORS

Models: 13AD674G501 (16/42) 13AT674G501 (18/42)

XXX-X-XXX-X-XXX XXXXXXXXXXX



COPY DIRECTLY FROM THE UNIT.

PRINTED IN CANADA

OGRM-8199

# **IMPORTANT**

# SAFE OPERATION PRACTICES



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR UNIT. WHEN YOU SEE THIS SYMBOL— A HEED ITS WARNING.



DANGER:

Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in injury. This lawn mower is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

#### I. GENERAL OPERATION

 Read, understand, and follow all instructions in the manual and on the machine before starting. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.

Only allow responsible individuals familiar with the instructions to operate the machine. Know controls and how to stop the machine quickly.

3. Do not put hands or feet under cutting deck or near rotating

4. Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade. A small object may have been overlooked and could be accidentally thrown by the mower in any direction and cause injury to you or a bystander. To help avoid a thrown objects injury, keep children, bystanders and helpers at least 75 feet from the mower while it is in operation. Always wear safety glasses or safety goggles during operation or while performing an adjustment or repair, to protect eyes from foreign objects. Stop the blade(s) when crossing gravel drives, walks or roads.

Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.

Never carry passengers.

 Disengage blade(s) before shifting into reverse and backing up. Always look down and behind before and while backing.

 Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the chute guard in place.

Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.

 Never leave a running machine unattended. Always turn off blade(s), place transmission in neutral, set park brake, stop engine and remove key before dismounting.

11. Turn off blade(s) when not mowing.

 Stop engine and wait until blade(s) comes to a complete stop before (a) removing grass catcher or unclogging chute, or (b) making any repairs, adjusting or removing any grass or debris.

13. Mow only in daylight or good artificial light.

 Do not operate the machine while under the influence of alcohol or drugs.

15. Watch for traffic when operating near or crossing roadways.

16. Use extra care when loading or unloading the machine into a trailer or truck. This unit should not be driven up or down a ramp onto a trailer or truck under power, because the unit could tip over, causing serious personal injury. The unit must be pushed manually on a ramp to load or unload properly.

17. Never make a cutting height adjustment while engine is

running if operator must dismount to do so.

18. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Do not wear loose fitting clothes or jewelry. They can be caught in moving parts. Never operate a unit in bare feet, sandals, or sneakers.

 Check overhead clearance carefully before driving under power lines, wires, bridges or low hanging tree branches, before entering or leaving buildings, or in any other situation where the operator may be struck or pulled from the unit, which could result in serious injury.

 Disengage all attachment clutches, thoroughly depress the brake pedal, and shift into neutral before attempting to start

engine

21. Your mower is designed to cut normal residential grass of a height no more than 10°. Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Debris may build up on the mower deck or contact the engine exhaust presenting a potential fire hazard.

#### SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15° as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

#### DO:

Mow up and down slopes, not across.

Remove obstacles such as rocks, limbs, etc.

Watch for holes, ruts or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.

Use slow speed. Choose a low enough gear so that you will not have to stop or shift while on the slope. Always keep machine in gear when going down slopes to take advantage of engine braking action.

Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.

Use extra care with grass catchers or other attachments. These can change the stability of the machine.

Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid engagement or braking could cause the front of the machine to lift and rapidly flip over backwards which could cause serious injury.

Avoid starting or stopping on a slope. If tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.

#### DO NOT:

Do not turn on slopes unless necessary; then, turn slowly and oradually downhill, if possible.

Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.

Do not try to stabilize the machine by putting your foot on the ground.

Do not use grass catcher on steep slopes.

# AIII.

#### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and in watchful care of an adult other than the operator.
- 2. Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children
- Never carry children. They may fall off and be seriously injured or interfere with the safe machine operation.
- Never allow children under 14 years old to operate the machine. Children 14 years and over should only operate machine under close parental supervision and proper instruction.
- Use extra care when approaching blind corners, shrubs, trees or other objects that may obscure your vision of a child or other hazard.
- Remove key when machine is unattended to prevent unauthorized operation.



#### SERVICE

- Use extreme care in handling gasoline and other fuels. They
  are extremely flammable and the vapors are explosive.
  - a. Use only an approved container.
  - Never remove fuel cap or add fuel with the engine running.
     Allow engine to cool at least two minutes before refueling.
  - c. Replace fuel cap securely and wipe off any spilled fuel before starting the engine as it may cause a fire or explosion.
  - Extinguish all cigarettes, cigars, pipes and other sources of ignition.
  - Never refuel the machine indoors because fuel vapors will accumulate in the area.
- Never store the fuel container or machine inside where there is an open flame or spark, such as a gas hot water heater, space heater or furnace.
- 2. Never run a machine inside a closed area.
- To reduce fire hazard, keep the machine free of grass, leaves or other debris build-up. Clean up oil or fuel spillage. Allow machine to cool at least 5 minutes before storing.
- Before cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.

- Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., excessive wear, bent, cracked). Replace with blade which meets original equipment specifications.
- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly. Use all guards as instructed in this manual.
- After striking a foreign object, stop the engine, remove the wire from the spark plug and thoroughly inspect the mower for any damage. Repair the damage before restarting and operating the mower.
- Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. For your safety protection, frequently check components and replace with manufacturer's recommended parts when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing blade(s).
- Check brake operation frequently. Adjust and service as required.
- Muffler, engine and belt guards become hot during operation and can cause a burn. Allow to cool down before touching.
- Do not change the engine governor settings or overspeed the engine. Excessive engine speeds are dangerous.
- Observe proper disposal laws and regulations. Improper disposal of fluids and materials can harm the environment and the ecology.
  - a. Prior to disposal, determine the proper method to dispose of waste from your local Environmental Protection Agency. Recycling centers are established to properly dispose of materials in an environmentally safe fashion.
  - Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Properly dispose of the containers immediately following the draining of fluids.
  - c. DO NOT pour oil or other fluids into the ground, down a drain or into a stream, pond, lake or other body of water. Observe Environmental Protection Agency regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, tires and other harmful waste.







## WARNING - YOUR RESPONSIBILITY

Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

# REMOVING FROM THE CRATE

Refer to crate opening instructions in the clear envelope attached to the crate.

## **ASSEMBLY**

This owner's manual covers various models of lawn tractors. The units illustrated may vary slightly from your unit. Follow only those instructions which pertain to your model lawn tractor.

#### IMPORTANT:

This unit is shipped WITHOUT GASOLINE. Check oil before starting engine. Do not overfill. After assembly, service engine with gasoline and oil as instructed in the separate engine manual packed with your unit.

NOTE: Reference to right or left hand side of the unit is observed from the driver's seat, facing forward.

## BATTERY INFORMATION



#### WARNING

- A. Battery acid must be handled with great care as contact with it can burn and blister the skin. It is also advisable to wear protective clothing (goggles, rubber gloves and apron) when working with it.
- B. Should battery acid accidentally splatter into the eyes or onto the face, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- C. If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- D. Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding empty electrolyte containers, rinse them with a neutralizing solution.
- E. NEVER connect or disconnect charger clips to battery while charger is turned on as it can cause sparks.
- F. Keep all lighted materials (cigarettes, matches, lighters) away from the battery as the hydrogen gas generated during charging can be combustible.
- G. As a further precaution, only charge the battery in a well-ventilated area.
  - \*Always shield eyes, protect skin and clothing when working near batteries.



#### WARNING:

Battery contains sulphuric acid. Refer to warning above. Antidote: EXTERNAL - Flush with water. INTERNAL - Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg or vegetable oil. Seek prompt medical attention. EYES: Flush with cool water for at least 15 minutes, then seek immediate medical attention.

Since batteries produce explosive gases, keep all lighted materials (cigarettes, lighter, matches, etc.) away. Be sure to charge battery only in well-ventilated areas. Make certain venting path of battery (drain tube) is always open.

KEEP BATTERIES OUT OF THE REACH OF CHILDREN!

# **ACTIVATING AND CHARGING THE BATTERY**

Do not activate battery (fill with battery acid) until battery is actually placed in service. Be certain to read previous warnings before activating the battery.

- Pivot the seat forward. Unhook the strap which secures the battery (hook is on rear frame, under fender). Disconnect the positive cable from the positive terminal. Save the hardware for reassembly.
- Remove the battery from the lawn tractor, paying attention to how the battery is placed in the unit, and how the drain tube (attached to the battery) is routed.
- Activate the battery as instructed in the "Quick Start" brochure included with the battery fluid. Read instructions carefully.

NOTE: You can continue assembling the lawn tractor while battery is standing for 30 minutes (after filling with acid), and later while you are charging the battery.

IMPORTANT: To obtain the maximum life from your battery, it MUST BE CHARGED prior to initial use.

CHARGE THE BATTERY after the 30 minute standing period. Use a 12-volt automotive type battery charger to charge the battery at 6 AMPS for one hour before installation.

NOTE: If you charge the battery at a lower AMP rate, use a hydrometer to make sure the battery is completely charged. The hydrometer should read 1.260 minimum. DO NOT CHARGE AT MORE THAN 6 AMPS.

# ATTACHING THE STEERING WHEEL

- The hardware for attaching the steering wheel is packed in a plastic bag with the literature.
- Remove the steering bellow from the lift lever on the right hand side of lawn tractor. Place steering bellow over the steering shaft extending through the dash.

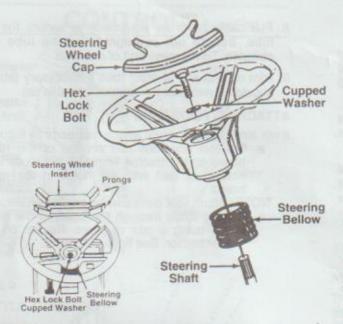
NOTE: If the openings on each end of the steering bellow are two different sizes, the smaller end goes down against the dash of the lawn tractor.

- Position the front wheels of the tractor so they are pointing straight forward.
- Place the steering wheel over the steering shaft, positioning steering wheel as desired.
- Place the washer with the cupped side down over the steering shaft. Secure with hex lock bolt. See figure 1.
- 6a. Place the steering wheel cap over the center of the steering wheel and seat it with your hand. See figure 1.
- 6b. Snap the steering insert over the four spokes of the steering wheel. See figure 1, inset.

# QUICK ADJUSTMENT SEAT

Line up plastic seat spacers with the slots in seat pivot bracket. Slide seat in until front seat spacer engages the seat stop. See figure 2.

To adjust the seat, move the seat adjustment lever (located under the seat) to the left and slide the seat forward or backwards. Make sure seat is locked into one of the six adjustment positions before operating the lawn tractor.



#### FIGURE 1.

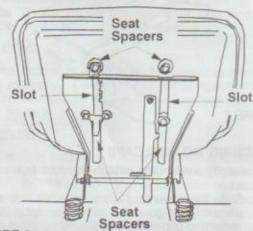


FIGURE 2



WARNING: Before operating your unit, stand behind quick adjustment seat and pull back on seat, making sure seat is engaged in seat stop.

#### ATTACHING THE CHUTE DEFLECTOR

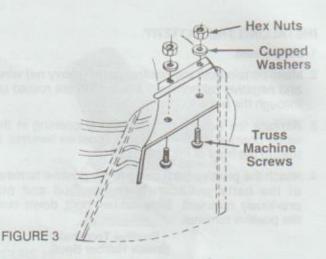
- 1. Remove the hex bolts, cupped washers and hex nuts which are attached to the deck next to the chute opening.
- 2. Place the chute deflector in position as shown in figure 3. Secure with hex machine screws, cupped washers and hex jam nut.



WARNING: Do not operate your unit unless the chute deflector has been properly installed.

#### TIRE PRESSURE

For shipping purposes, the tires on your unit may be over inflated. Tire pressure should be reduced before unit is put into operation. Recommended operating tire pressure should be 12 p.s.i.



Check sidewall of tire for manufacturer's maximum tire pressure. If this information does not appear on your tire, maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

#### LEVELLING THE DECK

With the unit on a hard, level surface, measure the distance from the bottom edge of the center of the left side of deck to the ground. Measure the same distance on the right side of the deck, just behind the chute area. Or, place the blades in a straight line, and measure the distance from the outside edge of the blade tips to the ground.

If adjustment is needed, proceed as follows.

- 1. Remove the hairpin clip and flat washer from the bottom of the adjustable lift link on the left side of the deck. (Hairpin clip and flat washer are on the inside of the lift link.)
- 2. Pull the adjustable lift link out of the deck hanger channel. See figure 4. Turn the adjustable lift link up or down as necessary to level the deck. Usually only one or two turns are needed.
- Insert the end of the adjustable lift link into the hole in the deck hanger channel. Recheck the adjustment. Readjust if necessary.
- 4. When deck is level, secure end of adjustable lift link with flat washer and hairpin clip.

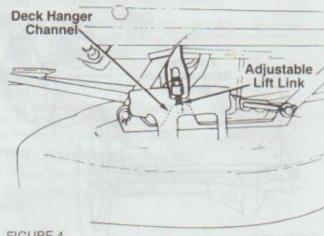
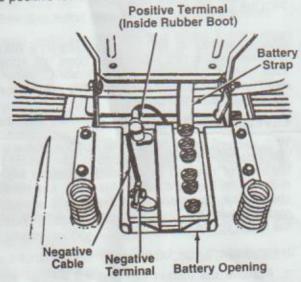


FIGURE 4

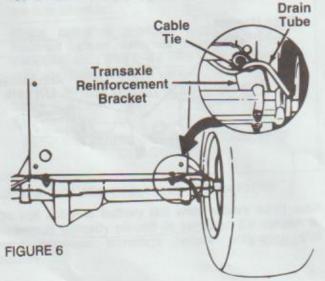
#### INSTALLING THE BATTERY

- 1. Lift the seat.
- Make certain both the positive cable (heavy red wire) and negative cable (heavy black wire) are routed up through the battery opening.
- Replace the battery into the battery opening in the same position as it was before (positive terminal is toward the front of the unit).
- Attach the positive (red) cable to the positive terminal of the battery. Secure with hex bolt and nut previously removed. Slide rubber boot down over the positive terminal.



#### FIGURE 5

- Remove the hex bolt and nut from the negative (black) cable. Attach negative cable to the negative terminal with this bolt and nut.
- Secure battery by hooking battery strap into slot in rear frame, under the fender.
- 7. Insert the drain tube through the hole in the transaxle bracket or through the cable tie (if so equipped) which is attached to the transaxle reinforcement bracket on the right side of the unit. See figure 6. Be certain drain tube is routed away from the wheel rim.



- Pull cable tie (if so equipped) to secure the drain tube, but do not overtighten or the tube could collapse. Trim excess end of cable tie.
- Trim excess end of drain tube if necessary (about 4" should extend past the bracket or cable tie).

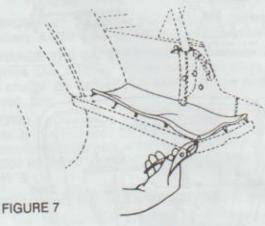
#### ATTACHING FOOT PADS

If not already assembled, attach foot pads as follows.

a. Position one foot pad on top of the running board on the tractor, lining up the studs on the bottom of pad with the holes in the running board.

NOTE: Warm foot pads can be applied easier.

b. Pull the studs through the holes in the running board using a pair of pliers. Repeat on other side of tractor. See figure 7.



### ATTACHING THE HUB CAPS

If not already assembled, attach the four hub caps as follows.

- a. Slide five mounting clips on each hub cap as shown in figure 8, with the tabs on the mounting clips facing outward.
- b. Line hub caps with wheel rims. Push hub caps on by hand.

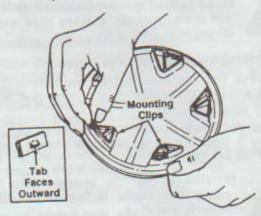
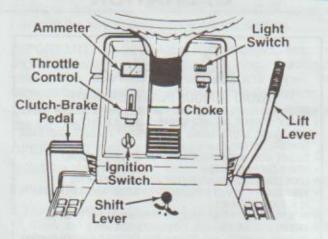


FIGURE 8

#### FINAL ASSEMBLY

Make certain all nuts and bolts are tightened securely.

# CONTROLS



#### FIGURE 9

#### THROTTLE CONTROL

The throttle control is used to regulate the engine speed. To get maximum efficiency from cutting, the throttle should be in the FAST position when operating the mower. See figure 9.

#### CHOKE CONTROL

The choke control is located on the dashboard and is operated manually. Details for the choke operation are covered in the separate engine manual packed with your unit. See figure 9.

#### SHIFT LEVER

The shift lever is located in the center of the console and has three positions, FORWARD, NEUTRAL and REVERSE. See figure 10. The clutch-brake pedal must be depressed and the lawn tractor must not be moving when shifting gears. Do not force the shift lever. Release the clutch-brake pedal slightly to line up the shifting collar in the transmission. Then try to shift gears.

#### SPEED CONTROL LEVER

The speed control lever is located either on the console or on the fender. See figure 10. The speed control lever allows you to regulate the ground speed of the lawn tractor. To select the ground speed, depress clutch pedal. Push speed control lever outward and move backward to slow lawn tractor, move forward to increase speed. When desired speed has been obtained, release lever in that position. Whenever clutch is engaged, unit will automatically go to the pre-set speed.

#### **IGNITION SWITCH**

Turn the key to the START position to start the engine. When the engine is running, leave the key in the ON position. To stop the engine, turn the key to the OFF position and remove it to prevent accidental starting. See figure 9.

#### LIGHT SWITCH (optional)

The head lamps are operated by pushing the light switch located on the dashboard. The head lamps will only operate when the engine is running. See figure 9.



#### FIGURE 10

#### AMMETER (optional)

The ammeter registers the rate of battery charge or discharge. The ammeter will register on the discharging side with starting the engine. It should register on the opposite side (charging) when the engine is running in the fast position until the battery is completely charged. With a fully charged battery or with the engine idling, the ammeter will not show a charge. See figure 9.

#### CLUTCH-BRAKE PEDAL

The clutch-brake pedal is located on the left side of the tractor. Depressing the clutch-brake pedal part way disengages the clutch. Pressing the pedal all the way down disengages the clutch and engages the disc brake. See figure 9.

NOTE: The clutch-brake pedal must be depressed to start the engine.

#### PARKING BRAKE

The speed control lever is used to set the parking brake. To set the parking brake, depress the clutch-brake pedal. Move the speed control lever out of the notches to the parking brake position. Release the speed control lever and the clutch-brake pedal.

To release the parking brake, depress the clutchbrake pedal, press the speed control lever out of the notches to desired position. Release the speed control lever and the clutch-brake pedal.

NOTE: The parking brake must be set if the operator leaves the seat with the engine running.

#### INDICATOR LIGHTS (optional)

The unit may be equipped with two indicator lights, located in the steering wheel. If a light illuminates when attempting to start the unit, proceed as follows:

- V CLUTCH Depress the clutch pedal.
- PTO -Place the lift lever in the disengaged position.
- OIL -Check the crankcase oil level, and add oil as required.

# INTERLOCKS (Not Shown)

Interlock safety switches are located by the clutchbrake pedal, the lift lever, the gear shift lever and under the seat.

Before the engine will start, the clutch-brake pedal must be depressed all the way and the lift lever must be in the disengaged position.

Before the unit can be shifted into reverse or if the operator leaves the seat, the lift lever must be in the disengaged position.

## **CUTTING CONTROLS**

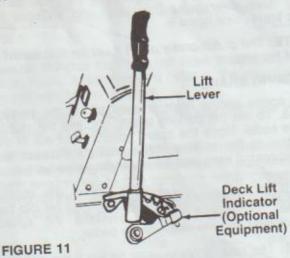
## A. LIFT LEVER

The lift lever is used to raise and lower the cutting deck and to engage and disengage the blades. Pulling it all the way back and locking it disengages the blades.

NOTE: The lift lever must be in the disengaged position when starting the engine, when shifting into reverse and if the operator leaves the seat. See figure 11.

# B. DECK LIFT INDICATOR (optional)

The deck lift indicator marks the position being used for the lift lever. Select the lift lever position desired, press the indicator lever outward, move it to the position immediately below the lift lever and release the indicator lever. See figure 11.



NOTE: For the lowest possible cutting height, position the deck lift indicator to the last notch (as shown in figure 11). Lower the lift lever until it is stopped by the deck lift indicator.

# C. SETTING THE CUTTING HEIGHT (optional)

- 1. Select the position for the lift lever which gives the desired cutting height. Move the deck lift indicator so that the lift lever can be returned to the same position after it is raised.
- 2. Move the deck wheels (if so equipped) to the hole location so the wheels are 1/4 to 1/2 inch above the ground.

# **OPERATION**



# WARNING

AVOID SERIOUS INJURY OR DEATH

GO UP AND DOWN SLOPES, NOT ACROSS • AVOID SUDDEN TURNS
 DO NOT OPERATE THE UNIT WHERE IT COULD SLIP OR TIP.

IF MACHINE STOPS GOING UPHILL, STOP BLADE(S) AND BACK DOWNHILL SLOWLY

DO NOT MOW WHEN CHILDREN OR OTHERS ARE AROUND NEVER CARRY CHILDREN.

LOOK DOWN AND BEHIND BEFORE AND WHILE BACKING.
KEEP SAFETY DEVICES (GUARDS, SHIELDS, AND SWITCHES) IN

 REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE(S)
 KNOW LOCATION AND FUNCTION OF ALL CONTROLS
 BE SURE BLADE(S) AND ENGINE ARE STOPPED BEFORE PLACING. HANDS OR FEET NEAR BLADE(S)

BEFORE LEAVING OPERATOR'S POSITION DISENGAGE BLADE(S) PLACE THE SHIFT LEVER IN NEUTRAL, ENGAGE BRAKE LOCK, SHUT ENGINE OFF AND REMOVE KEY

READ OPERATOR'S MANUAL

# STARTING THE ENGINE

NOTE: To open the hood simply lift up on both sides of the hood.

- 1. Service the engine with oil and gasoline as described in the engine manual.
- 2. Depress the clutch-brake pedal and set the parking brake.
- 3. Place the lift lever in the DISENGAGED position. See figure 12.

IMPORTANT: This unit is equipped with a safety interlock system for your protection. The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the clutch-brake pedal is depressed and the lift lever is in the disengaged position. In addition, the lift lever must be in the disengaged position when the unit is put into reverse or the engine will shut off. If the operator leaves the seat with the lift lever engaged and/or without setting the parking brake, the engine will shu off.



WARNING: Do not operate the lawr tractor if the interlock system is malfunctioning because it is a safety device, designed for protection.

- 4. Set the throttle control in the FAST POSITION. Se figure 9.
- 5. Pull out choke knob to choke engine (a warr engine may not require choking).
- 6. Turn the ignition key to the START position. Whe the engine is running, let the key return to the O position. See figure 9.
- 7. Push choke knob in gradually. Move the throt control to desired engine speed.

#### STOPPING THE ENGINE

Turn the ignition key to the left to the OFF position. Remove the key to prevent accidental starting.

IMPORTANT: If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the unit for any damage, and repair the damage before restarting and operating the mower.

NOTE: If any problems are encountered, refer to the Trouble Shooting Chart on page 18.

#### **OPERATING THE LAWN TRACTOR**

- 1. Set the desired cutting height, see page 8.
- 2. Start the engine as instructed.
- Move throttle control to 3/4 or full throttle to prevent strain on the engine and to operate the cutting blades.
- Place the shift lever in either the FORWARD or REVERSE position.



# WARNING: Look to the rear before backing up.

- Release the parking brake by depressing the clutch-brake pedal, pressing outward on the speed control lever and moving to desired position. Use first speed position when operating the lawn tractor for the first time.
- Release clutch-brake pedal slowly to put unit into motion.
- The lawn tractor is brought to a stop by depressing the clutch-brake pedal.

NOTE: When operating the unit initially, there will be little difference between the highest two speeds until after the belts have seated themselves into the pulleys during the break-in period.

Be sure that the lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.



WARNING: Before leaving the operator's position for any reason, disengage the blades, place the shift lever in neutral, engage the parking brake, shut engine off and remove the key.

When stopping the unit to empty a grass bag, etc., follow the instructions above. This procedure will also eliminate "browning" the grass, which is caused by hot exhaust gases from a running engine.

If unit stalls with speed control in high speed, or if unit will not operate with speed control lever in a low speed position, proceed as follows.

- 1. Place shift lever in NEUTRAL.
- 2. Restart engine.
- 3. Place speed control lever in high speed position.
- 4. Release clutch-brake pedal fully.

- 5. Depress clutch-brake pedal.
- 6. Place speed control lever in desired position.
- Place shift lever in either FORWARD or REVERSE, and follow normal operating procedures.

#### OPERATING THE CUTTING BLADES

CAUTION: Cutting grass in sandy soil conditions causes abrasive wear to the blades.

The cutting blades may be engaged while the lawn tractor is moving or standing still. DO NOT engage the cutting blades abruptly as the sudden belt tension on the pulley may cause the engine to stall.



WARNING: Keep feet and hands away from the discharge opening, the blades or any part of the deck. When the unit is used for other than mowing operations, the blade drive should be disengaged.

Move the lift lever into the DISENGAGED position to raise the deck and disengage the blades.

GRASS CATCHER model 190-063 is available as optional equipment for the lawn tractor shown in this manual.



WARNING: The mower should not be operated without the entire grass catcher or chute deflector in place.

NOTE: Under normal usage bag material is subject to wear, and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag.

## **ADJUSTMENT**

#### SEAT ADJUSTMENT

The seat may be adjusted to one of several position. Refer to seat installation section of assembly instructions.

#### **DECK LEVELLING ADJUSTMENT**

Refer to "Levelling the Deck", page 6.

#### CUTTING DECK ENGAGEMENT ADJUSTMENT

The cutting deck engagement may be adjusted to make certain deck is disengaged when lift lever is in the disengaged position, or to obtain more drive in the cutting positions. Correct adjustment as follows.

With the engine off, place the lift lever in the highest cutting position (first position). See figure 12. Remove the cotter pin and flat washer which secure the disengagement rod to the stabilizer shaft assembly. See figure 13. Shorten the rod by threading it in until the ferrule is against the back of the slot in the lift shaft assembly, and the rod lines up with the hole in the stabilizer shaft. For more belt tension the disengagement rod must be lengthened. To decrease belt tension the disengagement rod must be shortened.

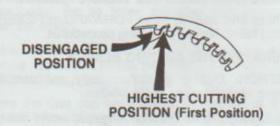


FIGURE 12 Disengagement Rod Stabilizer Shaft Assembly Spring Stabilizer Plate Flat Washer Hairpin Clip 42" & 46" DECK

Check the adjustment by placing the lift lever in the disengaged position. The deck should move up and forward, allowing the belt to become loose. Start and test for disengagement. Repeat procedure as necessary.

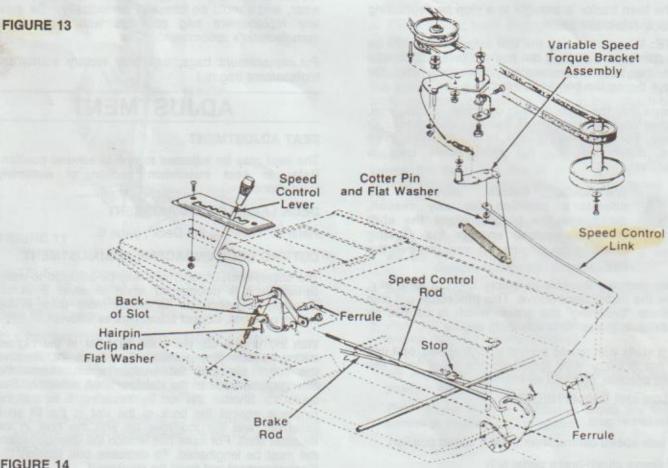
#### SPEED CONTROL ADJUSTMENT

NOTE: When operating the unit initially or after replacing the belts, there will be little difference between the highest two speeds until after the belts have gone through a break-in period and have seated themselves into the pulleys.

First, adjust the speed control lever by pushing the clutch-brake pedal forward until the stop on the left brake pedal cam is up firmly against switch actuator spring on the bottom of the frame so spring is flattened. See figure 14. Have another person hold the pedal in this position as you make the following adjustment. Place the speed control lever in parking brake position. Remove the hairpin clip and flat washer, and adjust the ferrule on the rod so it is against the back end of the slot. See figure 14. Replace the flat washer and hairpin clip.

Next, adjust the speed control link as follows to obtain the correct neutral adjustment.

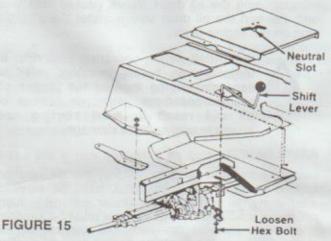
- Start the engine.
- Place the shift lever in Neutral position.
- 3. Place the speed control lever in high speed position.



- Release the clutch-brake pedal completely, then slowly depress the pedal all the way (to park position). Hold the pedal in this position.
- 5. Turn the engine off.
- After engine stops completely, release the clutchbrake pedal.
- 7. Position speed control lever as follows.
  - A. 7-8 speed units Place speed control lever in second position.
  - B. 6-speed units Place speed control lever between first and second position (hold in this position).
- 8. Remove the cotter pin and flat washer which secures the speed control link to the variable speed torque bracket assembly.
- Push the clutch-brake pedal backward by hand as far as it will go using light pressure. Hold it in this position as you thread the speed control link in or out of the ferrule until it lines up with the pin on the variable speed torque bracket assembly.
- Secure speed control link to variable speed torque bracket assembly with flat washer and cotter pin.

#### **NEUTRAL ADJUSTMENT**

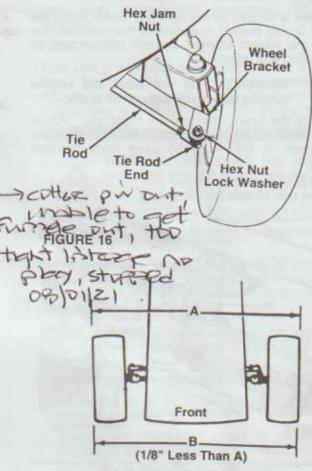
- Place the transmission in neutral. (The unit will move freely when pushed forward and backward with the parking brake released.)
- Loosen the bolt which secures the shift lever assembly to the shift lever link. See figure 15.
- Place the shift lever in the neutral slot. See figure 15.
- 4. Tighten the bolt to 13 foot pounds.



# WHEEL ADJUSTMENT (Models with adjustable tie rods only)

The caster (forward slant of the king pin) and the camber (tilt of the wheels out at the top) do not require adjustment. Automotive steering principles have been used to determine the caster and camber on the tractor. The front wheels should toe-in 1/8 inch. To adjust the toe-in, follow these steps.

- Remove the hex nut and lock washer, and drop the tie rod end from the wheel bracket. See figure 16.
- 2. Loosen the hex jam nut on tie rod.



#### FIGURE 17

- 3. Adjust the tie rod assembly for correct toe-in.
- Dimension "B" should be approximately 1/8" less than Dimension "A". See figure 17.
  - A. To increase Dimension "B", screw tie rod into tie rod end.
  - B. To decrease Dimension "B", unscrew tie rod from tie rod end
- Reassemble tie rod. Check dimensions. Readjust if necessary.

#### CARBURETOR ADJUSTMENT



WARNING: If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load. To adjust the carburetor, refer to the separate engine manual.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor. Refer to the separate engine manual

#### **BRAKE ADJUSTMENT (See figure 18)**

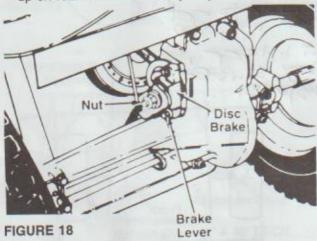
The brake is located by the right rear wheel inside the frame. During normal operation of this machine, the brakes are subject to wear and will require periodic examination and adjustment.



Do not have the engine WARNING: running when you adjust the brake.

To adjust the brake, remove the cotter pin. Adjust the castle nut so the brake starts to engage when the brake lever is 1/4" to 5/16" away from the axle housing.

NOTE: Figure 18 is shown with the unit tipped up on rear wheels for clarity only.



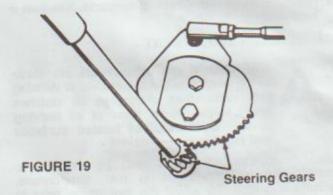
# LUBRICATION



WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn tractor.

#### STEERING GEARS

\* Lubricate teeth of steering gears with automotive multi-purpose grease after every 25 hours operation or once a season. Refer to figure 19.



#### STEERING SHAFT

Lubricate steering shaft at least once a season with light oil.

#### WHEELS



The front wheels are provided with grease fittings. The rear wheels must be removed from the axte for lubrication. Lubricate at least once a season with automotive multi-purpose grease.

#### **PIVOT POINTS**



Lubricate all points with light oil at least once a season.

NOTE: After washing or pressure washing your lawn tractor relubricate the entire chassis including the front wheels, steering pivot bar and axles, deck lift linkage and shafts.

# MAINTENANCE



WARNING: Disconnect the spark plug wire and ground against the engine before performing any repairs or maintenance.

#### TROUBLE SHOOTING

Refer to the chart on page 18 for trouble shooting engine problems.

#### CRANKCASE OIL

Check the oil level in the crankcase before each use of the machine and after every five hours of operation.

Oil level should be maintained as instructed in the separate engine manual.

Drain the oil as described in the separate engine manual using the oil drain sleeve packed with your unit. Position the oil drain sleeve under the oil drain plug on the engine block.



WARNING: When operating your rider in temperatures below freezing, refer to separate engine manual for proper oil recommendations. Improper grades of oil will result in hard starting and possible engine bore damage.

#### AIR CLEANER

Under normal operating conditions, the air cleaner, located on top of the carburetor, must be serviced after every ten hours of use. Under extremely dusty operating conditions, the air cleaner must be serviced after every hour of operation. To service the air cleaner, refer to the separate engine manual packed with your unit.

#### CLEANING ENGINE AND BLADE HOUSING

Any fuel or oil spilled on the machine should be wiped off promptly. Grass, leaves, and other dirt must not be left to accumulate around the cooling fins of the engine or on any part of the machine.

Clean the underside of the blade housing after each mowing.

NOTE: After washing or pressure washing your lawn tractor relubricate the entire chassis including the front wheels, steering pivot bar and axles, deck lift linkage and shafts.

#### SPARK PLUG

The spark plug gap should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specification.

NOTE: Your engine is equipped with a resistor SPARK PLUG, when replacing plug also use resistor type.

NOTE: This spark ignition system meets all requirements of the Canadian Interference-Causing Equipment Regulations.

#### **CUTTING BLADES**

#### A. Removal for Sharpening or Replacement



WARNING: Be sure to disconnect and ground the spark plug wire and remove ignition key before working on the cutting blade to prevent accidental engine starting. Protect hands by using heavy gloves or a rag to grasp the cutting blades.

- 1. Remove the large nut which holds the blade to the blade spindle.
- 2. Remove the blade from the spindle.

#### B. Sharpening

Remove the hex flange nut from the blade spindle and remove the blade.

When sharpening the blades, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

The blade can be tested for balance by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.

#### C. Reassembly

Before reassembling the blade to the unit, lubricate the spindle with light oil. Lubricating the nut with light oil is also recommended.

When replacing blades, be sure to install the blade with the side of the blade marked "Bottom" (or with \$\top 105 hairpin clips and flat washers. part number) facing the ground when the mower is in the operating position.

#### Blade Mounting Torque

15/16" Dia. Nut 840 in. lb. min., 1080 in.lb. max.

To insure safe operation of your unit, ALL nuts and bolts must be checked periodically for correct tightness.

#### **FUEL FILTER**

Your unit is equipped with a replaceable in-line fuel filter. Replace filter whenever contamination or discoloration is noticed. Order replacement filter through your engine authorized service dealer.

#### DECK BELT REMOVAL AND REPLACEMENT



WARNING: Disconnect the spark plug wire and ground it against the engine. Block the wheels of the unit.

- 1. Place the lift lever in the disengaged position.
- 2. Remove the belt guard studs (belt keepers) from the frame. See figure 20.

NOTE: Your unit will have either two or three studs. When reassembling, make certain studs are assembled in the same locations from which they were removed. See figure 20.

NOTE: Figure 20 is shown with the unit tipped up for clarity. It is not necessary to tip the unit to remove the

- 3. Unhook the deck belt from the engine pulley.
- 4. Place the lift lever in the engaged (all the way forward) position.

5. Disconnect the spring which is attached to a bracket on the transaxle, inside the left rear wheel. Use a spring puller or other suitable tool.



FIGURE 20

- 6. Disconnect the six deck links by removing the
  - 7. Disconnect the stabilizer plate from the stabilizer shaft assembly by removing the hairpin clips and flat washers and sliding out the rod.
  - 8. Place the lift lever in the disengaged position.
  - Slide the deck from beneath the lawn tractor.

- 10. Remove the belt guards at each deck pulley by removing the self tapping screws. See figure 21.
- 11. Remove and replace the belt, reassemble following the instructions in reverse order.

# DRIVE BELT REMOVAL AND REPLACEMENT



WARNING: Disconnect the spark plug wire and ground it against the engine. Block the wheels of the unit.

NOTE: Figures 22 through 24 are shown with the unit tipped up for clarity. It is not necessary to tip the unit to remove the belts.

However, if tipping the unit is desired, remove the battery from the unit. To prevent gasoline leakage, drain the gasoline, or remove the fuel tank cap, place a thin piece of plastic over the neck of the fuel tank and screw on the cap. Be certain to remove the plastic when finished changing the belts. Block unit securely.

#### Rear Drive Belt

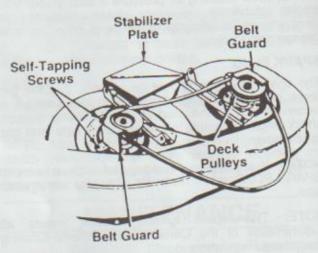
- 1. Follow the first four steps of "Deck Belt Removal and Replacement".
- 2. Place shift lever in neutral position. Move the speed control lever to the highest speed. Unscrew the shift knobs. Remove the two truss head screws which secure the transmission cover. See figure 22A.
- 3. Lift the transmission cover. Unplug the safety wire from beneath the transmission cover. See figure 22B. Remove transmission cover.
- 4. Push the idler pulley toward the right side of the unit. Lift the belt over the idler pulley. See figure 23.
- 5. Remove nut and lockwasher from the bottom of belt keeper pin (stud) on the left side of the unit. Remove the belt keeper pin (stud). See figure 24.
- Remove the two screws holding the shift lever bracket to the frame on the left side of the unit. Swing the bracket toward the right so the belt can be removed from the transmission pulley. See figure 23.
- 7. Replace belt, and reassemble in reverse order.

#### Front Drive Belt

- 1. To remove the front drive belt, first remove the rear drive belt using steps 1 thru 5 as previously described in "Rear Drive Belt" section.
- 2. Place the lift lever in the disengaged position.
- 3. Remove the belt guard studs (belt keepers) from sides of engine pulley. See figure 20.

NOTE: Make certain studs are reassembled as shown in figure 20.

- 4. Unhook the deck belt from the engine pulley.
- Place the clutch-brake pedal in park position.
- 6. Remove the bolt, lockwasher and flatwasher from the bottom of the engine pulley. Remove the engine pulley and spacer from the engine output shaft.
- 7. Release the clutch-brake pedal. Using the pedal to move the variable speed pulley as necessary, lift the belt up and off the variable speed pulley.



#### FIGURE 21

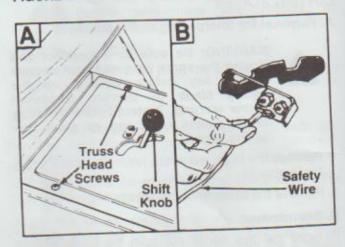
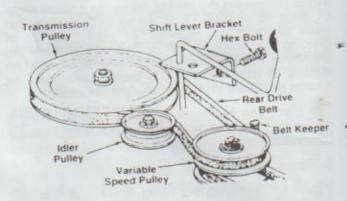


FIGURE 22



#### FIGURE 23

NOTE: When reassembling, make certain belt is inside the pins. See figure 24.

8. Reassemble with a new belt, following instructions in reverse order.

NOTE: Torque bolt on engine pulley to 650 -

9. Adjust the speed control as instructed in adjustment section.

#### BATTERY CARE AND MAINTENANCE

- Check electrolyte level once a month. If found lower than middle of upper level, add distilled water to restore level. NEVER ADD ACID. After adding water, charging is required to mix water and electrolyte.
- 2. Always keep battery clean.
- Apply grease around terminals to prevent corrosion.

#### BATTERY RECHARGING

Recharging is necessary if the battery sits unused for longer than one month. Charge battery with a current of 1 to 1.5 amps. Charge until battery starts gassing freely and specific gravity rises to 1.265.

#### JUMP STARTING

- Attach the first jumper cable from the Positive terminal of the good battery to the Positive terminal of the dead battery.
- Attach the second jumper cable from the Negative terminal of the good battery to the FRAME OF THE UNIT WITH THE DEAD BATTERY.



WARNING: Failure to use this starting procedure could cause sparking, and the gases in either battery could explode.

#### STORAGE OF THE BATTERY

- Charge battery using normal methods. NEVER store discharged battery as it will not recover.
- When storing battery for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- 3. Store in cold, dry place.

#### COMMON CAUSES FOR BATTERY FAILURE

- Overcharging
- 2. Undercharging
- 3. Lack of water
- 4. Loose hold downs and/or corroded connections
- 5: Excessive loads
- 6. Battery electrolyte substitutes
- Freezing of electrolyte

NOTE: These failures do not constitute warranty.

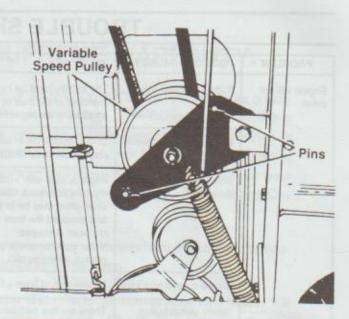
#### TIRE PRESSURE

Tire pressure should be reduced before unit is put into operation. Recommended operating tire pressure should be 12 p.s.i.

Check sidewall of tire for manufacturer's maximum tire pressure. If this information does not appear on your tire, maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

#### INSTALLATION OF TIRE TO RIM

The following procedure must be followed when removing or installing a tire to the rim.



#### FIGURE 24

- 1. Be sure rim is clean and rust free.
- 2. Lubricate both the tire and rim generously.
- 3. Never inflate to over 30 p.s.i. to seat beads.



WARNING: Excessive inflation pressure when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury.

# **OFF-SEASON STORAGE**

If the machine is to be inoperative for a period longer than 30 days, prepare for storage as follows.

- 1. Clean the engine and the entire unit thoroughly.
- Lubricate all lubrication points. Wipe the entire machine with an oiled rag to protect the surfaces.
- Refer to the engine manual for correct engine storage instructions. The engine must be completely drained of fuel to prevent gum deposits from forming on essential carburetor parts, fuel lines and fuel tanks.
- Refer to battery storage instructions.
- 5. Store unit in a clean, dry area.

NOTE: When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially any chains springs, bearings and cables.

# TROUBLE SHOOTING GUIDE

| PROBLEM  | POSSIBLE CAUSE(S)   | CORRECTIVE ACTION  |
|--|---|--|
| ngine will not<br>trank  | Battery installed incor-<br>rectly                          | The battery must be installed with negative terminal attached to black ground wire. Negative terminal is identified at the post by "NEG", "N" or "-". The positive terminal, identified by "POS", "P" or "+", must be attached to the big red wire which goes to the solenoid.   |
|  | Battery is dead or weak                                     | Check fluid level in battery. If fluid is low, fill to UPPER LEVEL line with water. Charge with taper charger until fully charged.   |
|  | Blown fuse or circuit<br>breaker                            | Replace fuse with 7-1/2 amp, automotive type fuse. Fuses seldom fail without a reason. The problem must be corrected. Check for loose connections in the fuse holder. Replace fuse holder if necessary. A dead short may be in the cranking or charging circuit where the insulation may have rubbed through and exposed the bare wire. Replace the wire or repair with electrician's tape if the wire strands have not been damaged.  Note: Look for a wire pinched between body panels, burned by the exhaust pipe or muffler or rubbed against a moving part. |
|  | Engine ground wire loose                                    | Engine should have a black ground wire running from engine to frame or mounting bolt.  |
|  | Safety switch button<br>not depressed                       | There are two switches in the starting circuit of your unit: the clutch pedal switch and the deck lift level switch. Make certain the actuator is fully depressing the buttons on each switch.   |
| Engine cranks<br>but will not start                            | Throttle or choke not in starting position                  | Check owner's guide for correct position for throttle control and choke for starting.  |
|  | No spark to spark plug                                      | Spark plug lead disconnected. Connect lead. Hold spark plug lead away from engine block about 1/E Crank engine. There should be a spark. If not, have engine repaired at authorized engine service dealer.  Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground the spar plug body against the engine block. Crank the engine. The spark plug should fire at the electron Replace if it does not.  |
|  | No fuel to the carburetor                                   | Gasoline tank empty. Fill.  Fuel line or in-line fuel filter plugged. Remove and clean fuel line. Replace filter if necessary.   |
|  | Air filter dirty  | If the air cleaner is dirty, the engine may not start. Clean or replace as recommended by the engine manufacturer.   |
| Engine smokes  | Engine loses crankcase vacuum                               | Engine breather detective. Hepiace.  |
| Excessive vibration  | Bent or damaged blade spindle                               | damage. Tighten or replace any damaged pans.   |
|  | Bent blade  | Stop engine immediately. Replace damaged blade. Only use original equipment blades.  |
| Mower will not<br>discharge<br>grass or leaves<br>uncut strips | Engine speed low<br>Speed selection<br>Blades short or dull | Throttle must be set at full throttle.  Use lower ground speed. The slower your ground speed, the better the quality of cut.  Sharpen or replace blades (uncut strip problem only).  |

If the above steps fail to correct the problem, take the unit to your local authorized service dealer for repair.

# YARD-MAN TWO YEAR SUPREME WARRANTY:

For two years from date of retail purchase within Canada, MTD PRODUCTS LIMITED will, at its option, repair or replace, for the original purchaser, free of charge, any part or parts found to be defective in material or workmanship. This warranty covers units which have been operated and maintained in accordance with the owner's instructions furnished with the unit, and which have not been subject to misuse, abuse, commercial use, neglect, accident improper maintenance or alteration. Normal wear parts or components thereof are subject to special terms as noted below in the NO FAULT Ninety Day Consumer Warranty clause.

The engine, starter motor or component parts thereof carry separate warranties from their manufacturers. Please refer to the applicable manufacturer's warranty policy for these items.

NO FAULT Ninety Day Consumer Warranty on Normal Wear Parts: All normal wear part failures will be covered on this product for a period of 90 days regardless of cause. After 90 days but within the two year warranty period, normal wear part failures will be covered if caused by defects in material or workmanship of other component parts. Normal wear parts are defined as batteries, belts, blades, blade adaptors, grass bags, rider deck wheels, seats, tires and clutch parts (friction wheels).

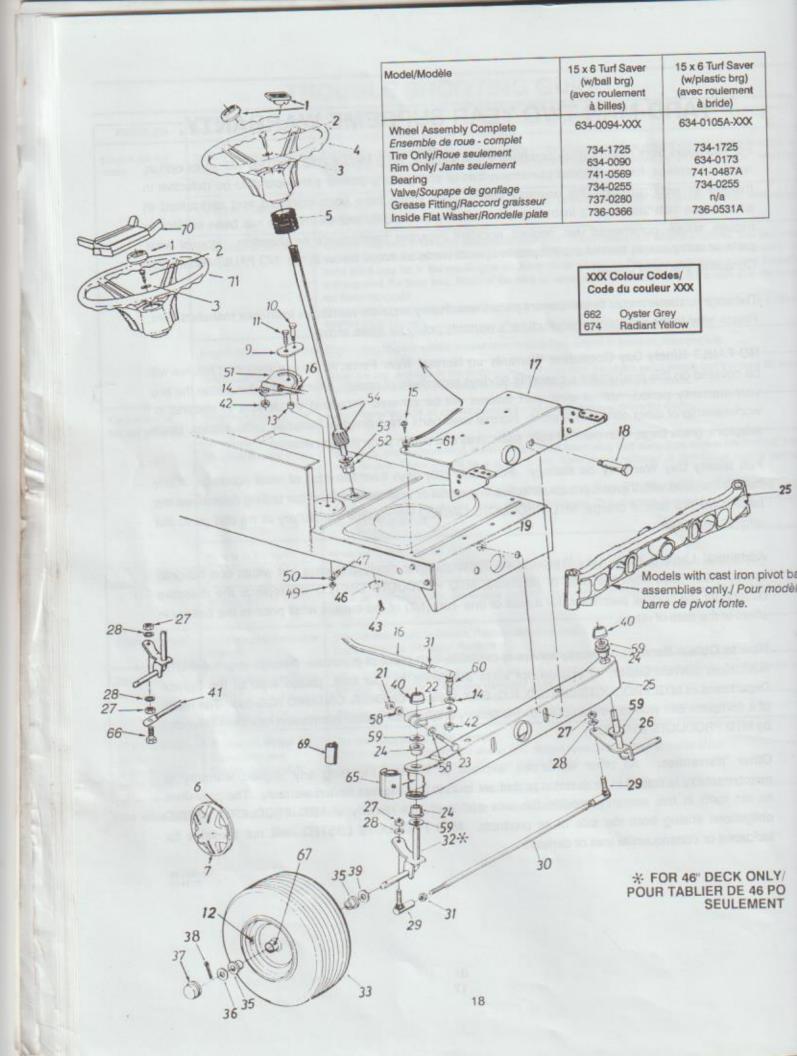
Full Ninety Day Warranty on Battery: For ninety (90) days from the date of retail purchase, if any battery included with this unit proves defective in material or workmanship and our testing determines the battery will not hold a charge, MTD PRODUCTS LIMITED will replace the battery at no charge to the original purchaser.

Additional Limited Thirty Day Warranty on Battery: After ninety (90) days but within one hundred twenty (120) days from the date of purchase, MTD PRODUCTS LIMITED will replace the defective battery, for the original purchaser, for a cost of one -half (1/2) of the current retail price of the battery in effect at the date of return.

How to Obtain Service: Warranty service is available, with proof of purchase, through your local MTD Authorized Service Dealer. If you do not know the dealer in your area, please write to the Service Department of MTD PRODUCTS LIMITED, P.O. BOX 1386, KITCHENER, ONTARIO N2G 4J1. The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD PRODUCTS LIMITED.

Other Warranties: All other warranties, express or implied, including any implied warranty of merchantability is limited in its duration to that set forth in this express limited warranty. The provisions as set forth in this warranty provide the sole and exclusive remedy of MTD PRODUCTS LIMITED obligations arising from the sale of its products. MTD PRODUCTS LIMITED will not be liable for incidental or consequential loss or damage.

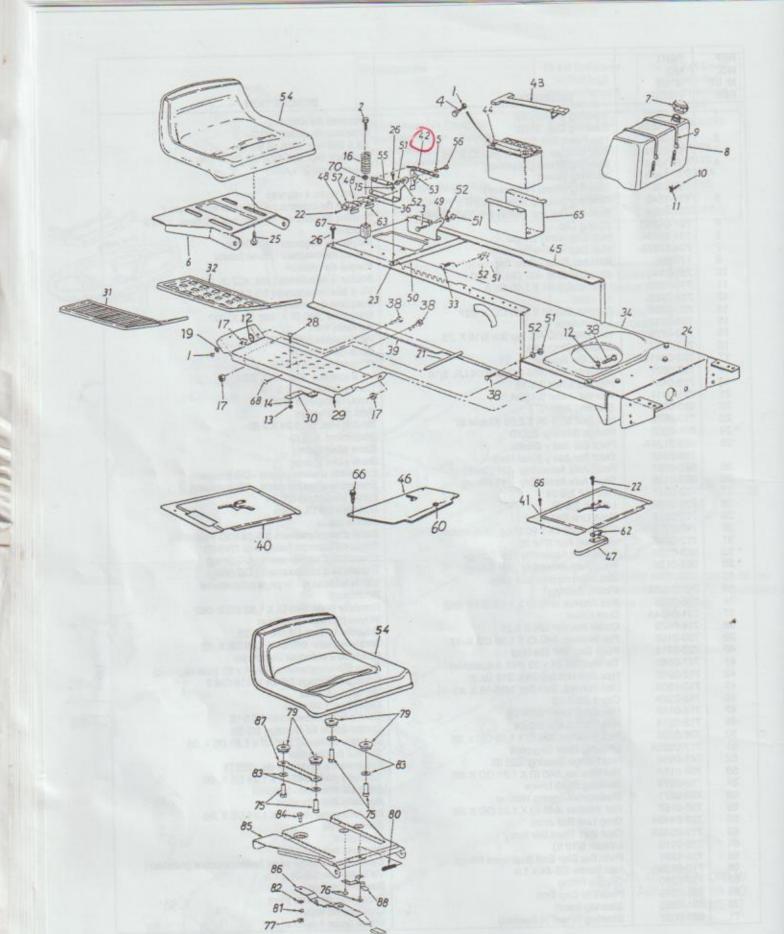
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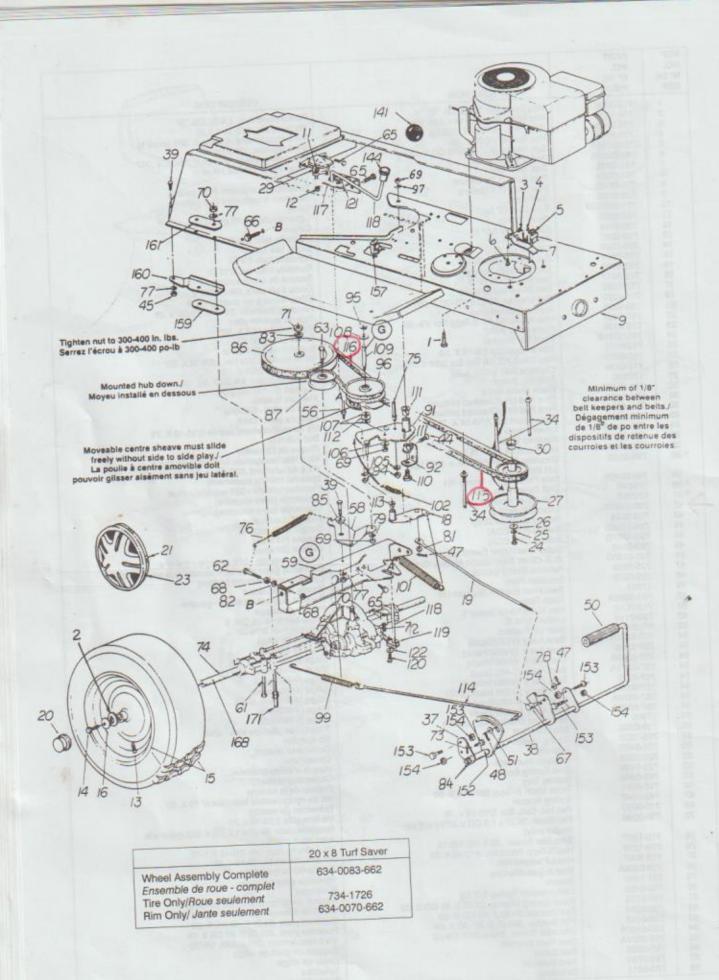
| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE    | DESCRIPTION  | DESCRIPTION   |
|----------------------------|----------------------------------|--|---|
| 1                          | 731-0220                         | Steering Wheel Cap   | Chapeau de volant   |
|                            | 731-1459A                        | Steering Cap "MTD"   | Chapeau de volant «MTD»   |
| 2                          | 710-0643                         | Hex Patch Scr. 5/16-18 1.0                                   | Vis à tête hex. 5/16-18 x 1.0                                     |
| 3                          | 736-0242                         | Bell. Washer .345 ID X .88 OD X .06                          | Rondelle Bell345 DI X .88 DE X .060                               |
| 4                          | 731-1693                         | Steering Wheel (3 Spokes)                                    | Volant (avec 3 rayons)  |
|                            | 731-1406                         | Steering Wheel   | Volant (avec 3 rayons)  |
|                            | 731-1687                         | Steering Wheel (4 Spokes)                                    | Volant (avec 4 rayons)  |
| 5                          | 731-1542                         | Steering Column Bellow (w/Style 7)                           | Souther de colonne de dissettes e con Colonne                     |
|                            | 731-0954                         | Steering Column Bellow 2.0 Dia. x 4.75"                      | Soufflet de colonne de direction avec Style 7                     |
| 6                          | 727-0425B                        | Spring Clip  | Soufflet de colonne de direction 2.0 diam. x 4.75<br>Attache      |
| 7                          | 734-1613A                        | Hub Cap -Grey Sentar   | Moyeu de chapeau - gris Sentar                                    |
| 7                          | 734-1787A                        | Hub Cap -Yellow Sentar                                       | Moyeu de chapeau - gris Sentar<br>Moyeu de chapeau - jaune Sentar |
| 9                          | 17198A                           | Retainer Plate - Gear Segment                                | Plaque de retenue   |
| 10                         | 738-0141                         | Shoulder Bolt .437 Dia. X .350                               | Poulon à éngulement de 427 V ans                                  |
| 11                         | 710-1039                         | Hex Scr 3/8-24 X 1.00 Gr. 8                                  | Boulon à épaulement dia .437 X .350                               |
| 12                         | 734-0255                         | Air Valve  | Vis à tête hexagonale 3/8-24 X 1.00 Qté 8                         |
| 13                         | 750-0535                         | Spacer .380 ID X .625 OD X .227                              | Soupape de onflage  |
| 14                         | 736-0217                         | Lockwasher   | Entretoise .380 DI X .625 DE X .227<br>Rondelle frein             |
| 15                         | 710-0726                         | Hex Wash HD AB Tap Scr 5/16 X .75                            |   |
| 16                         | 711-1107                         | Steering Drag Link   | Vis taraudée 5/16 X .75 Barre de direction                        |
| 17                         | 783-0041B                        | Pivot Bar Bracket  | Support de barre pivot  |
| 18                         | 738-0527                         | Shoulder Bolt .498 DIA. X 2.04 LG. 5/16                      | Vis a ensules 400 DIA V 2.04                                      |
| 19                         | 712-0431                         | Hex Ins. L-Nut 3/8-16  | Vis a epaulee .498 DIA X 2.04                                     |
| 21                         | 712-0411                         | Hex Ins. L-Nut 5/16-24                                       | Contre écrou hex 3/8-16<br>Écrou hexagonal 5/16-24                |
| 22                         | 683-0055                         | Steering Arm   | Bras de direction   |
| 23                         | 710-0772                         | Hex Bolt 5/16-24 X 2.00 (Grade 5)                            |   |
| * 24                       | 741-0569                         | Flange Bearing .630ID  | Boulon Hex. 5/16-24 X 2.00  |
| 25                         | 683-0128A                        | Pivot Bar Ass'y (Steel)                                      | Roulement .630 ID   |
| -                          | 719-0342                         | Pivot Bar Ass'y (Cast Iron)                                  | Barre pivot (acier)   |
| 26                         | 683-0127                         | Front Axle Assembly - LH (Short)                             | Barre pivot ((fonte)  |
| 26                         | 683-0126                         | Front Axle Assembly - RH (Short)                             | Ensemble d'essieu avant - CG (cassant)                            |
| 27                         | 712-0241                         | Hex Nut 3/8-24   | Ensemble d'essieu avant - CD (cassant)                            |
| 28                         | 736-0169                         | L-Wash 3/8 ID  | Écrou hexagonal 3/8-24  |
| 29                         | 723-3018                         | Drag Link Ball Joint   | Rondelle 3/8 DI, Large  |
| 30                         | 747-0753                         | Tie Rod 3/8-24 x 20.0" Lg. (Adjustable)                      | Joint à rotule  |
| 31                         | 712-0240                         | Hex Jam Nut 7/16-20  | Barre d'accouplement 3/8-24 x 20 (Réglable)                       |
| 32                         | 683-0125                         | Front Axle Assembly - LH (Long)                              | Ecrou de blocabe hexagonal 7/16-20                                |
| * 32                       | 683-0124                         | Front Axle Assembly - RH (Long)                              | Ensemble d'essieu avant - CG (long)                               |
| 33                         |                                  | See chart on previous page                                   | Ensemble d'essieu avant - CD (long)                               |
| 35                         | 741-0487A                        | Plastic Bearing  | Voir le tableau sur la page procedante                            |
| 36                         | 736-0285                         | Flat Washer .640 ID X 1.62 OD X .062                         | Roulement   |
| 37                         | 731-0484A                        | Dust Cover   | Rondelle plate .640 DI X 1.62 DE X .062                           |
| 38                         | 714-0470                         |  | Moyeu de roue - plastique   |
| 39                         | 736-0162                         | Cotter Pin 1/8" Dia X 1.25                                   | Goupille fendue 1/8 Dia X 1/25                                    |
| 40                         | 726-0214                         | Flat Washer .640 ID X 1,00 OD X .12<br>Push Cap 5/8" Dia Rod | Rondelle plate .640 DI X 1.00 DE X .12                            |
| 41                         | 747-0861                         | Tie Rod 3/8-24 x 20 (Not Adjustable)                         | Chapeau à enfoncer dia 5/8 po                                     |
| 42                         | 712-0262                         | Hex Jam Nut 3/8-24 x .218 Gr. 2                              | Barre d'accouplement 3/8-24 x 20 (non réglable)                   |
| 43                         | 710-1309                         | Hay Pan Hd. Tory Sor File 49 V co                            | Écrou en blocage 3/8-24 x .218 Qté 2                              |
| 46                         | 748-0389                         | Hex Pan Hd, Torx Scr. 5/16-18 X .63<br>Cap 1.25 x .16        | Vis 5/16-18 X .63   |
| 47                         | 712-0158                         | Hex Cent. L-Nut 5/16-18                                      | Capuchon 1.25 x .16   |
| 49                         | 712-0136                         | Hex Cent. L-Nut 3/8-24                                       | Contre-écrou hexagonal 5/16-18                                    |
| 50                         | 736-0356                         | Bell. Washer .390 ID x 1.38 OD x .06                         | Contre-écrou de blocage 3/8-24                                    |
| 51                         | 717-0622A                        |  | Rondelle Believille .390 DI x 1.38 DE x .06                       |
| 52                         | 741-0656                         | Steering Gear Segment Hex Flange Bearing .625 ID             | Secteur de direction  |
| 53                         | 736-0187                         | Flat Washer .640 ID X 1.24 OD X .06                          | Roulement a bride hex de .625 DI                                  |
| 54                         | 738-0919                         | Steering Shaft Lower   | Rondelle plate .640 DI X 1.24 DE X .06                            |
| 58                         | 736-0271                         | Shakeproof Spring Washer                                     | Arbre de direction - inférieur                                    |
| 59                         | 736-0187                         | Flat Washer .640 ID X 1.24 OD X .06                          | Rondelle Anti-Vibration   |
| 60                         | 723-0448A                        |  | Rondelle plate .640 DI X 1.24 DE X .06                            |
| 63                         | 719-0342A                        | Drag Link Ball Joint   | Joint à rotule  |
| 64                         | 736-0119                         | Cast Iron Pivot Bar Ass'y                                    | Barre pivot   |
| 65                         | 731-1291                         | L-Wash 5/16 ID   | Rondelle frein 5/16 DI  |
| WW.                        | 710-0459A                        | Pivot Bar Cap End (w/grease fitting)                         | Capuchon de barre pivot (avec raccoord graisseur)                 |
| Q15A                       | Moore or                         | Hex Screw 3/8-24 x 1.5                                       | Vis à tête hex 3/8-24 x 1.5                                       |
| 66                         | 737-0280                         |  |   |
| 66<br>67                   | 737-0280                         | Grease Fitting   | Raccord graisseur   |
| 66                         | 737-0280<br>731-1649<br>731-0955 | Pivot Bar Cap End<br>Steering Insert                         | Capuchon de barre pivot Chapeau de volant                         |

<sup>\*</sup> FOR 46° DECK ONLY/POUR TABLIER DE 46 PO SEULEMENT

139-6006 11.11.98



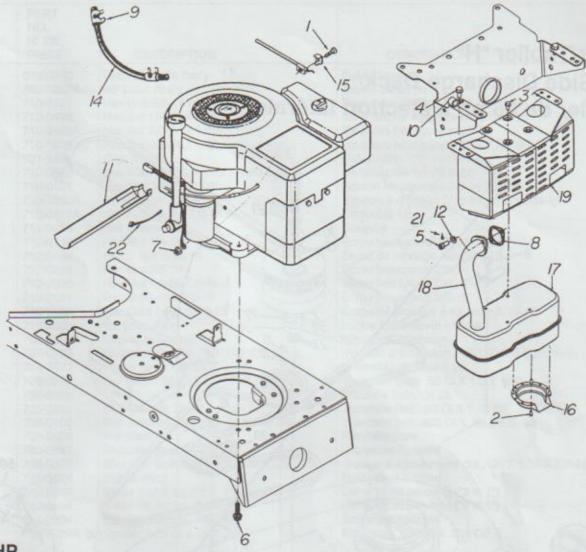
| REF<br>NO. | PART<br>NO.             |  |   |
|------------|-------------------------|--|---|
| Nº DE      | N° DE                   |  |   |
| RÉF        | PIÈCE                   | DESCRIPTION  | DESCRIPTION   |
| 2          | 712-3006<br>710-1208    | Hex Sems Nut 1/4-20 Gr. "B"  | Écrou Sems hex. 1/4-20 Qté "B"  |
| 3          | 738-0296                | Hex Wash Scr .312-18 x 3.25 Tap.<br>Shid. Scr .437 DIA X .268 Lg.        | Vis taraudée .312-18 x 3.25   |
| 4          | 710-3015                | Hex Screw 1/4-20 x .75   | Vis à épaulement .437 dia X .268 po de lg                               |
| 5          | 736-0141                | Spr. Wash445 ID X .75 OD X .017  | Vis à tête hex. 1/4-20 x .75  |
| 6          | 783-0039A               | Seat Pivot Bracket   | Rondelle à ressort .445 DI X .75 DE X .017<br>Support de pivot de siège |
| 7          | 751-0603                | Gas Tank Cap   | Capuchon  |
| 8          | 751-0553                | Fuel Tank (1.25 Gallon)  | Réservoir à carburant (1.25 gallon)                                     |
| 8          | 751-0555                | Fuel Tank (1.5 Gallon)   | Réservoir a carburant (1.5 gallon)                                      |
| 10         | 726-0209<br>751-0535-13 | Tie Strap  | Serre   |
| 11         | 726-0205                | Fuel Line 13* Lg.<br>Hose Clamp  | Ligne d'essence 13 po de Ig   |
| 12         | 736-0169                | Lockwasher 3/8* ID   | Collier   |
| 13         | 712-0287                | Hex Nut 1/4-20   | Rondelle frein 3/8" DI  |
| 14         | 736-0329                | L-Wash 1/4 ID  | Ecrou hex 1/4-20<br>Rondelle frein 1/4 DI                               |
| 15         | 736-0607                | Ext. Lockwasher 5/16 ID  | Rondelle frein ext. 5/16 DI   |
| 16         | 732-0735                | Compression Spring   | Ressort de compression  |
| 18         | 712-3017                | Hex Nut 3/8-16 Gr. 8   | Ecrou à six pans 3/8-16 Qté 8   |
| 19         | 712-0265<br>736-0270    | Hex Sems Nut 5/16-18   | Ecrou Sems à six pans 5/16-18   |
| 21         | 738-0526                | Bell Washer .26 ID x .75 OD x .06<br>Running Board Rod                   | Rondelle Belleville .26 DI x .75 DE x .06                               |
| 22         | 710-0227                | Hex Wash HD AB S-Tapp Scr #8-50  | Tige du marche-pied   |
| 23         | 726-0139                | Speed Nut #10Z   | Vis taraudée n° 8 X .50<br>Écrou rapide N° 10Z                          |
| 24         | 783-0041B               | Pivot Bar Bracket  | Support de barre pivot  |
| 25         | 710-0870                | Hex S-Tapp Scr 3/8-16 X .50  | Vis taraudée à tête hex. 3/8-16 X .50                                   |
| 26         | 710-0726                | Hex Wash HD AB Tap Scr 5/16 X .75  | Vis taraudée 5/16 X .75   |
| 29         | 710-0134<br>17770C      | Carriage Bolt 1/4-20 X .62   | Boulon ordinaire 1/4-20 X .62   |
| 30         | 761-0168A               | Running Board<br>Blade Brake Ass'y                                       | Support du marche pied  |
| 32         | 731-0909                | Foot Pad LH (Checked pattern)  | Frein de la lame  |
| 32         | 731-0910                | Foot Pad RH (Checked pattern)  | Patin de pied - Gauche<br>Patin de pied - Droit                         |
| 33         | 710-0323                | Truss Mach Scr 5/16-18 X .75   | Vis de renforcement usinée 5/16-18 X .75                                |
| 34         | 783-0310E               | Lower Frame  | Bâti inférieur  |
| 36         | 726-0278                | Insulator Plate  | Plaque de l'isolateur   |
| * 38       | 710-3008                | Hex Scr 5/16-18 X .75 Gr. 5  | Vis à tête hexagonale 5/16-18 X .75 Qté 5                               |
| 30         | 738-0145                | Shoulder Screw .500 dia. x .840* Lg.                                     | Vis à épaulement .500 dia. x .840 po de lg.                             |
| 39         | 783-0042B               | (LH side only)<br>Side Panel Upper Frame RH                              | (gauche latérale seulement)   |
| * 40       | 17954B                  | Shift Cover (w/cut out)  | Panneau laterale - bâti supérieur droit                                 |
| * 41       | 17286B                  | Shift Cover (w/o cut out)  | Couvercle (avec encastre) Couvercle (sans encastre)                     |
| 42         | 732-0581B               | Extension Spring   | Ressort d'extension   |
| 43         | 723-3064                | Battery Retainer Strap   | Sangle de la batterie   |
| 44         | 725-1705D               | Battery (150 CCA)  | Batterie (14 amp)   |
| 44         | 725-1707D<br>783-0043   | Battery (275 CCA)  | Batterie (20 amp)   |
| 46         | 783-0133B               | Side Panel Upper Frame LH<br>Shift Cover (Hydrostatic Models Only)       | Panneau laterale - bâti supérieur gauche                                |
| 47         | 725-1643                | Reverse Safety Switch  | Couvercle (pour modèle hydrostatique seulement)                         |
| 48         | 726-0279                | Insulator Plate  | Contacteur de sécurité (arrière) Plaque de l'isolateur                  |
| 49         | 17951                   | Seat Pivot Bracket Support LH  | Support de pivot du siège - gauche                                      |
| 50         | 783-0355A               | Hitch Plate  | Plaque d'attelage   |
| 51         | 712-3010                | Hex Nut 5/16-18 Grade 5  | Écrou hex 5/16-18 Cet. 5  |
| 52         | 736-0119<br>17239A      | L-Wash 5/16 ID   | Rondelle frein 5/16 DI  |
| 54         | 757-0363A               | Seat Lift Bracket  | Support de siège  |
| 54         | 757-0365                | Seat Ass'y (V380/Black)<br>Seat Ass'y (V460/Yellow)                      | Siège (V-380/noir)  |
| 54         | 757-0360A               | Seat Ass'y (V480/Black)  | Siège (V460/Jaune)  |
| 54         | 757-0371A               | Seat Ass'y (V-480 Grey)  | Siège (V-480/noir)<br>Siège (V-480/gris))                               |
| 54         | 757-0372                | Seat Ass'y (V580/Yellow)   | Siège (V560/Jaune)  |
| 54         | 757-0379                | Seat Ass'y (V-560 Black, CTC)  | Siège (V-560 noir, CTC)   |
| 54         | 757-0370A               | Seat Ass'y (V-560/Grey)  | Siège (V-560/gris)  |
| 55         | 757-0348A<br>17950      | Seat Ass'y (V-580/Black)   | Siège (V-580/noir)  |
| 56         | 738-0296                | Seat Pivot Bracket Support RH<br>Shoulder Bolt                           | Support de pivot du sige - droit  |
| 57         | 725-1303                | Spring Switch  | Vis épaulée   |
| 60         | 731-0405                | Bushing  | Contacteur ressort<br>Coussinetw  |
| 62         | 726-0320                | Insulator Nut Plate  | Plaque d'ecrou isolateur  |
| 63         | 725-1439                | Seat Spring Switch   | Contacteur ressort  |
| 65         | 783-0345                | Battery Tray   | Plateau de la batterie  |
| 66         | 710-0351<br>748-0347    | Truss Mach B-Tapp Scr #10 X .50  | Vis de renforcement taraudée n° 10 X .50                                |
| 68         | 710-0323                | Spring Spacer<br>Pan Hd. Cutt. Scr. 5/16-18 x .75                        | Entretoise de ressort   |
| 70         | 736-0234                | Flat Wash .39 ID x 1.5 OD x .075 ( w/2 pc                                | Vis taraudée 5/16-18 x .75  |
| 1000       | C COMMISSION            | fender only)   | Rondelle plate .39 DI x 1.5 DE x .075 (pour aile                        |
| 75         | 710-1007                | Shoulder Screw .50 x .50: 3/8-16   | avec deux pièce) Vis à tête hexagonale 3/8-16 X 1.00                    |
| 76         | 710-1268                | Hex B-Tapp Wash Scr #10-16 x .38   | Vis taraudeuse No 10-16 x .38   |
| 77         | 712-3027                | Hex L-Flanged Nut  | Contre-écrou a embase   |
| 78         | 720-0309A               | Seat Adjustable Grip   | Revelage avec poignee   |
| 79         | 731-1989                | Spacer   | Entretoise  |
| 80         | 732-0499                | Compression Spring 1.5" Lg   | Ressort de compression 1.5 po de lg                                     |
| 82         | 736-0175<br>736-0204    | Wave Spring Washer .27 ID X .51 OD X .03                                 | Rondelle à ressort .27 DI X .51 DE X .030                               |
| 83         | 736-0204                | Flat Washer 385 ID X 97 OD X 98  | Rondelle plate .34 DI X .62 DE X .03                                    |
| 84         | 738-0137A               | Flat Washer .385 ID X .87 OD X .06<br>Shoulder Screw .340 x .285: 1/4-20 | Rondelle plate .385 DI X .87 DE X .06                                   |
| 85         | 783-0607A               | Seat Pivot Bracket   | Vis à épaulement 340 x 285, 1/4-20<br>Support de pivot de siège         |
| 86         | 783-0609                | Seat Lever   | Levier de siège   |
| 87         | 783-0753                | Seat Selector  | Selecteur   |
| 88         | 783-0611                | Seat Stop  |   |



| REF     | PART   |  |   |
|---------|--|--|---|
| NO.     | NO.  |  |   |
| N° DE   | N° DE  |  |   |
| RÉF     | PIÈCE  | DESCRIPTION  | DESCRIPTION                                   |
| 1       | 710-1315   | Hex L-Wash TT Tap. Scr. 3/8-16 x 1.25  | Vis taraudée 3/8-16 x 1,25                    |
| 2       | 736-0430   | Flat Washer .351 ID x 1.59 OD x .  | Rondelle plate .351 DI x 1.59 DE x .062 (avec |
|         | Marco Inter  | 062 (w/Ref. no. 20 only)   | réf. no. 20 seulement)                        |
| 3       | 710-0224   | Hex Screw #10 x .24  | Vis à tête hex. no. 10 x .24                  |
| 4       | 17962  | Switch Plate   | Plaque de contacteur                          |
| 5       | 725-3169A  | Clutch Interlock Switch  | Contacteur                                    |
| 7       | 732-0750A  | Bagger Switch Spring Actuator  | Interrupteur de ressort                       |
| 9       | 783-0310   | Lower Frame  | Bâti inférieur                                |
| 11      | 736-0222   | Ext. L-Washer 1/4 ID   | Rondelle-frein extérieure de 1/4 DE PO        |
| 12      | 712-0271   | Sems Hex Nut 1/4-20  | Écrou Sems hex 1/4-20                         |
| 13      | 734-0255   | Air Valve  | Soupape de gonflage                           |
| 14      | 710-0627   | Hex L-Bolt 5/16-24 X .75   | Boulon hex 5/16-24 X .75                      |
| 15      | 7100027  | See chart on previous page   | Voir le tablier sur la page precedanter       |
| 16      | 736-0242   | Bell. Washer .345 ID X .88 OD X .06  | Rondelle Bell345 DI X .88 DE X .060           |
| 18      | 16554A   | Variable Speed Torque Brkt Ass'y   | Support à vitesse variable                    |
| 19      | 747-0530A  |  |   |
| 20      | 731-0484A  | Speed Control Link Dust Cover (Rear)   | Maille de commande de vitesse                 |
| 21      | 727-0425B  | Spring Clip  | Moyeu de chapeau (Arrière)                    |
| 23      | The state of the s |  | Attache                                       |
| 1111111 | 734-1615A  | Grey Sentar Hub Cap (Rear)   | Moyeu de chapeau - gris (Arrière)             |
| 23      | 734-1784A  | Grey Sentar Hub Cap (WOP)  | Moyeu de chapeau - gris (WOP)                 |
| 24      | 710-3029   | Hex Screw 7/16-20 X 1.25   | Vis à tête hexagonale 7/16-20 X 1.25          |
| 0.000   | 710-1186   | Hex Hd. Scr. 10 mm x 1.5 mm  | vis a tete nex. 10 mm x 1.5 mm                |
|         | 700 017  | x 40 mm (Kohler Only)  | x 40 mm (Konier seulement)                    |
| 25      | 736-0171   | Lockwasher 7/16 ID   | Hondelle trein 7/16 DI                        |
| 26      | 736-0322   | Flat Washer 7/16 ID X 1.25 OD X .180   | Rondelle plate 7/16 DI X 1.15 DE X .180       |
| 27      | 756-0982A  | Engine Pulley 5.56 Dia. x 3.56 Dia.  | Poulie double 5.56 Dia. x 3.56 Dia.           |
| 29      | 725-1426   | Solenoid   | Solenoide                                     |
| 30      | 750-0956   | Spacer 1.010 x 1.400 x .825  | Entretoise 1.010 x 1.400 x .825               |
| **      | 750-0957   | Spacer 1.010 x 1.400 x 1.255   | Entretoise 1.010 x 1.400 x 1.255 (avec        |
|         | THE RESERVE OF THE PARTY OF THE | (w/Kohler Only)  | Kohler seulement)                             |
| 34      | 711-1044   | Belt Guard Stud 5/16 x 4.6° Lg.  | Protecteur de courrole -clou 5/16 x 4.6       |
| **      | 711-0986   | Belt Guard Stud 5/16 x 3.6° Lg.  | Protecteur de courroie -clou 5/16 x 3.6       |
|         | - de la companya de l | (w/Kohler Only)  | (avec Kohler seulement)                       |
| 37      | 17860  | Left Pedal Brkt.   | Support de pedale - gauche                    |
| 38      | 683-0123   | Clutch Brake Pedal Ass'y   | Pedale d'embrayage -frein                     |
| 39      | 710-3008   | Hex Scr 5/16-18 X .75 Gr. 5  | Vis à tête hexagonale 5/16-18 X .75 Qté 5     |
| 44      | 710-0726   | Hex Wash HD Scr 5/16-12 X .75  | Vis taraudée 5/16-12 X .75                    |
| 45      | 712-0267   | Hex Nut 5/16-18  | Écrou hex 5/16-18                             |
| 47      | 714-0111   | Cotter Pin 3/32 dia X 1.00 Lg.   | Goupille fendue 3/32 Dia X 1.00 po de lg.     |
| 48      | 714-0507   | Cotter Pin 3/32 X .75  | Goupille fendue 3/32 X .75                    |
| 50      | 735-0196   | Foot Pad   | Patin de pedale                               |
| 51      | 736-0117   | Flat Washer .385 ID X .62 OD X .033  | Rondelle plate .385 DI X .62 DE X .033        |
| 56      | 711-0768   | Belt Guard Pin 1/4-20 X 1.0  | Goupille 1/4-20 X 1.0                         |
| 58      | 17643  | Idler Bracket  | Support tendeur                               |
| 59      | 17629A   | Transaxle Support Brkt.  | Support tendeur<br>Support du transessieu     |
| 61      | 710-0189   | Hex Scr 5/16-18 X 3.00 (w/20* wheels,  | Vis à tête hex, 5/16 X 3.00 (avec 20 po       |
| 01      | 7100103  | w/38" & 42" deck)  | roue avec 38 po et 42 po tablier)             |
| 61      | 710.1966   | The state of the s |   |
| 01      | 710-1266   | Hex Scr 5/16-18 X 3.50 (w/18" wheels   | Vis à tête hex. 5/16 X 3.50 (avec 18 po       |
| 60      | 710 0400   | and 20" wheels w/46" deck)   | roue et 20 po roue avec 46 po tablier)        |
| 62      | 710-0428   | Hex Scr 1/4-20 X 1.25  | Vis à tête hexagonale 1/4-20 X 1.25           |
| 63      | 710-0539   | Hex Screw 3/8-24 X .75   | Vis à tête hexagonale 3/8-24 X .75            |
| 65      | 710-0599   | Hex Wash SF Tapp Scr 1/4-20 x .50  | Vis taraudée 1/4-20 X .50                     |
| 66      | 710-0604   | Hex Wash HD Scr 5/16-18 X .62  | Vis taraudée 5/16-18 X .62                    |
| 67      | 711-0198   | Ferrule  | Virole  |
| 68      | 712-0138   | Hex Nut 1/4-28   | Écrou hexagonal 1/4-28                        |
| 69 -    | 712-0241   | Hex Nut 3/8-24   | Écrou hexagonal 3/8-24                        |
| 70      | 712-0922   | Hex Nut 1/2-20   | Écrou hexagonal 1/2-20                        |
| 71      | 712-3035   | Hex Jam Nut 9/16-18  | Écrou hex. 9/16-18                            |
| 72      | 714-0209   | Internal Cotter Pin  | Goupille fendue interne                       |
| 73      | 714-0470   | Cotter Pin 1/8" Dia X 1.25   | Goupille fendue 1/8 Dia X 1/25                |
| 74      | 618-0163B  | Transaxle 1-Speed (Forward & Reverse)  | Transaxle Une vitesse (avant et arrière)      |
| 75      | 711-1000   | Belt Keeper .25 x 3.0  | Protecteur de courroie .25 x 3.0              |
| 76      | 732-0384   | Extension Spring   | Ressort d'extension                           |
| 1919    | 736-0119   | L-Wash 5/16 ID   | Rondelle frein 5/16 DI                        |
| 77      | 130-0113   |  |   |

| N° DE   RÉF   PIÈCE   DESCRIPTION   DESCRIPTION  | REF<br>NO.   | PART<br>NO.  |  | THE ON   |
|--|--|--|--|--|
| Proceedings   Procedings   Proceedings   Proceedings   Proceedings   Procedings   Proceedings   Proceedings   Procedings   Proceedings   Proceedings   Procedings   Procedings   Procedings   Procedings   Procedings   Procedings   Proceding   |  | N° DE  |  | DESCRIPTION  |
| First Washer 34   D X .68 OD X .062   Rondelle plate 34 Di X .68 DE X .062   Rondelle plate 34 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 143 Di X .68 DE X .062   Rondelle plate 145 Di X .070 DE   Rondelle plate 150 DI X .070 DE   Rond   |  | PIÈCE  | DESCRIPTION  | DESCRIPTION  |
| 1  | 70   | 736-0169   | L-Wash 3/8 ID  | Rondelle 3/8 DI, Large   |
| 14   12   13   14   15   15   15   15   15   15   15   |  | A PART A PART OF THE PART OF T |  | Rondelle plate .34 DI X .68 DE X .062  |
| ## 736-0427   Bell, Washer 56 ID x 1-125 OD   Shoulder Spacer .25 THK   748-0234   Shoulder Spacer .25 THK   748-0334   Shoulder Spacer .25 THK   748-0334   Shoulder Spacer .25 THK   748-0346   Shoulder Spacer .25 THK   748-0334   Shoulder Spacer .25 THK   748-0340   Shoulder .25 THK   748-0340    | 10000000   | 100000000000000000000000000000000000000  |  | Rondelle frein 1/4 DI  |
| Flat Washer .645   D x .970 OB   Soft-Acceptable   Soft-Acceptab   |  | CONTROL OF  |  | Rondelle Bell56 DI x 1.125 DE  |
| Shoulder Spacer _ 25 THK   Shoulder Spacer _ 26 THK   Shoulder Spacer _ 25 THK   Shoulder Spacer _ 2   | 4.0  | The state of the s |  | Rondelle plate /645 DI x .970 DE   |
| Section  | 7717   |  | TOTAL COMMONSTRUCTURE CONTROL  |  |
| Second    |  |  |  | Poulie (avec 20 po roue avec 38 po et  |
| Section  | 86   | 656-0004   | V-Pulley (W/20 Wileels W/00 & 42 Geory)  |  |
| 20" wheels w/46" deck) 172-3006 173-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3006 171-3000A 171-30-3015 171- | 0.0  | CEC OOOE   | V.Pulley (w/18" wheels and   |  |
| Flat Idler Pulley 3.125 X.75   | 80   | 650-0005   |  |  |
| 1  | 07   | 750 0642   |  | Tendeur 3.125 X .75  |
| 17963  |  | S. 7. 7. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.  |  | Support à vitesse variable   |
| 94 712-3006  | 7.0  |  |  | Ensemble de support de l'arbre à roulement   |
| 95 716-0114  |  |  | bearing Statt Birt. Ass y  | Écrou hex 1/4-20   |
| 96 717-0800A 736-0105 Belleville Washer 736-0105 Belleville Washer Extension Spring .590 OD X 7.08 (w/20° wheels, w/38° & 42° deck) Extension Spring .59 x 7.33 (w/18° wheels, and 20° wheels w/46° deck) Extension Spring .59 x 7.33 (w/18° wheels, and 20° wheels w/46° deck) Extension Spring .59 x 7.33 (w/18° wheels, and 20° wheels w/46° deck) Extension Spring 2.59° Lg. L/Wash 1/4 ID Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec 20 pol Ressort d'extension .59 x 7.33 (avec et 18 po roues, 20 po roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec 20 pol Ressort d'extension .59 x 7.33 (avec 42 pol x 40 por roues avec 46 po tab Ressort d'extension .59 x 7.33 (avec 42 pol x 40 por roues av | 100  |  |  |  |
| Second   S   | 1000   |  | Snap Hing  |  |
| 99 732-0413 Extension Spring .590 OD X 7.08 (w/20" wheels, w/38" & 42" deck). Extension Spring .59 x 7.33 (w/18" wheels, w/38" & 42" deck). Extension Spring .59 x 7.33 (w/18" wheels, and 20" wheels w/46" deck).  101 732-0566 Extension Spring .59" Lg. 102 732-0568 Extension Spring .59" Lg. 106 736-0329 LWash 1/4 ID 107 736-0329 Extension Spring .59" Lg. 108 736-0331 Bell. Washer .39 ID x 1.12 OD12 OD .736-0355 Flat Washer .39 ID x 1.12 OD12 OD .736-0355 Shoulder Screw 3/8-24 x .625 Dia. 109 738-0569 Shaft .56 DIA X 3.875" LG. 110 738-0755 Shoulder Screw 3/8-24 x .625 Dia. 111 741-0495 Flanged Plastic Brg631 ID x .695 OD .741-0405 Truss Bearing .56 DIA X 1.25 113 741-0405 Truss Bearing .56 DIA X 1.25 113 741-0495 Brake Rod Ass'y .754-0280A Variable Speed Belt .715 x 48.5" Lg. 116 754-0370 V-Belt .715 x 48.5" Lg. 117 17630 Shift Lever Bracket .715 x 48.5" Lg. 118 17705 Shift Lever Bracket .715 x 88.5" Lg. 119 17707 Shift Lever Bracket .715 x 48.5" Lg. 110 732-0525 Complete Spring Clip .710-0195 Hex Scr 1/4-28 X .625" Lg. 121 732-0525 Ball Knob .714-1/4 Dia w/3/8-16 Thd. 144 720-0232 Ball Knob .714-1/4 Dia w/3/8-16 Thd. 144 720-0232 Ball Knob .714-1/4 Dia w/3/8-16 Thd. 144 720-0232 Ball Knob .716-18 Lycales .715 x 48.5" Lg. 155 750-0802 Spacer .630 ID .7668 Hex Sems Nut 5/16-18 .7650 Axle Support Brkt. LH .7668 Axle Support Brkt. LH .7679 Axle Support d'essieu gauche  | 96   |  | Variable Speed Pulley Ass y .5 Ob  |  |
| wheels, w/38" & 42" deck)  wheels, w/36" & 42" deck)  wheels, and 20" wheels w/46" deck)  Extension Spring, 59 x 7.33 (w/18" wheels, and 20" wheels w/46" deck)  Extension Spring 2.59" Lg.  LWash 1/4 ID  106 736-0329  107 736-0325  108 736-0414  109 738-0555  110 738-0755  110 738-0755  111 741-0495  112 741-0495  113 741-0495  114 74-0755A  Baraged Plastic Brg., 631 ID x .695 OD  115 754-0280A  116 754-0370  117 V-Belt. 715 x 48.5" Lg.  Shift Lever Brackot  118 17707  Shift Lever Link Ass'y  120 710-0195  119 17707  Shift Lever Link Ass'y  120 710-0195  121 732-0525  122 736-0270  Ball Knob  Spacer, 630 ID  Hex Wash Taptite 5/16-18 X .88  Hex Sems Nut 5/16-18  157 725-1657A  159 748-0334  Axle Support Brkt. LH  Axle Support dessieu gauche  (avec 20 po)  Ressort d'extension .59 x 7.33 (avec et  18 po roues, 20 po roues avec 46 po tab  Ressort d'extension 2.59 po de lg  Ressort d'extension 2.59 po le  Resort d'extension 2.5 | 97   | LOS CONTRACTOR OF THE PARTY OF  | Belleville Washer  | Possent d'extension 590 DE X 7 08  |
| 101   732-0556   | 99   | 732-0413   | Extension Spring .590 OD X 7.08 (W/20  | And the Colombia (1922)  |
| wheels, and 20° wheels w/46° deck) Extension Spring 102 732-0568 Extension Spring 2.59° Lg. 105 736-0329 LWash 1/4 ID 106 736-0331 Bell. Washer .39 ID x 1.12 OD12 OD 107 736-0355 108 736-0414 109 738-0569 110 738-0755 111 741-0495 112 741-0405 113 741-0419 114 747-07574 115 754-0280A 116 754-0370 117 17630 118 17705 119 17707 118 17705 119 17707 120 710-0195 121 732-0525 121 732-0525 121 732-0525 121 732-0525 122 736-0270 134 720-0165 135 710-0650 144 720-0232 155 750-0802 156 748-0334 157 725-1657A 159 748-0334 160 17668 160 17668 160 17668 160 17668  |  | Translation 11   | wheels, w/38" & 42" deck)  | Record d'extension 50 y 7 33 (avec et  |
| 101   732-0556   | 99   | 732-0642   | Extension Spring .59 x 7.33 (w/18"   | Hessort d'extension .55 x 7.55 (avec et  |
| 102   732-0568   Extension Spring 2.59" Lg.  |  | 100  |  |  |
| 102  | 101  | 732-0556   |  |  |
| 106 736-0331 Bell. Washer .39 ID x 1.12 OD12 OD   107 736-0355 Flat Washer .39 ID x 1.12 OD12 OD   108 736-0355 Flat Washer .39 ID x 1.12 OD12 OD   109 738-0569 Shaft .56 DIA X 3.875* LG.   110 738-0569 Shoulder Screw 3/8-24 x .625 Dia.   111 741-0495 Flanged Plastic Brg631 ID x .695 OD   112 741-0405 Flanged Plastic Brg631 ID x .695 OD   113 741-0419 Flanged nyliner bearing   114 747-0755A Brake Rod Ass'y   115 754-0280A Variable Speed Belt .715 X 53.0° Lg.   117 17630 Shift Lever Bracket   118 17705 Shift Lever Bracket   119 17707 Shift Lever Bracket   119 17707 Shift Lever Bracket   110 732-0525 Complete Spring Clip   121 732-0525 Complete Spring Clip   122 736-0270 Bell. Washer .25 ID X .88 OD X .062 Ball Knob 1-1/4 Dia w/3/8-16 Thd.   144 720-0232 Ball Knob   152 750-0802 Spacer .630 ID   163 710-0650 Hex Wash Taptite 5/16-18 X .88   154 712-0265 Hex Sems Nut 5/16-18   157 725-1657A Interlock Switch   159 748-0334 Spacer (w/18" wheels)   160 17668 Axie Support Brkt. RH   17689 Axie Support Brkt. RH   1769 Sheep Axie Support Brkt. RH   1760 Spacer .630 ID   1760 Spacer .63        | 102  | 732-0568   |  |  |
| 107   736-0355   Fiat Washer   736-0414   Washer "Teflon"   .565 l.D.   Shaft   .56 DlA X 3.875"   LG.   Shoulder Screw 3/8-24 x .625 Dia.   Shaft   .56 DlA X 3.875"   LG.   Shoulder Screw 3/8-24 x .625 Dia.    | 105  | 736-0329   |  |  |
| 107  | 106  | 736-0331   | Bell. Washer .39 ID x 1.12 OD12 OD   |  |
| 108  | 107  | 736-0355   |  | The state of the s |
| 109  | The state of the s | 736-0414   | Washer "Teflon" .565 I.D.  |  |
| 110  |  | 738-0569   |  |  |
| Till   | 110  | 738-0755   | Shoulder Screw 3/8-24 x .625 Dia.  | Vis épaulée 3/8-24 x .625 Dia.   |
| Truss Bearing .56 DIA X 1.25  113  |  | 741-0495   | Flanged Plastic Brg631 ID x .695 OD  |  |
| 113  |  | 741-0405   |  |  |
| 114  | 10000  | CONTRACTOR OF THE PARTY OF THE  |  |  |
| 115  | 10000  |  | Brake Rod Ass'v  | Tige de frein  |
| 116  | (A)  | 11.77 (27.17) (27.17) (27.17)  | Variable Speed Belt .715 X 53.0" Lg. 35 TSC  | Courrole à vitesse variable de .715 X 53   |
| 117   17630   Shift Lever Bracket   Shift Rod Ass'y   Shift Rod Ass'y   Shift Rod Ass'y   Shift Lever Link Ass'y   Shif   |  |  | V Polt 715 v 48 5° LO  | Courrole trapezoïdale .715 x 48.5 po de lg   |
| 118  |  |  |  | Support de levier de changement de vitesse   |
| 122 736-0270 Bell. Washer .25 ID X .88 OD X .062 141 720-0165 Ball Knob 1-1/4 Dia w/3/8-16 Thd.  144 720-0232 Ball Knob 152 750-0802 Spacer .630 ID 153 710-0650 Hex Wash Taptite 5/16-18 X .88 154 712-0265 Hex Sems Nut 5/16-18 157 725-1657A Interlock Switch 159 748-0334 Spacer (w/18" wheels) 160 17668 Axle Support Brkt. LH  Rondelle Bell25 DI X .88 DE X .062 Bouton à bille de 1-1/4 po de diam. avec 3/8-16 Bouton Entretoise .630 DI Vis taraudée 5/16-18 X .88 Écrou Sems hex. 5/16-18 Contacteur Entretoise (avec 18 po roues) Support d'essieu droit Support d'essieu gauche   | 0.000077   | The state of the s | Shift Rod Ass'v  | Tige de changement de la vitesse   |
| 122   736-0270   Bell. Washer .25 ID X .88 OD X .062   720-0165   Ball Knob 1-1/4 Dia w/3/8-16 Thd.   Bouton à bille de 1-1/4 po de diam.   avec 3/8-16   Bouton à bille de 1-1/4 po de diam.   avec 3/8-16   Bouton à bille de 1-1/4 po de diam.   avec 3/8-16   Bouton   Entretoise .630 DI   Vis taraudée 5/16-18 X .88   Ecrou Sems hex. 5/16-18   Contacteur   Entretoise (avec 18 po roues)   Spacer (w/18" wheels)   Axle Support Brkt. LH   Support d'essieu gauche   Support d'essieu gauch   | 0.0000000000000000000000000000000000000  | 35000000   | Shift Lever Link Ass'v   | Maillon de changement de la vitesse  |
| 122 736-0270 Bell. Washer .25 ID X .88 OD X .062 141 720-0165 Ball Knob 1-1/4 Dia w/3/8-16 Thd.  144 720-0232 Ball Knob 152 750-0802 Spacer .630 ID 153 710-0650 Hex Wash Taptite 5/16-18 X .88 154 712-0265 Hex Sems Nut 5/16-18 157 725-1657A Interlock Switch 159 748-0334 Spacer (w/18" wheels) 160 17668 Axle Support Brkt. LH  Rondelle Bell25 DI X .88 DE X .062 Bouton à bille de 1-1/4 po de diam. avec 3/8-16 Bouton Entretoise .630 DI Vis taraudée 5/16-18 X .88 Écrou Sems hex. 5/16-18 Contacteur Entretoise (avec 18 po roues) Support d'essieu droit Support d'essieu gauche   |  |  | Hex Scr 1/4-28 X .625" Lg  | Vis à tête hexagonale 1/4-28 X .625 po lg.   |
| 122 736-0270 Bell. Washer .25 ID X .88 OD X .062 141 720-0165 Ball Knob 1-1/4 Dia w/3/8-16 Thd.  144 720-0232 Ball Knob 152 750-0802 Spacer .630 ID 153 710-0650 Hex Wash Taptite 5/16-18 X .88 154 712-0265 Hex Sems Nut 5/16-18 157 725-1657A Interlock Switch 159 748-0334 Spacer (w/18" wheels) 160 17668 Axle Support Brkt. LH  Rondelle Bell25 DI X .88 DE X .062 Bouton à bille de 1-1/4 po de diam. avec 3/8-16 Bouton Entretoise .630 DI Vis taraudée 5/16-18 X .88 Écrou Sems hex. 5/16-18 Contacteur Entretoise (avec 18 po roues) Support d'essieu droit Support d'essieu gauche   | 200  |  | Complete Spring Clip   |  |
| 141       720-0165       Ball Knob 1-1/4 Dia W/3/8-16 Thd.       Doubton avec 3/8-16         144       720-0232       Ball Knob       Bouton         152       750-0802       Spacer .630 ID         153       710-0650       Hex Wash Taptite 5/16-18 X .88         154       712-0265       Hex Sems Nut 5/16-18         157       725-1657A       Interlock Switch         159       748-0334       Spacer (w/18" wheels)         160       17668       Axle Support Brkt. RH         160       17669       Axle Support Brkt. LH   |  |  | Bell Washer 25 ID X 88 OD X 062 72   | Rondelle Bell25 DI X .88 DE X .062   |
| 144       720-0232       Ball Knob       Bouton         152       750-0802       Spacer .630 ID       Entretoise .630 DI         153       710-0650       Hex Wash Taptite 5/16-18 X .88       Vis taraudée 5/16-18 X .88         154       712-0265       Hex Sems Nut 5/16-18       Écrou Sems hex. 5/16-18         157       725-1657A       Interlock Switch       Contacteur         159       748-0334       Spacer (w/18" wheels)       Entretoise (avec 18 po roues)         160       17668       Axle Support Brkt. RH       Support d'essieu droit         160       17669       Axle Support Brkt. LH       Support d'essieu gauche  | 0.000  |  | Ball Knob 1-1/4 Dia w/3/8-16 Thd.  | Bouton à bille de 1-1/4 po de diam.  |
| 152 750-0802 Spacer .630 ID First of the Spacer .630 ID Vis taraudée 5/16-18 X .88 First of the Spacer .630 ID Vis taraud | 141  | 1200100  | Dan Later A. L.  | avec 3/8-16  |
| 152 750-0802 Spacer .630 ID Entretoise .630 DI Vis taraudée 5/16-18 X .88 153 710-0650 Hex Wash Taptite 5/16-18 X .88 154 712-0265 Hex Sems Nut 5/16-18 Écrou Sems hex. 5/16-18 Écrou Sems hex. 5/16-18 157 725-1657A Interlock Switch Contacteur 159 748-0334 Spacer (w/18" wheels) Entretoise (avec 18 po roues) 160 17668 Axle Support Brkt. RH Support d'essieu droit 160 17669 Axle Support Brkt. LH Support d'essieu gauche  | 144  | 720-0232   | Rall Knob  |  |
| 152 750-0650 Hex Wash Taptite 5/16-18 X .88  154 712-0265 Hex Sems Nut 5/16-18 Ecrou Sems hex. 5/16-18 Contacteur  157 725-1657A Interlock Switch  159 748-0334 Spacer (w/18" wheels)  160 17668 Axle Support Brkt. RH  160 17669 Axle Support Brkt. LH  Vis taraudée 5/16-18 X .88  Écrou Sems hex. 5/16-18  Contacteur  Entretoise (avec 18 po roues)  Support d'essieu droit  Support d'essieu gauche   | A CONTRACTOR   |  |  | Entretoise .630 DI   |
| 154         712-0265         Hex Sems Nut 5/16-18         Ecrou Sems hex. 5/16-18           157         725-1657A         Interlock Switch         Contacteur           159         748-0334         Spacer (w/18" wheels)         Entretoise (avec 18 po roues)           160         17668         Axle Support Brkt. RH         Support d'essieu droit           160         17669         Axle Support Brkt. LH         Support d'essieu gauche  | 15.51100   |  |  |  |
| 157 725-1657A Interlock Switch 159 748-0334 Spacer (w/18" wheels) 160 17668 Axle Support Brkt. RH 160 17669 Axle Support Brkt. LH 17669 Support Brkt. LH 17669 Support Brkt. LH 17669 Support Brkt. LH 17669 Support Brkt. LH  |  |  |  | Écrou Sems hex. 5/16-18  |
| 157 725-1657A Interious divinishing the first state of the first state |  |  | A SAN TAKEN AND AND A SAN TAKEN  | Contacteur   |
| 160 17668 Axle Support Brkt. RH Support d'essieu droit 160 17669 Axle Support Brkt. LH Support d'essieu gauche   | 0.000  | CONTRACTOR OF THE PARTY OF THE  | THE STATE OF | A TOTAL PROPERTY OF THE PARTY O |
| 160 17669 Axle Support Brkt. LH Support d'essieu gauche  | 1000000  | 711070117070170  | Avia Support Rrid RH   | Support d'essieu droit   |
|  | 10.000   |  |  | Support d'essieu gauche  |
| Support Support  | 1000000  |  |  | Support  |
| 161 17840 Transaxle Mounting Bracket Support  * 171 738-0999 Retainer Stud Clou de retenue   |  |  |  |  |

<sup>\*</sup> FOR 46" DECK ONLY/POUR TABLIER DE 46 PO SEULEMENT
\*\* Models with 15 HP Kohler engines only/Pour modèles avec Kohler 15 hp seulement



# 16 HP

| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIECE | DESCRIPTION                       | DESCRIPTION   |
|----------------------------|-------------------------------|-----------------------------------|---|
| 1                          | 710-1237                      | Hex Wash Hd Screw 10-32 x 5/8     | Vis taraudée 10-32 x 5/8                              |
| 2                          | 710-0148                      | Hex Wash HD S-Tap Scr #8-32 X .38 | Vis auto-taraudeuse Hex. N°. 8-32 X .38               |
| 3                          | 710-0599                      | Hex Wash S-Tapp Scr 1/4-20 x .50  | Vis autotaraudeuse à rondelle hex. de<br>1/4-20 x 0.5 |
| 4                          | 710-0604                      | Hex Wash HD Scr 5/16-18 X .62     | Vis taraudée 5/16-18 X .62                            |
| 5                          | 710-1314                      | Socket Hd Cap Scr 5/16-18 x .62   | Vis àchapeau à tête creuse 5/16-18 x .62              |
| 6                          | 710-1315                      | TT Screw 3/8-16 x 1.25            | Vis 3/8-16 x 1.25                                     |
| 7                          | 712-0271                      | Sems Hex Nut 1/4-20               | Écrou Sems hex 1/4-20                                 |
| 8                          | 721-0208                      | Exhaust Gasket                    | Joint   |
| 9                          | 726-0205                      | Hose Clamp                        | Collier   |
| 10                         | 726-0272                      | Clamp                             | Collier   |
| 11                         | 731-1682A                     | Oil Drain Sleeve                  | Manchon de conduit de vidange                         |
| 12                         | 736-0119                      | L-Wash 5/16 ID                    | Rondelle frein 5/16 DI                                |
| 14                         | 751-0535-13                   | Fuel Line 13" Lg.                 | Ligne d'essence 13 po de la                           |
| 15                         | 751B213146                    | Clamp Casing - Throttle           | Collier   |
| 16                         | 751-0564                      | Muffler Deflector                 | Déflecteur de silencienx                              |
| 17                         | 751-0617                      | Muffler                           | Silencienx  |
| 18                         | 751-0619                      | Pipe                              | Tuyau   |
| 19                         | 783-0615                      | Muffler Heat Shield               | Support - silencieux                                  |
| 22                         | 725-0157                      | Cable Tie                         | Attache câble   |

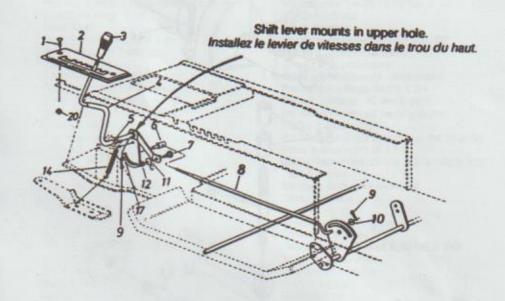
813-6765 11.19.97

Deck/Tablier "H" 46 Side Discharge Deck/ Tablier de 46 po à éjection latérale Hooks to right front transaxle bolt./
S'accroche au boulon avant droit du pont-moteur.

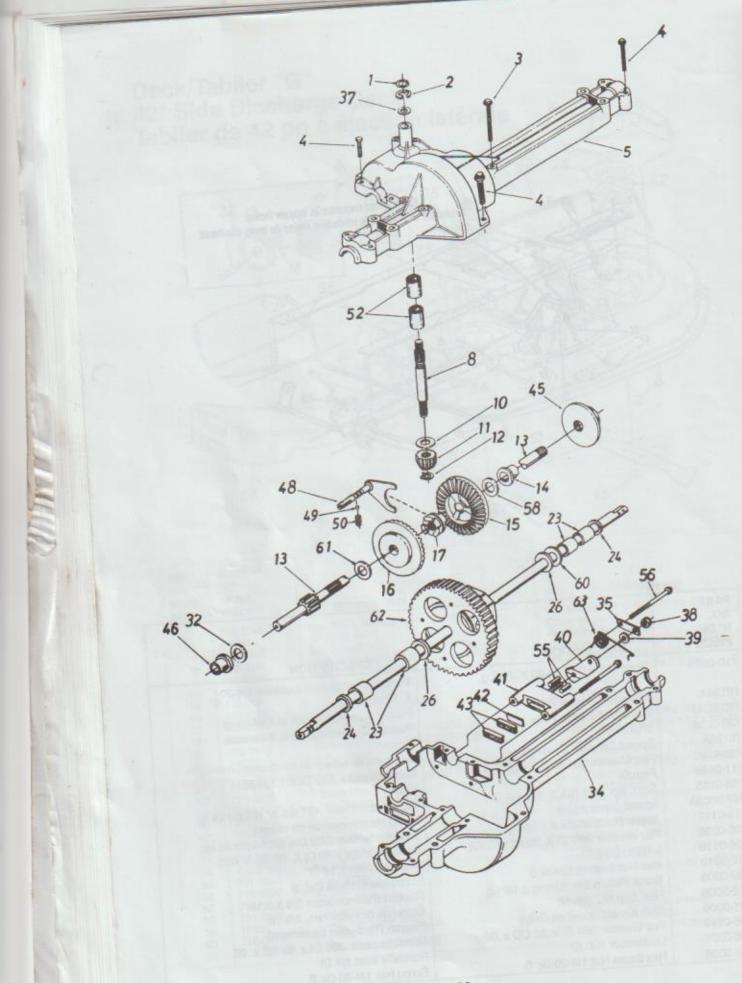
| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIECE  | DESCRIPTION                            | DESCRIPTION  |
|----------------------------|--|--|--|
| 1                          | 618-0240   | Blade Spindle Ass'y                    | Fusée à lame   |
| 2                          | 683-0067A  | 46" Deck Ass'y                         | Tablier de 46 po   |
| 3                          | 710-3151   | Hex Bolt 5/8-18 x 4.25" Lg.            | Boulon hex 5/8-18 x 4.25 po de lg  |
| 4                          | 710-0428   | Hex Scr 1/4-20 X 1.25                  | Vis à tête hexagonale 1/4-20 X 1.25  |
| 5                          | 710-0459A  | Hex Scr 3/8-24 X 1.50                  | Vis à tête hexagonale 3/8-24   |
| 6                          | 710-1039   | Hex Scr 3/8-24 X 1.00                  | Vis à tête hexagonale 3/8-24 X 1.00  |
| 7                          | 731-1490   | Cap, Slide                             | Capuchon   |
| 8                          | 710-0599   | Hex Wash SF Tapp Scr 1/4-20 x .50      | Vis taraudée 1/4-20 X .50  |
| 9                          | 710-0151   | Hex Bolt 3/8-24 X 2.00                 | Boulon hexagonale 3/8-24 X 2.00  |
| 10                         | 710-1260A  | Hex Flange Bolt 5/16-24 x .75" Lg.     | Boulon à embase 5/16-24 x .75 po de lg   |
| 11                         | 712-0417A  | Hex Flange Nut 5/8-18                  | Écrou 5/8-18   |
| 12                         | 711-0993   | Belt Guard Pin                         | Goupille   |
| 13                         | 712-0138   | Hex Nut 1/4-28                         | Écrou hexagonal 1/4-28   |
| * 14                       | 712-0100   | Hex L- Nut 5/16-18                     | Écrou de blocage hex 5/16-18   |
| 15                         | 712-0241   | Hex Nut 3/8-24                         | Écrou hexagonal 3/8-24   |
| 16                         | 712-3006   | Hex Nut 1/4-20 Grade 5                 | Écrou hex 1/4-20 Cat. 5  |
| 17                         | 712-0181   | Hex Top L-Nut 3/8-16                   | Écrou hexagonal 3/8-16   |
| * 18                       | 712-0158   | Hex Cent L-Nut 5/16-18                 | Écrou de blocage à six pans 5/16-18  |
| 19                         | 716-3020   | Int. Snap Ring                         | Bague instantanée interne  |
|                            | 732-0594A  |  | Ressort d'extension  |
| 20<br>* 21                 | 732-0594A<br>732-0723  | Extension Spring                       |  |
|                            | The state of the s | Extension Spring .788" OD x 15.5" Lg.  | Ressort d'extension .788 DE x 15.5 po de lg  |
| 22                         | 734-0973   | Wheel Ass'y - Deck 5"                  | Ensemble de roue 5 po  |
| 23                         | 736-0290   | Flat Wash .52 ID X 1.0 OD X .050       | Rondelle plate .52 DI X 1.0 X .050   |
| 24                         | 736-0329   | L-Wash 1/4 ID                          | Rondelle frein 1/4 DI  |
| 25                         | 736-0331   | Bell. Washer .39 ID x 1.12 OD12 OD     | Rondelle Bell39 DI X 1.12 DE   |
| 26                         | 736-0105   | Bell, Washer .400 ID X .88 OD X .06    | Rondelle Bell400 DI X .88 DE X .06   |
| 27                         | 736-3088   | Flat Washer                            | Rondelle plate   |
| 28                         | 738-0347   | Shoulder Spacer                        | Entretoise épaulée   |
| 29                         | 738-0373   | Shoulder Bolt .498 Dia X 1.53 X 3/8-16 | Boulon à épaulement dia .498 X 1.53 X 3/8-16   |
| 30                         | 741-0524   | Ball Bearing                           | Roulement à billes   |
| 31                         | 742-0645   | Blade 14.88" Lg.("2 in 1")             | Lame 14.88 po de lg ("2 in 1")   |
| 32                         | 742-0644   | Blade 16.28" Lg. ("2 in 1")            | Lame 16.28 po de lg ("2 in 1")   |
| * 33                       | 748-0234   | Shoulder Space .25 THK                 | Entretoise épaulée   |
| 34                         | 750-0932A  | Spacer .635 ID x .088 OD               | Entretoise .635 DI x .088 DE   |
| 35                         |  |  | E BOSTONIO SEGNICIO DE TOTO DE LA CONTRACTORIO DE L |
| 36                         | 754-0440   | V-Belt                                 | Courrole trapézoïdale  |
| 37                         | 754-0439   | V-Belt                                 | Courrole trapézoïdale  |
| 38                         | 756-0638   | Pulley Double Deck 5" OD               | Poulie double du tablier de 5 po de D.E.   |
| 39                         | 756-0627   | Flat Idler Pulley 3.5 OD               | Poulie   |
| 40                         | 783-0046   | Idler Deck Bracket                     | Support  |
| 41                         | 783-0063A  | Belt Cover LH                          | Couvercle courroie -gauche   |
| *42                        | 17116  | Deck Brake Bracket Ass'y               | Support de frein   |
| 43                         | 17258B   | Belt Cover Bracket - RH                | Support de la couvercle courrole -droit  |
| 44                         | 710-0258   | Hex Screw 1/4-20 X .62                 | Vis à tête hexagonale /4-20 X .62  |
| 45                         | 711-0792   | Hinge Pin .25 DIA X 6.75               | Axe d'articulation .25 Dia X .75   |
| 46                         | 736-0270   | Bell. Washer .25 ID X .88 OD X .062    | Rondelle Bell25 DI X .88 DE X .062   |
| 47                         | 732-0602   | Torsion Spring                         | Ressort de torsion   |
| 48                         | 703-1693   | Hinge Mounting Brkt                    | Support de montage   |
| 49                         | 726-0106   | Push Cap                               | Coiffe   |
| 50                         | 731-1032   | Chute Deflector (Plastic)              | Déflecteur (Plastique)   |
| 51                         | 750-0960   | Spacer .635 ID x 1.0 OD x .445         | Entretoise .635 DI x 1.0 DE x .445   |
| 52                         | 736-0158   | L-Washer (split) 5/8"ID                | Rondelle frein 5/8"  |
| 53                         | 712-0337   | Hex Nut 5/8-18                         | Écrou hex 5/8-18   |
| 54                         | 783-0141   | Deck Skirt - Centre                    | Extension - corps (centre)   |
| 55                         | 783-0142   | Deck Skirt - RH                        | Extension - corps (centre)   |
| 56                         | 710-0134   | Carriage Bolt 1/4-20 x .62             | Boulon mecanique 1/4-20 x .62  |
| 57                         | 712-0324   | Hex Ins. L-Nut 1/4-20                  | Écrou de blocage à six pans 1/4-20   |
| 58                         | A STATE OF THE STA | Loctite 609 Green (Buy locally)        | Loctite 609 vert (Achat local)   |

<sup>\*</sup> Not required on electric clutch models.
\* N'est pas utilisé pas utilisé sur les modèles à embrayage électrique.

| REF<br>NO.<br>N° DE<br>RÉF  | PART<br>NO.<br>N° DE<br>PIÈCE  | DESCRIPTION  | DESCRIPTION  Vis taraudée 5/16-18 x .75 po de lg  |
|---|--|--|---|
| 2<br>3<br>4<br>7<br>8<br>10<br>13<br>14<br>17<br>18<br>22<br>23<br>26<br>27<br>28<br>35<br>39<br>42<br>52<br>53<br>54<br>55<br>56<br>57<br>58<br>59<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60<br>60 | 710-1260 683-0141 783-0149 712-0291 710-0258 711-0792 712-0181 712-3006 734-0973 736-0105 738-0373 742-0616 754-0371A 736-0270 783-0342 712-0417A 618-0142 756-0980 703-1693 732-0602 726-0106 731-1032 710-0597 712-3087 731-1643 16606 712-0271 710-0258 | Hex Wash. Hd. Scr. 5/16-18 x .75 Lg.  42" Deck Ass'y  Belt Guard Deck  Hex Cent-L Nut 1/4-20  Hex Screw 1/4-20 X .62  Hinge Pin .25 DIA X 6.75  Hex Top L-Nut 3/8-16  Hex Nut 1/4-20 (Grade 5)  Wheel Ass'y - Deck 5"  Bell. Washer .400 ID X .88 OD X .06  Shoulder Bolt .498 Dia X 1.53 X 3/8-16  3 in 1 Blade  V-Belt 'B' X 74.04  Bell. Washer .25 ID X .88 OD X .062  Brake Disc  Hex Flange Nut 5/8-18  Blade Spindle Ass'y  5.75" Dia. Pulley  Hinge Mounting Brkt  Torsion Spring  Push Cap  Chute Deflector (Plastic)  Hex Screw 1/4-20 X 1.00  Wing Nut 1/4-20 Thd.  Mulching Plug  Retainer Hook Brkt.  Sems Hex Nut 1/4-20  Hex Screw 1/4-20 X .62 | Corps 42 po Protecteur de courroie Contre-écrou de blocage 1/4-20 Vis à tête hexagonale 1/4-20 X .62 Axe d'articulation .25 Dia X 6.75 Écrou hexagonal 3/8-16 Écrou hex 1/4-20 Ensemble de roue 5 po Rondelle Bell .400 DI X .88 DE X .06 Boulon épaulée dia.498 X 1.53 X 3/8-16 Lame "3 in 1" Courroie trapezoidale "B" x 74.04 Rondelle Bell .25 DI X .88 DE X .062 Disque du frein Écrou a embase 5/8-18 Ensemble de tusée de lame Poulie 5.75 po diam. Support de montage Ressort de torsion Coiffe Déflecteur (Plastique) Vis à tête hexagonale 1/4-20 X 1.00 Écrou à oreilles Plaque de dechiquetage Support du crochet de retenue Écrou Sems hex 1/4-20 Vis à tête hexagonale 1/4-20 X .62 |



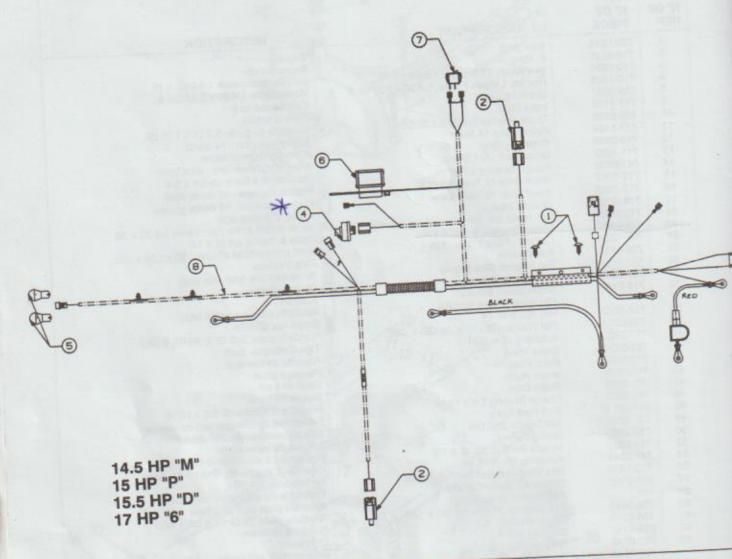
| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE | DESCRIPTION                                      | DESCRIPTION  |
|----------------------------|-------------------------------|--|--|
| 1                          | 710-0924                      | Truss Mach Scr 1/4-20 X .75" Lg.                 | Vis de renforcement à usinée 1/4-20  |
| 2                          | 16194A<br>783-0341            | 7 Speed Selector Plate<br>8 Speed Selector Plate | X .75 po de lg Plaque du selecteur de la 7 vitesses Plaque du selecteur de la 8 vitesses |
| 3                          | 720-0232                      | Shift Knob                                       | Bouton   |
| 4                          | 16192A                        | Speed Selector Cam Ass'y                         | Came du selecteur de la vitesse  |
| 5                          | 736-0192                      | Flat Washer .531 ID X 1.13 OD                    | Rondelle plate .531 DI X 1.13 DE   |
| 6                          | 711-0198                      | Ferrule  | Virole   |
| 7                          | 738-0155                      | Shid, Scr .437 DIA X .162 LG.                    | Vis à épaulement .437 dia X .162 po de lg  |
| 8                          | 747-0503A                     | Speed Control Link                               | Maille de commande de vitesse  |
| 9                          | 714-0111                      | Cotter Pin 3/32 dia X 1.00 Lg.                   | Goupille fendue 3/32 Dia X 1.00 po de lg.  |
| 10                         | 736-0226                      | Flat Washer .469 ID X .88 OD X .063              | Rondelle plate .469 DI X .88 DE X .063   |
| 11                         | 736-0119                      | L-Wash 5/16 ID                                   | Rondelle frein 5/16 DI   |
| 12                         | 712-3010                      | Hex Nut 5/16-18 Grade 5                          | Écrou hex 5/16-18 Cat. 5   |
| 14                         | 732-0303                      | Brake Return Ext. Spring 3.18" Lg.               | Ressort d'alimentation 3/8 X 3.18  |
| 15                         | 712-3008                      | Hex Jam Nut 3/8-16                               | Écrou de blocage hex. 3/8-16   |
| 16                         | 631-0009                      | Shift Knob (Yard-man Only)                       | Bouton (Yard-man seulement)  |
| 17                         | 736-0140                      | Flat Washer .385 ID x .62 OD x .06               | Rondelle plate .385 DI x .62 DE x .06  |
| 19                         | 736-0329                      | Lockwaser 1/4" ID                                | Rondelle frein 1/4 DI  |
| 20                         | 712-3006                      | Hex Sems Nut 1/4-20 Gr. B                        | Écrou hex 1/4-20 Gr. B   |



| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE | DESCRIPTION                                  | DESCRIPTION   |
|----------------------------|-------------------------------|--|---|
| 1                          | 732-0614                      | Wire Ring                                    | Bague   |
| 2                          | 716-0231                      | E- Ring                                      | Bague en «E»  |
| 3                          | 710-1026                      | Hex Wash, TT Tap Scr 1/4-20 x 1,75           | Vis autotaraudeuse 1/4-20 X 1.75                    |
| 4                          | 710-1325                      | Hex Ins. L-Wash TT Scr. 1/4-20 x 2,37 Gr. 5  | Vis taraudée 1/4-20 x 2.37 Qté 5                    |
| 5                          | 719-0367                      | Upper Housing                                | Carter supérieur                                    |
| 8                          | 711-1109                      | Input Shaft                                  | Arbre d'entrée                                      |
| 10                         | 736-0335                      | Thrust Washer 5/8 ID X 1.25 OD               | Rondelle de butée 5/8 DI X 1.25 DE                  |
| 11                         | 717-1464                      | Pinion Input 14 Teeth                        | Entree à pignon - 14 dents                          |
| 12                         | 716-0108                      | Retaining Ring                               | Jone d'arrêt pour arbre                             |
| 13                         | 711-1003                      | Drive Shaft - RH Brake                       | Arbre d'entraînement - droit frein                  |
| 14                         | 741-0336                      | Flange Bearing 5/8 X 3/4                     | Roulement à birde de 5/8 X 3/4                      |
| 15                         | 717-1362                      | Bevel Gear 42 Teeth Small ID                 | Pignon conique - 42 dents petit                     |
| 16                         | 717-1363                      | Bevel Gear 42 Teeth Large ID                 | Pignon conique - 42 dents grande                    |
| 17                         | 718-0228                      | Clutch Collar                                | Collier d'embrayage                                 |
| 21                         | 710-0862A                     | Pan Head Scr. 1/4-20 x .50" Lg. w/patch      | Vis taraudée à tête cylindrique 1/4-20 x .50        |
| _23                        | 741-0340                      | Sleeve Bearing 3/4 ID X 1.0                  | Palier à douille 3/4 DI X 1/0                       |
| 24                         | 721-0338                      | Oil Seal .750 x 1.00 x .125                  | Joint d'étanchéité d'huile .750 x 1.00 x .125       |
| 26                         | 750-0767                      | Axle Spacer                                  | Cale d'essieu                                       |
| 32                         | 1000000                       | Flat Washer (See Below)                      | Rondelle plate (voir plus bas)                      |
| 34                         | 719-0313B                     | Lower Housing                                | Carter inférieur                                    |
| 35                         | 718-0150                      | Anit-Rotation Bracket                        |   |
| 37                         | **                            | Flat Washer (See Below)                      | Support   |
| 38                         | 712-0273                      | Hex Nut 5/16-24                              | Rondelle plate (voir plus bas)<br>Écrou hex 5/16-24 |
| 39                         | 736-0371                      | Flat Washer .340 ID X .88 OD X .062          | Rondelle plate .343 DI X .88 DE X .062              |
| 40                         | 717-0700                      | Actuating Arm - RH                           | Tige d'attaque-droit                                |
| 41                         | 761-0198                      | Brake Yoke                                   | Fourche de freinage                                 |
| 42                         | 717-0682                      | Puch Plate                                   | Plaque à galet                                      |
| 43                         | 717-0678                      | Brake Puch                                   | Discourse William William Co.                       |
| 45                         | 761-0202                      | Brake Disc                                   | Galet de frein                                      |
| 46                         | 741-0337                      | Flange Bearing 5/8 X 15/16                   | Disque de frein                                     |
| 48                         | 611-0011A                     | Shift Fork Ass'y                             | Roulement à bride de 5/8 X 15/16                    |
| 49                         | 741-0862                      | Ball Detent 250 DIA                          | Fourchette de changement de vitesse                 |
| 50                         | 732-0863                      |  | Bille de verrouillage .250 diam                     |
| 52                         | 741-0335                      | Spring Detent<br>Needle Bearing 5/8 ID X 1/2 | Ressort de verrouillage'                            |
| 55                         | 741-0333                      | Actuating Pin 5/16 dia                       | Roulement à aiguilles 5/8 DI X 1/2                  |
| 56                         | 710-1206                      | Hex Wash Hd. Self-Tap Scr. 1/4-20            | Goupille d'attaque de 5/16 po de diam               |
| 57                         | 618-0162                      | Differential Ass y Complete                  | Vis taraudée 1/4-20                                 |
| 58                         | 010-0102                      |  | Ensemble de differentiel complet                    |
| 60                         |                               | Flat Washer (See Below)                      | Rondelle plate (voir plus bas)                      |
| -                          | 736-0445                      | Flat Washer .76 ID x 1.5 OD x .060           | Rondelle plate .76 DI x 1.5 DE x .060               |
| 61                         | 736-0519                      | Thrust Washer                                | Rondelle de butée                                   |
| 62                         | 618-0162                      | Differential Ass'y                           | Differentiel  |
| 03                         | 732-0742                      | RH Brake Spring                              | Ressort du freinn droite                            |
|                            | 737-0148                      | Grease                                       | Graisseur   |

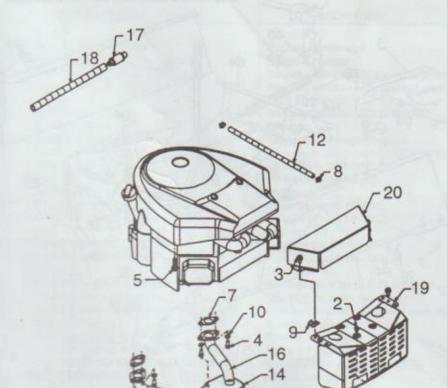
618-0163B\* 11.19.97

| *32            | 736-0349                         | Flat Washer 5/8" ID x 1.0" OD x .020 Thrust Wash. 5/8" ID x 1.0" OD x .025 Flat Washer 5/8 ID X 1.0 OD X.030 Thrust Washer 5/8" ID x 1" OD x .035 Flat Washer 5/8 ID X 1.0 OD x .040 | Rondelle plate 5/8 DI x 1" DE x .020  |
|----------------|----------------------------------|--|---|
| *32            | 736-0495                         |  | Rondelle de butée 5/8 DI x 1.0 OD x .025  |
| *32            | 736-0336                         |  | Rondelle plate 5/8 DI X 1.0 DE X .030   |
| *32            | 736-0494                         |  | Rondelle de butée 5/8 DI x 1.0 DE x .035  |
| *32            | 736-0337                         |  | Rondelle plate 5/8 DI X 1.0 DE x .040   |
| **37           | 736-0349                         | Flat Washer 5/8 ID X 1.0 x .020  | Rondelle plate 5/8 DI X 1.0 x .020  |
| **37           | 736-0336                         | Flat Washer 5/8 ID X 1.0 OD X.030  | Rondelle plate 5/8 DI X 1.0 DE X .030   |
| **37           | 736-0337                         | Flat Washer 5/8 ID X 1.0 OD x .040   | Rondelle plate 5/8 DI X 1.0 DE x .040   |
| ***58<br>***58 | 736-0495<br>736-0494<br>736-0336 | Thrust Wash. 5/8" ID x 1.0" OD x .025<br>Thrust Washer 5/8" ID x 1" OD x .035<br>Flat Washer 5/8 ID X 1.0 OD X .030  | Rondelle de butée 5/8 DI x 1.0 OD x .025<br>Rondelle de butée 5/8 DI x 1.0 DE x .035<br>Rondelle plate 5/8 DI X 1.0 DE X .030 |



| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE  | DESCRIPTION   | DESCRIPTION  |
|----------------------------|--|---|--|
| 1 2 3 4 5 6 7 8            | 726-3046<br>725-1657A<br>725-1426<br>725-1396<br>725-0963<br>725-0925<br>725-0634<br>629-0306C | Rachet Interlock Switch Solenoid Ignition Switch Lamp Ammeter Light Switch Wire Harness | Rachet Contacteur Solenoide Interrupteur d'allumage Phares Amperemetre Commutateur d'eclairage Faisceau de fil |

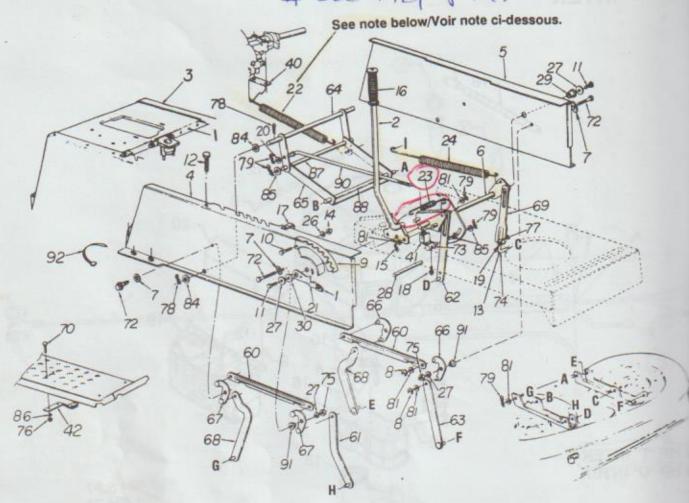
# INTEK



# 18 HP "T" INTEK 20 HP "U" INTEK

| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE | DESCRIPTION                          | DESCRIPTION  |
|----------------------------|-------------------------------|--------------------------------------|--|
| 1                          | 710-0148                      | Hex Wash HD S-Tap Scr #8-32 X .38    | Vis auto-taraudeuse Hex. No. 8-32 X .38            |
| 2                          | 710-0599                      | Hex Wash S-Tapp Scr 1/4-20 x .50     | Vis autotaraudeuse à rondelle hex. de 1/4-20 x 0,5 |
| 3                          | 710-0604                      | Hex Wash HD Scr 5/16-18 X .62        | Vis taraudee 5/16-18 X .62                         |
| 4                          | 710-1314                      | Socket Hd Cap Scr 5/16-18 x .62      | Vis a chapeau à tête creuse 5/16-18 x .62          |
| 5                          | 710-1315                      | TT Screw 3/8-16 x 1.25               | Vis 3/8-16 x 1.25                                  |
| 6                          | 710-1237                      | Hex Wash Hd Scr 10-32 x 5/8          | Vis taraudée 10-32 x 5/8 po de lg                  |
| 7                          | 721-0460                      | Exhaust Gasket                       | Joint  |
| 8                          | 726-0205                      | Hose Clamp                           | Collier  |
| 9                          | 726-0272                      | Clamp                                | Collier  |
| 10                         | 736-0119                      | L-Wash 5/16 ID                       | Rondelle frein 5/16 DI                             |
| 11                         | 751B221535                    | Casing Clamp                         | Collier  |
| 12                         | 751-0535-12                   | Fuel Line 12" Lg.                    | Ligne d'essence 12 po de lg                        |
| 13                         | 751-0564                      | Muffler Deflector                    | Déflecteur de silencienx                           |
| 14                         | 751-0616                      | Muffler                              | Silencieux   |
| 15                         | 751-0650                      | Exhaust Pipe - RH                    | Tuyau d'echappement -droit                         |
| 16                         | 751-0651                      | Exhaust Pipe -LH                     | Tuyau d'echappement - gauche                       |
| 17                         | 751-3140                      | Oil Drain                            | Vidange d'huile                                    |
| 18                         | 751-3141                      | Oil Drain Hose                       | Boyau  |
| 19                         | 783-0615A                     | Muffler Bracket                      | Support de silencieux                              |
| 20                         | 783-0625A                     | Heat Shield                          | Protecteur   |
| 21                         | 783-0644A                     | Heat Shield (Style 4)                | Protecteur (avec style 4)                          |
| 22                         | 710-0456                      | Hex Ind. Wash. Hd. Scr. #10-16 x .50 | Vis taraudée 10-16 x .50 po de lg.                 |

\* See Fig P14,



#### NOTE

For models with 38" deck, hook deck spring (ref. no. 22) to shaft (ref. no.87) Modèles à tablier de 38 po: accrochez le ressort du tablier (réf. 22) à l'arbre (réf. 87)

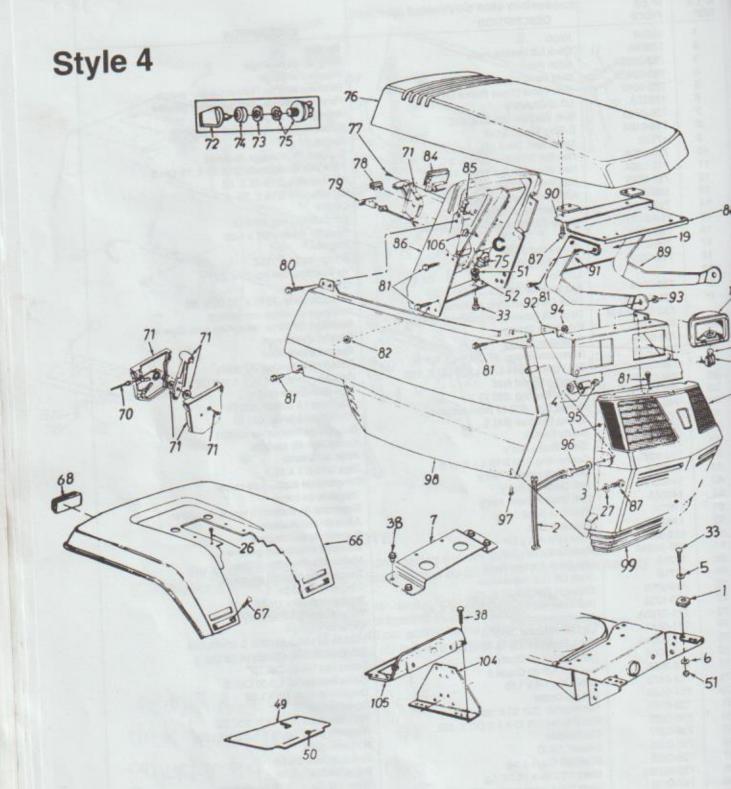
For models with 42" and 46" decks, hook deck spring (ref. 22) in bottom hole of bracket as shown above.

Modèles à tablier des 42 po et 46 po: accrochez le ressort du tablier (réf. 22) dans le trou inférieur du support, comme ci-dessus.

of 188/18 deck floorfu cut unlevel, deck laver moves easily is adjusted for \$19 too easily check for spring #24 broken for 8 play from wear + tears

| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE | DESCRIPTION                              | DESCRIPTION  |
|----------------------------|-------------------------------|--|--|
| 1                          | 08540                         | Knob                                     | Bouton   |
| 2                          | 17675A                        | Deck Lift Handle Ass'y                   | Poignée de relevage  |
| 3                          | 783-0355A                     | Hitch Plate                              | The state of the s |
| 4                          | 783-0042B                     | Side Panel Upper Frame RH                | Plaque d'attelage  |
| 5                          | 783-00428                     | Side Panel Upper Frame HH                | Panneau latérale - bâti supérieur droit  |
| 6                          | 17637A                        | Lift Shaft Ass'y                         | Panneau latérale - bâti supérieur gauche   |
| 7                          | 736-0425                      | Bell. Washer .325 ID x .930              | Arbre de relevage  |
|                            | 3778 (September 1977)         |  | Rondelle Belleville .325 DI x .930   |
| 8                          | 716-0104                      | E-Ring for .50 Shaft                     | Bague en «E»   |
| 9                          | 17730                         | Index Brkt. Deck Lift                    | Support de relevage de corps   |
| 10                         | 710-3008                      | Hex Scr 5/16-18 X .75 Gr. 5              | Vis à tête hexagonale 5/16-18 X .75 Qté 5  |
| 11                         | 710-0604                      | Hex Wash HD Scr 5/16-18 X .62            | Vis taraudée 5/16-18 X .62   |
| 12                         | 710-0726                      | Hex Wash HD AB Tap Scr 5/16 X .75        | Vis taraudée 5/16 X .75  |
| 13                         | 12695                         | Activator - Solventless Loctite          | Loctite  |
| 14                         | 712-0265                      | Hex Sems Nut 5/16-18                     | Écrou Sems hex 5/16-18   |
| 15                         | 714-0470                      | Cotter Pin 1/8 x 1.25 Black Oxide        | Goupille fendue 1/8 x 1.25   |
| 16                         | 720-0233                      | Grip                                     | Poignée  |
| 17                         | 726-0139                      | Speed Nut #10Z                           | Écrou rapide N° 10Z  |
| 18                         | 710-3007                      | Hex AP-Tap Scr #12 x .50                 | Vis hex taraudée no. 12 x .50  |
| 19                         |                               | Loctite                                  | Loctite  |
| 20                         | 736-0314                      | Flat Washer .38 ID x .70 OD x .03        | Rondelle plate .38 DI x .70 DE x .03   |
| 21                         | 732-0412A                     | Deck Lift-Down Stop (optional)           | Relevage de corps (en option)  |
|                            | 732-0412A-YM                  | Deck Lift-Down Stop (optional w/Style 4) | Relevage de corps (en option avec style 4)   |
| 22                         | 732-0556                      | Extension Spring                         | Ressort d'extension  |
| 23                         | 732-0637                      | Extension Spring                         | Ressort d'extension  |
| 24                         | 732-0638                      | Extension Spring ,87 Dia.                | Ressort d'extension .87 diam.  |
| 27                         | 736-0231                      | Flat Washer .344 ID X 1.125 OD X .125    | Rondelle plate .344 DI X 1.125 DE X .125   |
| 28                         | 738-0526                      | Running Board Rod                        | Tige du marche-pied  |
| 29                         | 741-0487A                     | Flange Bearing .632 ID                   | Roulement à collets .632 DI  |
| 30                         | 748-0176                      | Flange Brg630 ID Bronze Insert           | Roulement à bride .630 DI  |
| 40                         | 17128A                        | Spring Retainer Brkt.                    | Support de retenue de ressort  |
| 41                         | 725-1657A                     | Safety Switch                            | Contacteur de securite   |
| 42                         | 761-0168B                     | Blade Brake Ass'y                        | Frein de la lame   |
| 60                         | 783-0103                      | Connecting Rod 3/16 X 1 X 12.5           | Tige 3/16 X 1 X 12.5   |
| 61                         | 14800A                        | Link Deck Hanger Ass'y                   | Tringlerie de support de corps   |
| 62                         | 14802A                        | Link Deck Lift Ass'y                     | Tringlerie de corps  |
| 63                         | 14804A                        | Link Deck Hanger Ass'y                   |  |
| 64                         | 17624                         | Stabilizer Shaft Ass'y                   | Ensemble de support à tringle du tablier<br>Arbre de stabilisateur   |
| 65                         | 17636C                        | Stabilizer Brkt.                         |  |
| 200                        |                               |  | Support de stabilisateur   |
| 66                         | 683-0029A                     | Pivot Link Ass'y LH                      | Maillon d'articulation gauche  |
| 67                         | 683-0028A                     | Pivot Link Ass'y RH                      | Maillon d'articulation droite  |
| 68                         | 17710                         | Link Deck Hanger Ass'y                   | Tringlerie de support de corps   |
| 69                         | 17712                         | Deck Lift Link Adjustable                | Tringlerie de corps  |
| 70                         | 710-0703                      | Carriage Bolt 1/4-20 X .75               | Boulon ordinaire 1/4-20 X .75  |
| 72                         | 710-1238                      | Hex Indented Wash Hd 5/16-18 X .87       | Vis taraudée 5/16-18 X .87   |
| 73                         | 711-0723A                     | Adjustment ferrule                       | Virole de reglage  |
| 74                         | 711-0841                      | Lift Link Adjuster .500-20               | Maillon de relevage  |
| 75                         | 712-3004A                     | Hex L-FlangeNut 5/16-18 Grade 5          | Écrou de blocage hex 5/16-18 Cat. 5  |
| 76                         | 712-3006                      | Hex Nut 1/4-20 Grade "B"                 | Ecrou hex 1/4-20 Cat. "B"  |
| 77                         | 712-3066                      | Hex Nut 1/2-20 Grade 5                   | Écrou hexagonal 1/2-20 Cat. 5  |
| 78                         | 714-0470                      | Cotter Pin 1/8 x 1.25                    | Goupille fendue 1/8 x 1.25   |
| 79                         | 714-0145                      | Hairpin Cotter                           | Goupille fendue  |
| 81                         | 736-0160                      | Flat Washer .531 ID X .930 OD            | Rondelle plate .531 DI X .930 DE   |
| 84                         | 736-0256                      | Flat Washer 5/8 ID X 1.0 OD X .030       | Rondelle plate 5/8 DI X 1.0 DE X .030  |
| 85                         | 736-0267                      | Flat Washer                              | Rondelle plate.  |
| 86                         | 736-0329                      | L-Wash 1/4 ID                            | Rondelle frein 1/4 DI  |
| 87                         | 738-0669                      | Shaft 3/8 Dia. x 9.34                    | Arbre 3/8 Dia. x 9.34  |
| 88                         | 738-0670A                     | Shaft 1/2 Dia, x 10.28* Lg.              | Arbre 1/2 dia, x 10.28 po de lg  |
| 90                         | 747-0598                      | Deck Belt Disengagement Rod              | Tige de courroie de corps  |
| 91                         | 748-0331                      | Shoulder Spacer .318 ID x 1.125 OD       | Entretoise epaulée .317 DI x 1.125 DE  |
| 92                         | 725-0157                      | Cable Tie                                | Attache câble  |

139-6002 11.11.96



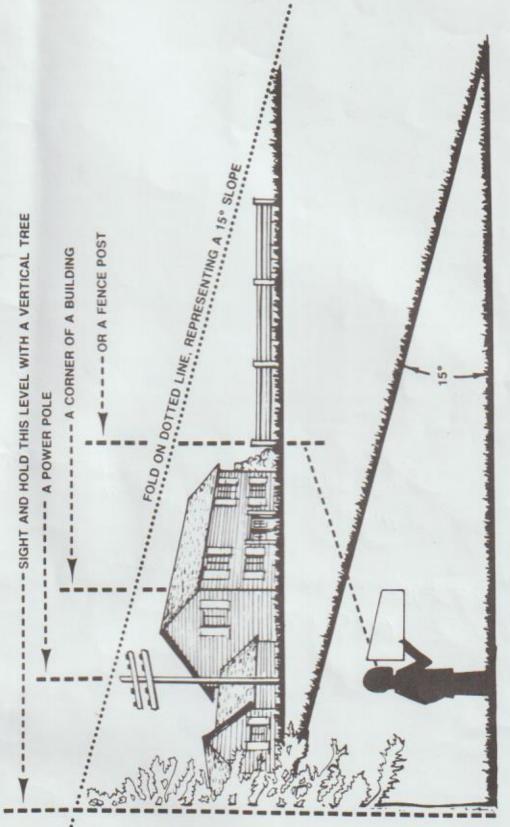
| REF<br>NO.<br>N° DE<br>RÉF | PART<br>NO.<br>N° DE<br>PIÈCE  | DESCRIPTION                              | DESCRIPTION                                     |
|----------------------------|--|--|---|
| 1                          | 726-0201   | Speed Nut .3125                          | Écrou en «U» 5/16-18                            |
| 2                          | 629-0309   | Headlight Harness 12.5" lg.              |   |
| 3                          | 736-0425   | Belleville Washer 5/16 x .93 x .04       | Fil de faisceau de phare 12.5 po del lg.        |
| 4                          | 750-0425   |  | Rondelle Belleville 5/16 x .93 x .04            |
|                            | DISTRICT TO STATE OF THE PARTY  | Spacer .32 ID x .88 OD x .51" Lg.        | Entretoise .32 DI x .88 DE x .51 po de lg.      |
| 5                          | 736-3078   | Flat Washer .349 x .063                  | Rondelle plate .349 x .063                      |
| 6                          | 736-0119   | Lockwasher 5/16" ID                      | Rondelle frein 5/16 DI                          |
| 7                          | 683-0636   | Battery and Gas Tank Support Bracket     | Support de la batterie et réservoir à carburant |
| 8                          | 710-1676   | Hex Ind. Wash. TT Scr. 5/16-24 x .5      | Vis taraudée 5/16-24 x .5                       |
| 26                         | 710-0726   | Hex Wash HD AB Tap Scr 5/16 X .75        | Vis taraudée 5/16 X .75                         |
| 27                         | 736-0142   | Flat Washer .281 ID x .50 OD x .063      | Rondelle plate .281 DI x .50 DE x .063          |
| 33                         | 710-3008   | Hex Hd. Cap Scr 5/16-18 X .75 Gr. 5      | Vis à tête hexagonale 5/16-18 X .75 Qté 5       |
| 38                         | 710-0607   | Hex Wash. Hd. TT Scr. 5/16-18 x .50      | Vis taraudée                                    |
| 49                         | 783-0133   | Transmission Panel                       | Panneau   |
| 50                         | 731-0405   | Snap Bushing                             | Coussinet                                       |
| 51                         | 712-3010   | Hex Nut 5/16-18 Gr. 5                    | Écrou hex 5/16-18 Qté 5                         |
| 52                         | 736-0242   | Belleville Washer .345 ID X .88 OD X .06 | Rondelle Belleville .345 DI X .88 DE X .06      |
| 66                         | 17324B   | Rear Fender                              | Aile - arrière                                  |
| 67                         | 710-0751   | Hex. Scr. 1/4-20 X .62° Lg Gr. 5         |   |
| 200                        | A STATE OF THE STA |  | Vis à tête hex. 1/4-20 X .62 po de lg Qté 5     |
| 68                         | 730-3000   | Reflector                                | Réflecteur                                      |
| 70                         | 746-0634   | Throttle Control Wire (35.0" Blue)       | Fil de commande de l'accélérateur               |
| -                          | 211111111111111111111111111111111111111  | (w/twin cylinder)                        | (35 po de lg bleu) (avec deux cylindre)         |
| 70                         | 746-0776   | Throttle Control Wire (18.5")            | Fil de commande de l'accélérateur               |
|                            |  | w/single cylinder)                       | (18.5 po de lg ) (avec simple cylindre)         |
| 71                         | 831-0823A  | Throttle Control Box Ass'y               | Boite de commande d'accélérateur                |
| 72                         | 725-1341B  | Ignition Key                             | Clavette  |
| 73                         | 725-1346   | 3/8-32 Lock Body Nut - Nylon (Model 694) | Écrou (Modèle 694)                              |
| 74                         | 725-1347   | Lock Body Cap - Black Nylon (Model 694)  | Capuchon (Modèle 694)                           |
| 75                         | 725-1396   | Ignition Switch (Model 694)              | Interrupteur d'allumage (Modèle 694)            |
| 76                         | 731-1433   | Hood                                     | Capot   |
| 77                         | 710-0779A  | Truss Mach Tapp Scr. #10 X .50           | Vis taraudée n° 10 X .50                        |
| 78                         | 725-0634   | Light Switch                             |   |
| 79                         |  |  | Commutateur d'eclairage                         |
| 01000                      | 746-0613A  | Choke Control (Twin Cylinder)            | Commande d'étrangement (avec deux cylindre)     |
| 79                         | 746-3021   | Choke Control (Single Cylinder)          | Commande d'étrangement (avec cylindre simple    |
| 80                         | 710-0642   | Thd Forming Scr. 1/4-20 X .75            | Vis taraudée 1/4-20 X .75                       |
| 81                         | 710-0599   | Hex Wash SF Tapp Scr 1/4-20 x .50        | Vis taraudée 1/4-20 X .50                       |
| 84                         | 725-0925   | Ammeter                                  | Ampèremètre                                     |
| 85                         | 712-0185   | "U" Type Speed Nut                       | Écrou en «U»                                    |
| 86                         | 731-0961A  | Dash Panel                               | Tablier   |
| 87                         | 710-1005   | Hex B-Tap Scr 1/4-28 X .50° Lg           | Vis taraudée à tête hexagonale 1/4-28 X .50     |
| 88                         | 783-0121   | Hood Reinforcement                       | Reinforcement de capot                          |
| 89                         | 17761  | Hood Hinge LH                            | Charnière à capot gauche                        |
| 90                         | 17762  | Hood Reinforcement Spacer                | Entretoise - reinforcement de capot             |
| 91                         | 783-0123A  | Hood Hinge RH                            | Charnière à copot droit                         |
| 92                         | 17223  | Light Bracket                            |   |
|                            | 712-0158   |  | Support de phare                                |
| 93                         | A CONTRACTOR OF THE PARTY OF TH | Hex Cent L-Nut 5/16-18                   | Contre écrou hex 5/16-18                        |
| 94                         | 712-0291   | Hex Cent-L Nut 1/4-20                    | Contre-écrou de blocage 1/4-20                  |
| 95                         | 712-3007   | Hex Jam Nut 5/16-18                      | Ecrou de blocage 5/16-18                        |
| 96                         | 710-3180   | Hex Cap Screw 5/16-18 x 1.75" Lg.        | Vis à tête hex 5/16-18 x 1.75 po de lg          |
| 97                         | 710-0351   | Truss Mach B-Tapp Scr #10 X .50          | Vis de renforcement taraudée n° 10 X .50        |
| 98                         | 731-1434   | Side Cover - RH                          | Couvercle latérale - CD                         |
| 98                         | 731-1435   | Side Cover - LH (Not Shown)              | Couvercle latérale - gauche (non illustre)      |
| 99                         | 731-1442   | Grille                                   | Grille  |
| 100                        | 731-0949   | Lens - LH                                | Lentille - Gauche                               |
| 100                        | 731-0948   | Lens - RH                                | Lentille - Droit                                |
| 101                        | 725-1650   | Socket                                   | Douille de lampe                                |
| 102                        | 725-0963   |  |   |
|                            |  | Lamp                                     | Phares  |
| 103                        | 731-0705   | Headlight Housing                        | Logement de phares                              |
| 104                        | 17300E   | Dash Support Bracket                     | Support de tablier                              |
| 105                        | 17633A   | Battery and Gas Tank Support Bracket     | Support de la batterie et réservoir à carburant |
| 106                        | 17782  | Choke Cable Retainer Clip                | Attache de la câble d'étrangleur                |

# notes . . .

-danslier -danslier -danslier -check recent dack lever 1 dack lever -change bottery -tire air -oil dack wheels (neuls) -clean ergine-flix aircool.

# SLOPE GAUGE

(Keep this sheet in a safe place for future reference.)





Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2½ feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury.

Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes Operate RIDING mowers up and down slopes, never across the face of slopes.

# notes . . .