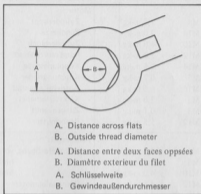


Standard Torque Setting

Valeur standard du couple de serrage

Standard-Anzugsmomente



Tightening torque*

Model	DT125E/DT175E, DT125MX/DT175MX	
Engine:		
Cylinder head	M8 2.5 m·kg	(18 ft·lb)
Spark plug	M14 2.0 m·kg	(14.5 ft·lb)
Cylinder	M10 4.0 m·kg	(29 ft·lb)
Primary drive gear	M12 7.0 m·kg	(50.5 ft·lb)
Clutch boss	M14 5.5 m·kg	(39.5 ft·lb)
Clutch spring	M5 0.7 m·kg	(5 ft·lb)
Drive sprocket	M16 6.5 m·kg	(47 ft·lb)
Kick crank	M8 2.0 m·kg	(14.5 ft·lb)
Reed valve	M3 0.1 m·kg	(0.7 ft·lb)
Rotor nut	M12 5.5 m·kg	(39.5 ft·lb)
Chassis:		
Engine mount front upper	M8 2.5 m·kg	(18 ft·lb)
rear upper	M8 2.5 m·kg	(18 ft·lb)
rear lower	M10 4.0 m·kg	(29 ft·lb)

Pivot shaft nut	M12 4.5 m·kg	(32.5 ft·lb)
Front fork damper unit	M8 2.0 m·kg	(24.5 ft·lb)
Rear shock absorber (frame)	M8 2.5 m·kg	(18 ft·lb)
Handle crown pinch bolt	M8 2.5 m·kg	(18 ft·lb)
fitting bolt	M14 6.0 m·kg	(43 ft·lb)
upper bracket-holder	M8 1.5 m·kg	(11 ft·lb)
Inner tube	M8 2.5 m·kg	(18 ft·lb)
Under bracket pinch bolt	M8 2.0 m·kg	(14.5 ft·lb)
Front axle nut	M12 6.5 m·kg	(47 ft·lb)
Front fork damper unit	M8 2.0 m·kg	(14.5 ft·lb)
Rear axle nut	M14 9.0 m·kg	(65 ft·lb)
Driven sprocket bolt	M10 4.0 m·kg	(29 ft·lb)