HAMMER UNIONS



Hose Supplies offers a comprehensive range of Hammer Unions. Each union is thoroughly inspected to ensure long, dependable service in the most extreme conditions. Available ex stock from our New Zealand, Australia and Singapore locations.



SUPPLIES

HAMMER UNIONS

- Three lug nuts and self-locking ACME threads provide quick make-up and break-out
- Colour coded for quick identification
- Unique identification for sour gas unions
- Meet or exceed National Association of Corrosion Engineers standard NACE MR-01-75 and API RP-14E & Manufactured from quality steel meeting ASTM and/or AISI standards
- Range from 1" to 12" with cold working pressures from 500 PSI to 20,000 PSI
- Fully interchangeable with most major brands of hammer unions.



HAMMER UNION QUICK REFERENCE CHART

Fig.	Assembly Color Key for Standard Service	Pressure Rating (Psi)					Nominal Pipe Size											
No.		Standard Service		Sour Gas Service		1" 1	11/4"	11/2"	2"	21/2"	3"	4"	5"	6"	8"	10"	12"	
		Cold Working	Test	Cold Working	Test	25	32	40	50	65	80	100	125	150	200	250	130	
50	-	500	750	NA	NA							•	•					
100		1,000	1,500	NA	NA				•	•	•	•	•	•	•			
200		2,000	3,000	NA	NA	•	•	•	•	•	•	•	•	•	•	•		
206		2,000	3,000	NA	NA	•	•	•	•	•	•	•	•	•	•	•		
207		2,000	3,000	NA	NA						•	•		•				
211		2,000	3,000	NA	NA				•		•							
400		4,000	6,000	4,000	6,000				•		•	•	•	•			•	
600		6,000	9,000	NA	NA	•			•		•	•						
602		6,000	9,000	6,000	9,000	•	•	•	•		•	•						
1002		10,000	15,000	7,500	12,000	•	•	•	•		•	•	•	•				
1003		10,000	15,000	7,500	12,000				•		•	•	•					
1502		15,000	22,500	10,000	15,000	•		•	•		•	•	•	•				
2002		20,000	30,000	NA	NA				•		•	•						
2202	-	NA NA	NA	15,000	22,500				•		•	•						

For price and availability, please contact ${\bf sales@hosesupplies.com.au}$

MELBOURNE

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ations

Hose Supplies has further locations throughout the Asia Pacific region including: **NEW ZEALAND**, **SINGAPORE** & **VIETNAM**.

PERTH

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