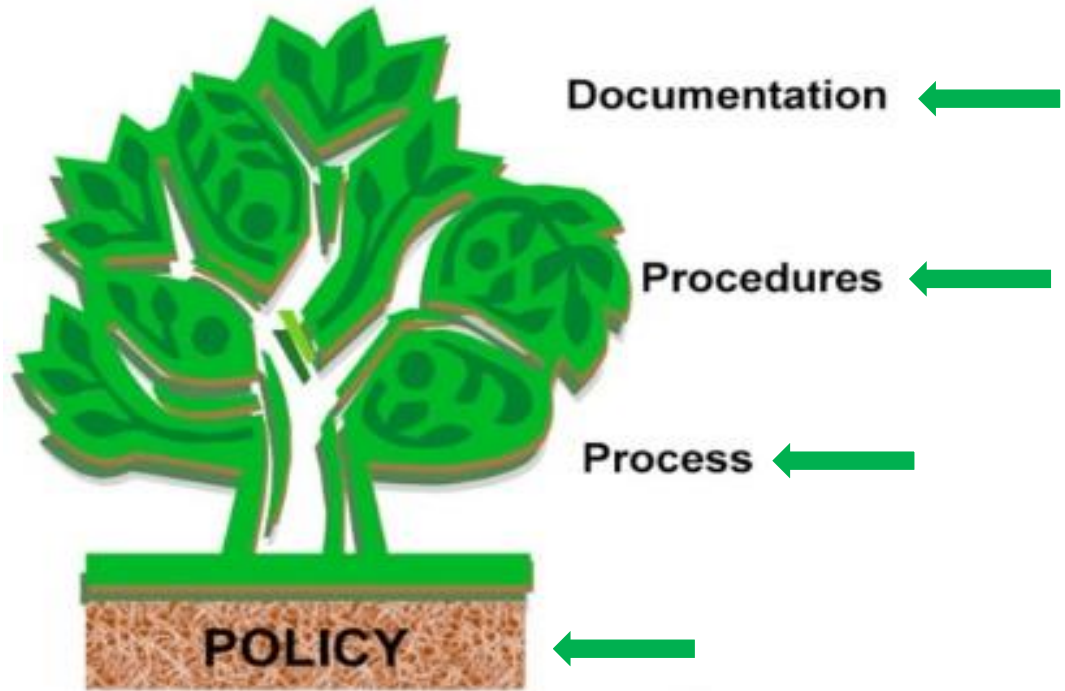


Quality System Tree



If the **POLICIES** are the root or foundation, then the **PROCESS** gives the strength and direction. **PROCEDURES** branch from the process, and **DOCUMENTATION** is the flourish or leaf

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