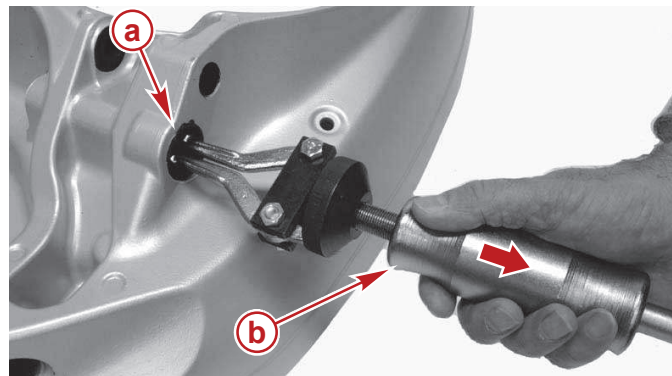


Slide Hammer Puller

91-34569A1



4126

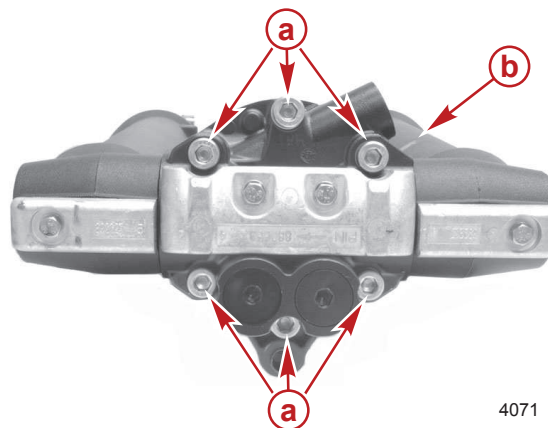
**a** - Tilt lock clutch**b** - Slide hammer

## Mid-Section Reassembly

### Pedestal

#### STEERING TUBE

1. Attach the steering tube to the power trim system assembly.
2. Install the 6 screws attaching the steering tube to the power trim system assembly.



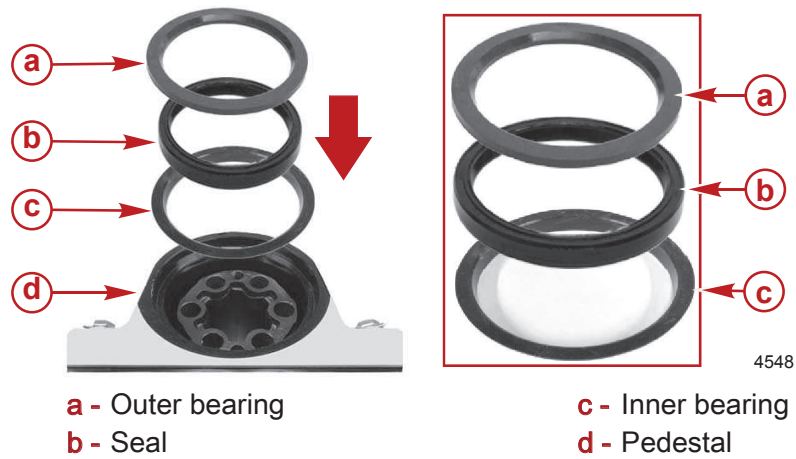
4071

**a** - Mounting screws (8 mm internal hex)**b** - Power trim manifold

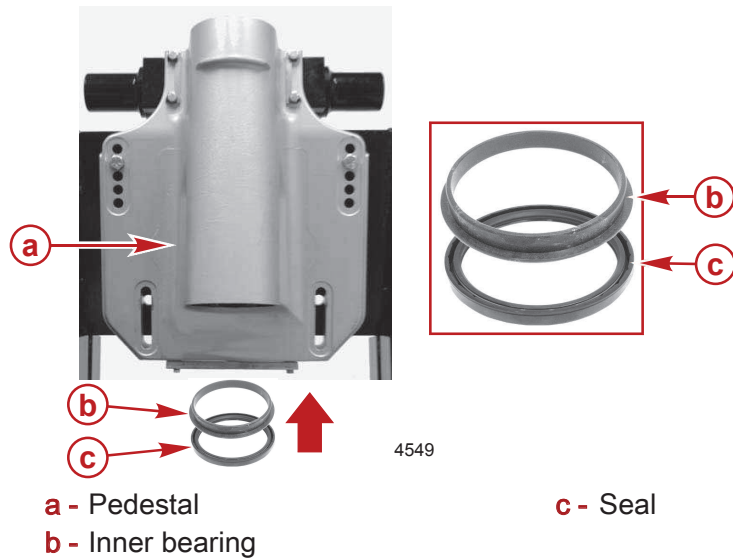
#### BEARINGS AND SEALS

1. Install inner bearing into top of pedestal.
2. Press seal with spring side down into top of pedestal.

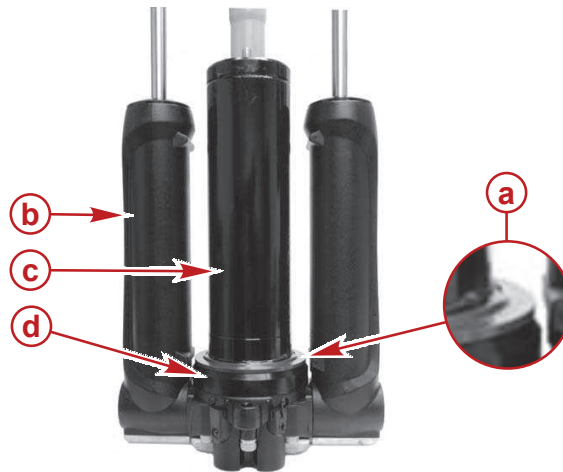
3. Install outer bearing on top of pedestal.



4. Install inner bearing into bottom of pedestal.  
5. Press seal with spring side up into bottom of pedestal.



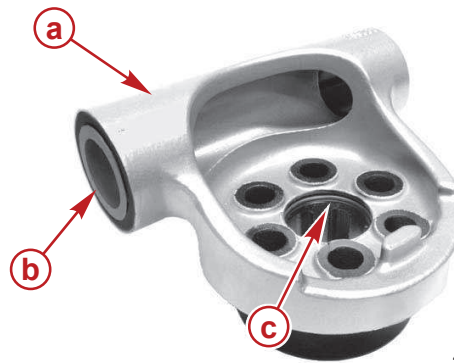
6. Install lower outer bearing over steering tube on power trim manifold.



4070

- a** - Outer bearing
- b** - Trim cylinder
- c** - Steering tube
- d** - Power trim manifold

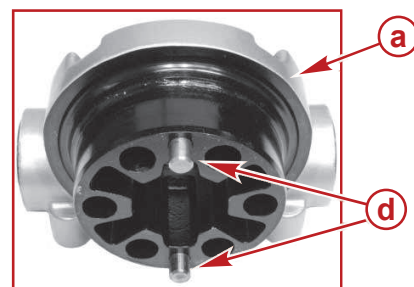
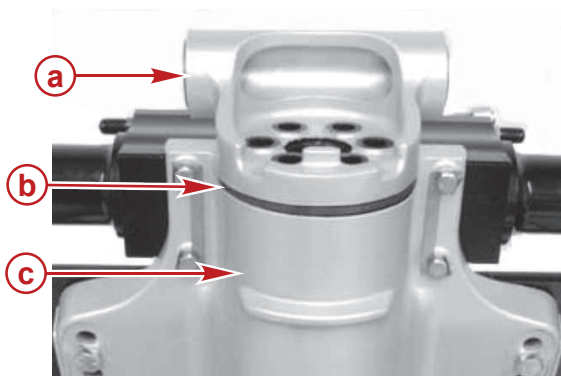
7. Remove and replace 2 bushings and O-ring in steering head.



4551

- a** - Steering head
- b** - Bearing (2)
- c** - O-ring

8. Install steering head in pedestal. Insert dowel pins of steering head into holes of steering arm.

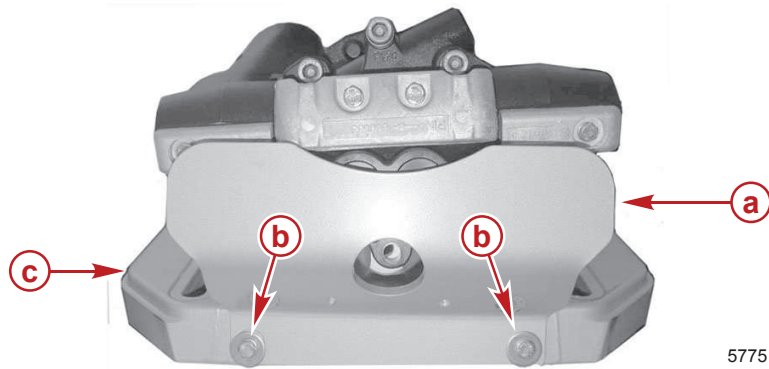


4550

- a** - Steering head
- b** - Pedestal bearing
- c** - Pedestal
- d** - Steering head dowel pins



- Attach splash plate to pedestal. Secure with 2 screws and washers. Tighten to specified torque.

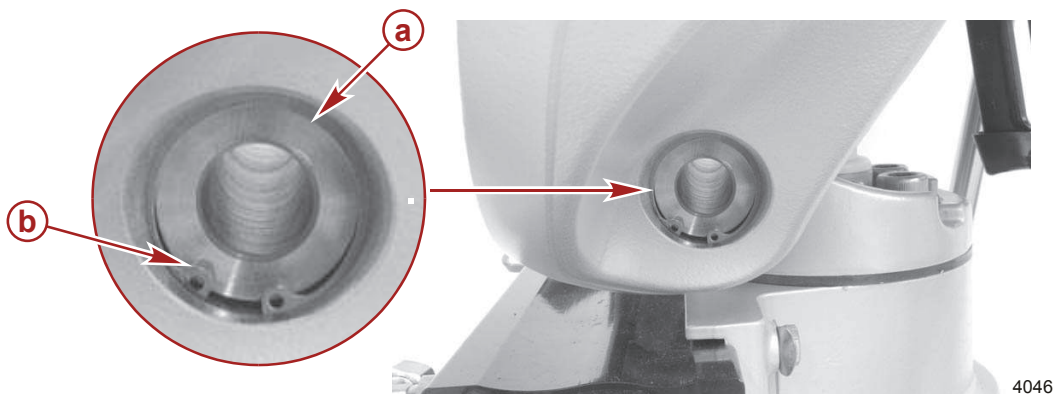


**a** - Splash plate  
**b** - Splash plate mounting screw and washer  
**c** - Pedestal

Description	Nm	lb. in.	lb. ft.
Splash plate mounting screw	14	123	

### MOUNT CRADLE TILT PIN

- Align mount cradle pivot bore to steering head.
- Insert tilt pin from port side of mount cradle through steering head.
- Install internal snap ring on port side of mount cradle.



**a** - Tilt pin  
**b** - Snap ring

### POWER TRIM HARNESS

- Route power trim harness through hole in mount cradle.